



# ZT X

## Parts Manual

*Models:*

**915248 – ZT X 42**  
(SN 085000 +)

**915250 – ZT X 52**  
(SN 085000 +)

**915230 – ZT X 52**  
(SN 085000 +)

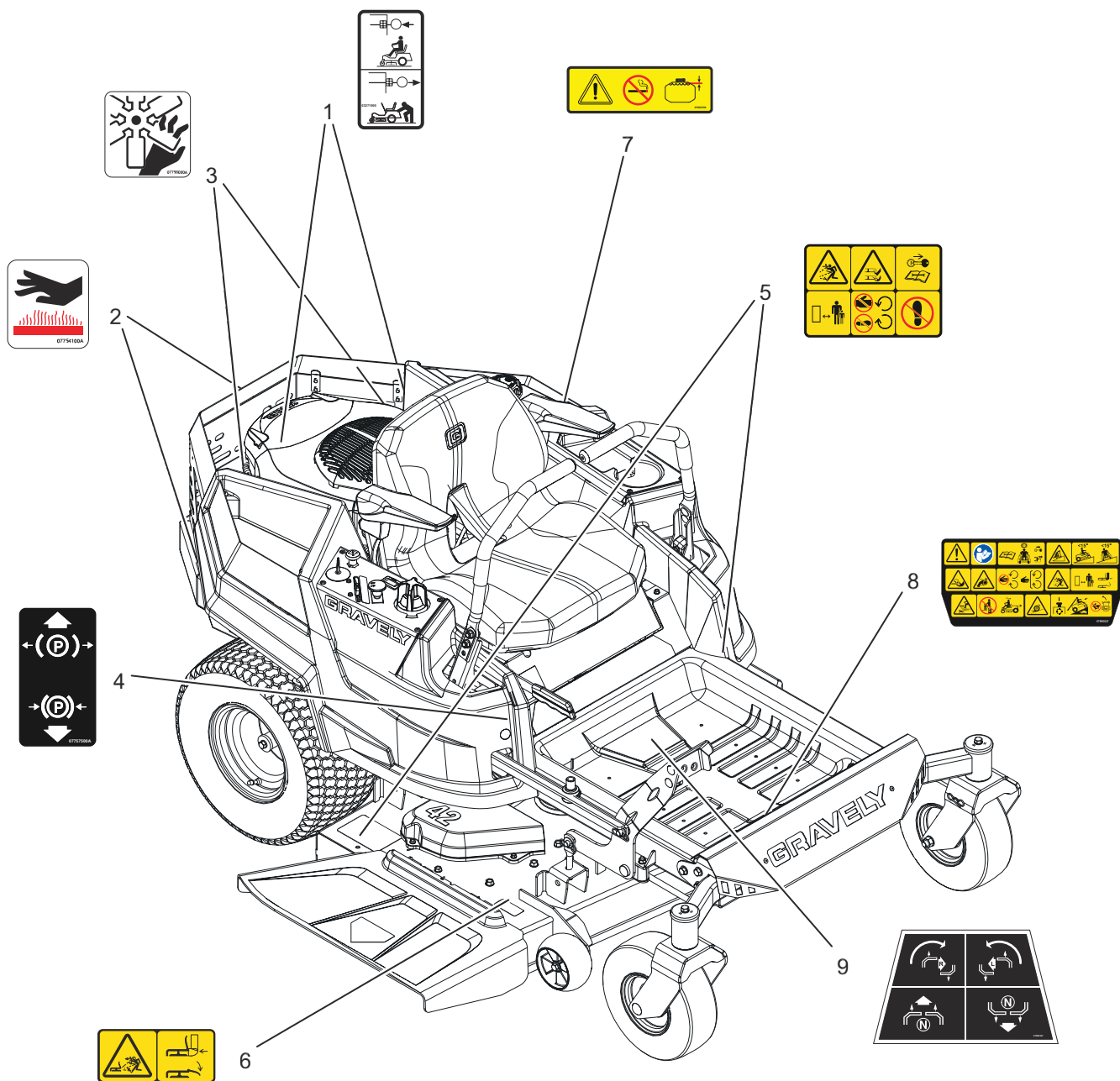
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# DECALS – SAFETY

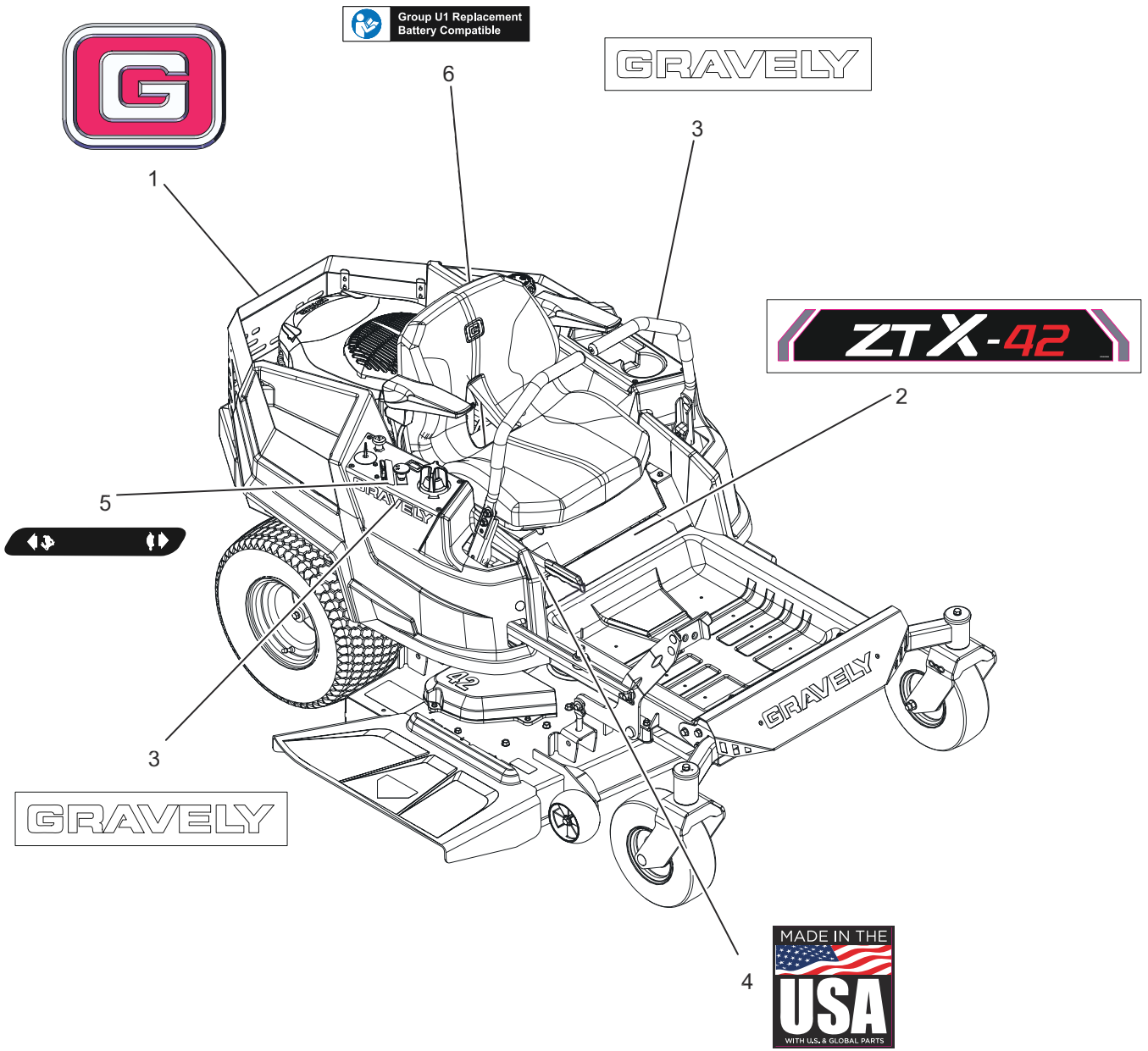
Models All



| BOM ID | Number   | Qty | Description                    |
|--------|----------|-----|--------------------------------|
| 1      | 03271900 | 2   | DECAL, TRANSMISSION DISCONNECT |
| 2      | 07754100 | 2   | DECAL, HOT SURFACE             |
| 3      | 07756000 | 2   | DECAL, DANGER - FAN            |
| 4      | 07757500 | 1   | DECAL, PARKING BRAKE LEVER     |
| 5      | 07800340 | 2   | DECAL, SAFETY - MOWER DECK     |
| 6      | 07800402 | 1   | DECAL, SAFETY - DECK GUARDING  |
| 7      | 07800536 | 1   | DECAL, FUEL WARNING            |
| 8      | 07800537 | 1   | DECAL, SAFETY - IKON ZTX       |
| 9      | 07800541 | 1   | DECAL, INSTRUCTION - STEERING  |

# DECALS – STYLE 42"

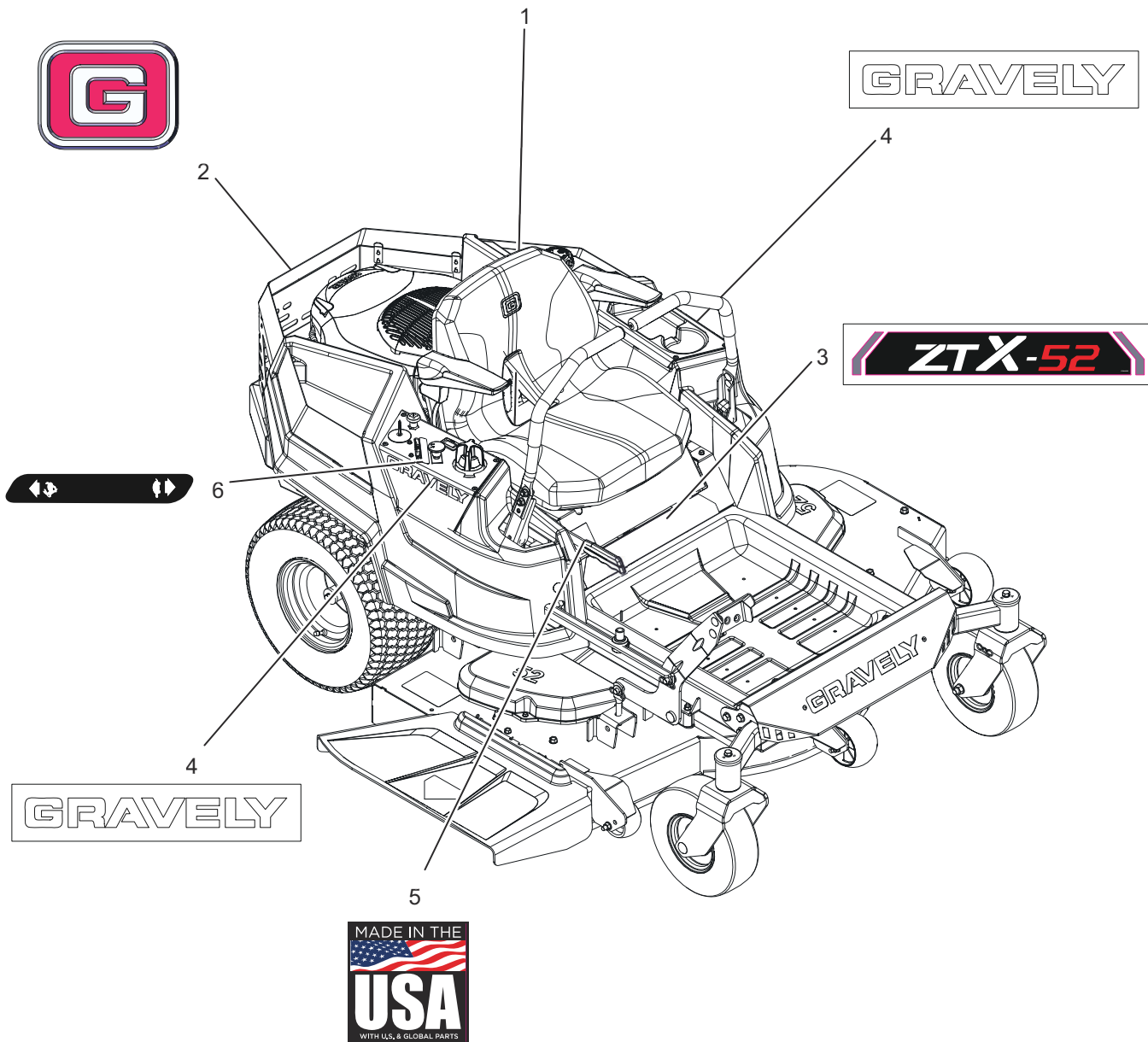
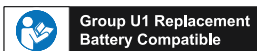
Models 915248



| BOM ID | Number   | Qty | Description                                 |
|--------|----------|-----|---------------------------------------------|
| 1      | 07800534 | 1   | DECAL, GRAVELY BRAND                        |
| 2      | 07800539 | 1   | DECAL, GRAVELY ZT X 42                      |
| 3      | 07800618 | 2   | DECAL, 9.5" GRAVELY LOGO                    |
| 4      | 08001038 | 1   | DECAL, MADE IN USA                          |
| 5      | 07800540 | 1   | DECAL, DASH                                 |
| 6      | 07800336 | 1   | DECAL, INSTRUCTION - U1 REPLACEMENT BATTERY |

# DECALS – STYLE 52"

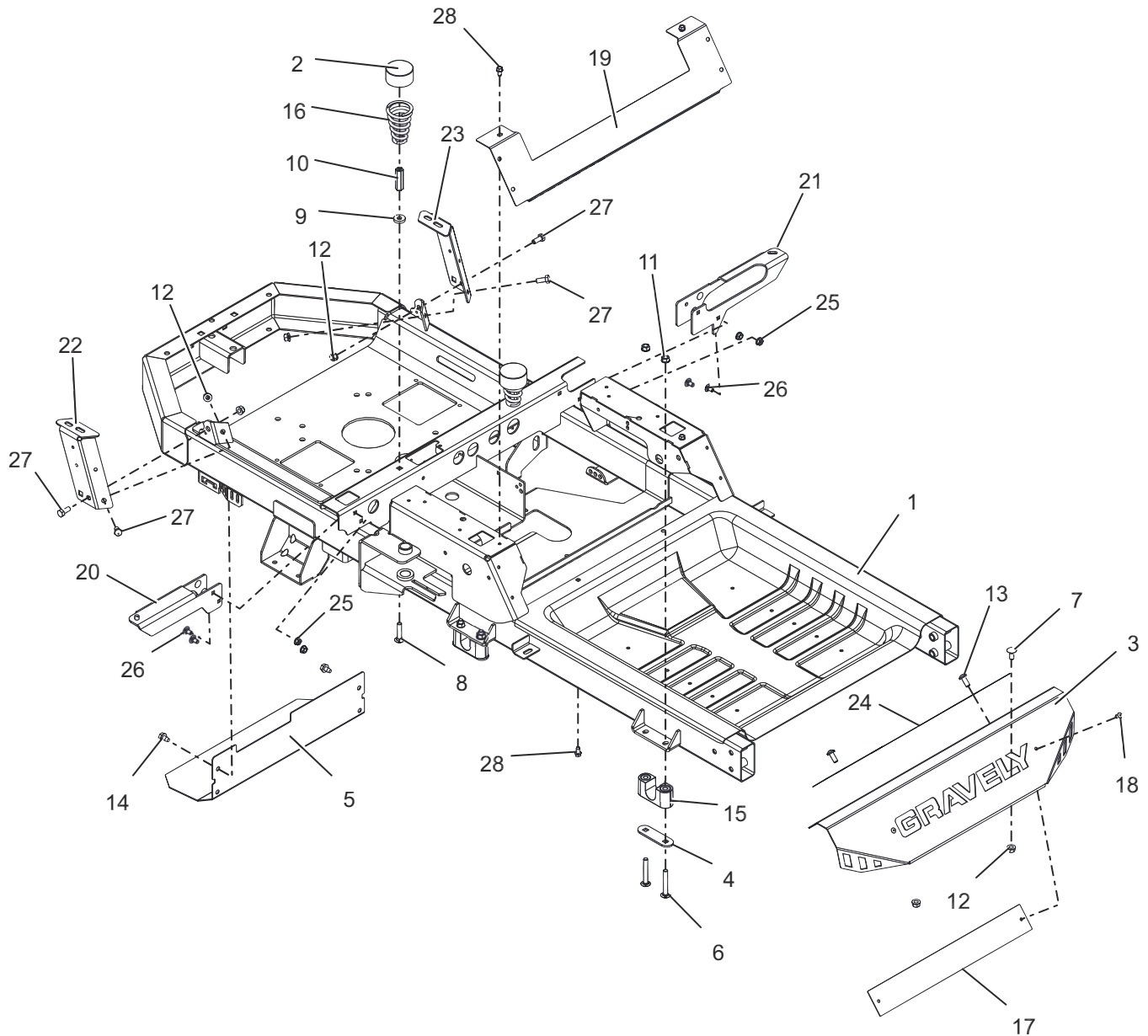
Models 915230, 250



| BOM ID | Number   | Qty | Description                                 |
|--------|----------|-----|---------------------------------------------|
| 1      | 07800336 | 1   | DECAL, INSTRUCTION - U1 REPLACEMENT BATTERY |
| 2      | 07800534 | 1   | DECAL, GRAVELY BRAND                        |
| 3      | 07800603 | 1   | DECAL, GRAVELY - ZT X 52                    |
| 4      | 07800618 | 2   | DECAL, 9.5" GRAVELY LOGO                    |
| 5      | 08001038 | 1   | DECAL, MADE IN USA                          |
| 6      | 07800540 | 1   | DECAL, DASH                                 |

# FRAME

Models All

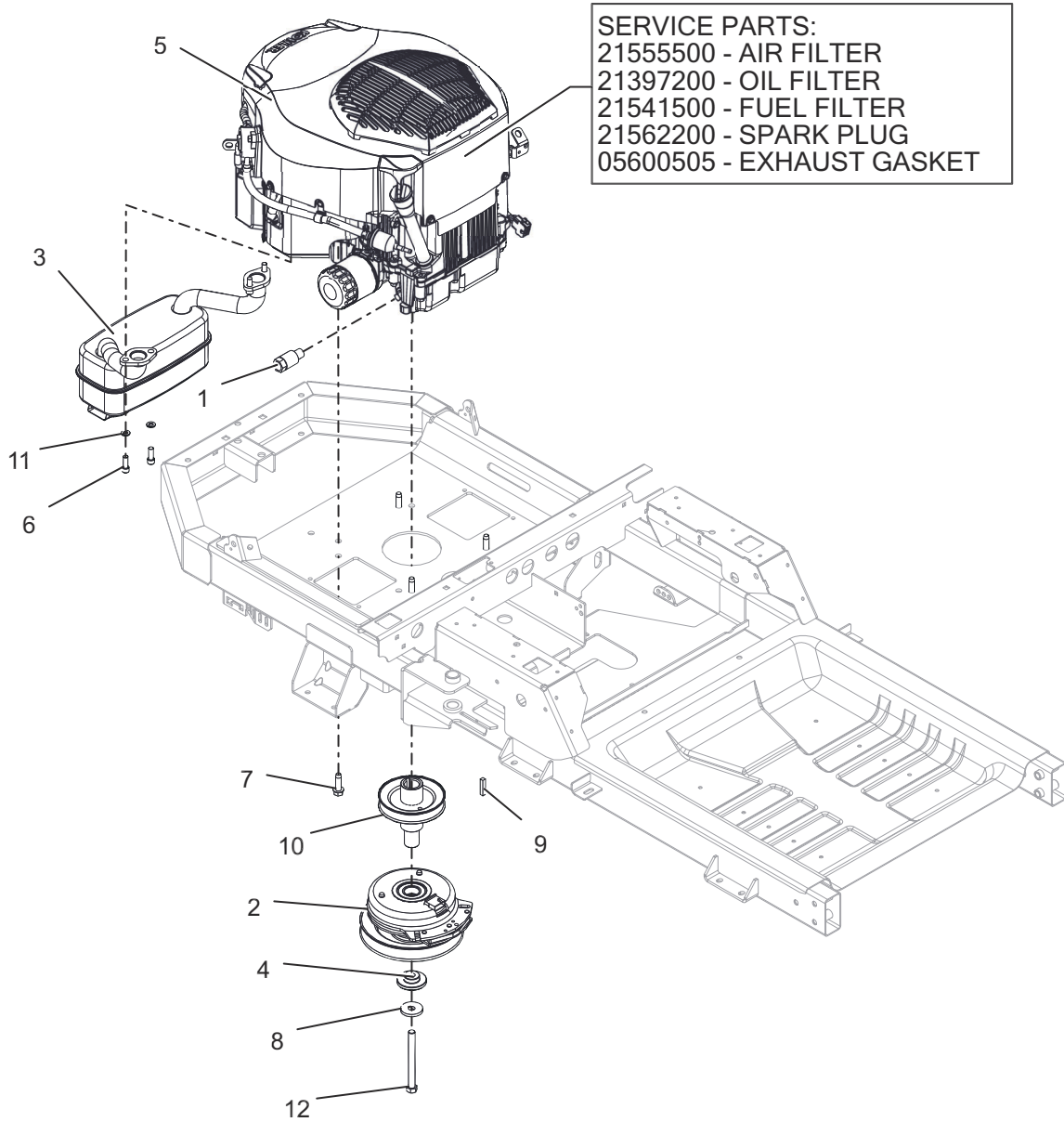


| BOM ID | Number   | Qty | Description                      |
|--------|----------|-----|----------------------------------|
| 1      | 51531700 | 1   | WLDMT, FRAME ZTX                 |
| 2      | 00337700 | 2   | HUB CAP                          |
| 3      | 51527600 | 1   | KIT, FOOTREST W/DECAL-ZTX        |
| 4      | 04766551 | 4   | PLATE, BEARING SUPPORT           |
| 5      | 04807951 | 1   | HEAT, SHIELD                     |
| 6      | 06200311 | 8   | BTL,RHSSN .313-18 X 2.25 G5 ZCC  |
| 7      | 06200232 | 2   | BTL,RHSN .313-18 X 0.75 G5 ZCC   |
| 8      | 06200233 | 2   | BTL,RHSN .313-18 X 1.5 G5 ZCC    |
| 9      | 06401103 | 2   | WSHR-FL-STL 0.328X0.87X0.179 ZCC |
| 10     | 06500927 | 2   | NUT, COUPLER 5/16-18 x 1.75      |
| 11     | 06500840 | 8   | NUT, FLG-CTR LK .312-18 GR5 ZCC  |
| 12     | 06500904 | 6   | NUT, FLG-TOP LK .312-18 GR5 ZCC  |
| 13     | 07400134 | 2   | SCR-RDHDSTAP .31-18X.75          |
| 14     | 07400124 | 2   | SCR-TAP .312-18X.50 HWH ZCC      |
| 15     | 07500327 | 4   | BSHG, DECK                       |

| BOM ID | Number   | Qty | Description                        |
|--------|----------|-----|------------------------------------|
| 16     | 08300021 | 2   | SPRG, COMPRESSION                  |
| 17     | 04718451 | 1   | PLATE, BACK                        |
| 18     | 06800107 | 2   | RVT-POP .187x.375 (#66) BLACK      |
| 19     | 04772353 | 1   | PLATE, SEAT                        |
| 20     | 05077153 | 1   | BRKT, SUPPORT EXTENSION - RH (RED) |
| 21     | 05077253 | 1   | BRKT, CROSS EXTENSION - LH (RED)   |
| 22     | 05077353 | 1   | MOUNT, FENDER - RH EXTENSION (RED) |
| 23     | 05077453 | 1   | MOUNT, FENDER - LH EXTENSION (RED) |
| 24     | 05112300 | 1   | GRIP, FOOT PLATE                   |
| 25     | 06500821 | 8   | NUT, FLG-CTR LK .250-20 GR5 ZC120  |
| 26     | 06200305 | 8   | BTL,RHSSN .250-20 X 0.5 G5 ZCC     |
| 27     | 05901704 | 4   | BLT, HEX 0.3125-18X0.75 GR5 ZC120  |
| 28     | 07400122 | 4   | SCR-TAP .25-20X.50 HWH ZCC         |

# ENGINE – KOHLER 22HP TWIN

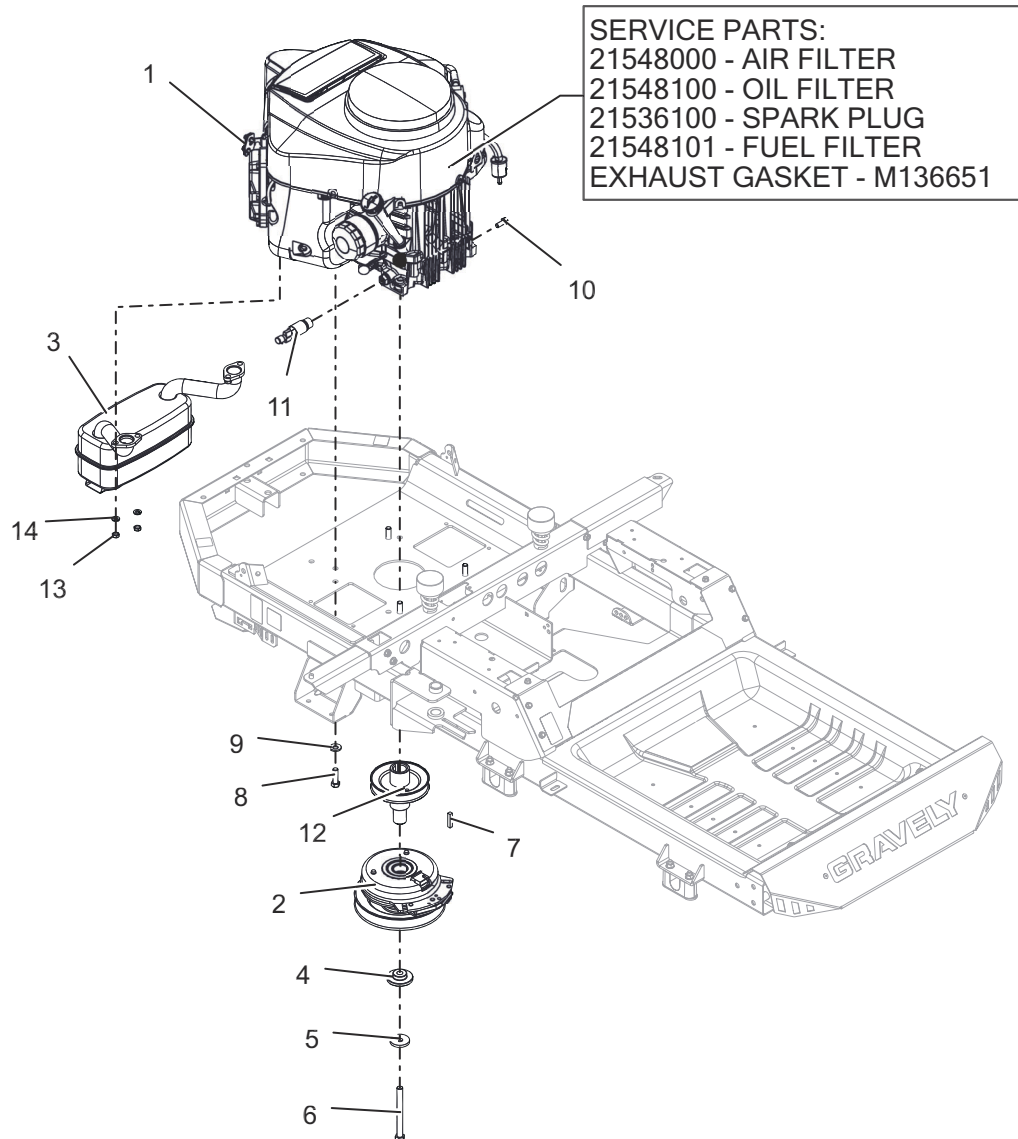
Models 915248



| BOM ID | Number   | Qty | Description                           |
|--------|----------|-----|---------------------------------------|
| 1      | 03943600 | 1   | DRAIN, OIL                            |
| 2      | 04678300 | 1   | CLUTCH, ELEC 105 FT LB MONOPOLE 6.83" |
| 3      | 05088400 | 1   | MUFFLER, KOHLER                       |
| 4      | 05501206 | 1   | BSHG, -FLG .469 x 1.06 x .574 x 2.0   |
| 5      | 08201140 | 1   | ENGINE, KOHLER 22HP TWIN              |
| 6      | 05901839 | 4   | SCR, SKH .312-18X.875 GR8 ZCC         |
| 7      | 07400128 | 4   | SCR-TAP .38-16X1.25 HWH ZCC           |
| 8      | 06400936 | 1   | WSHR, 7/16" SPRING DISC               |
| 9      | 06603400 | 1   | KEY-SQ .250X.250X1.250                |
| 10     | 07345100 | 1   | WLDMT, DRIVE SHEAVE                   |
| 11     | 06300119 | 4   | WSHR,LK-REG 0.314 X 0.078 ZCC         |
| 12     | 05901820 | 1   | BLT, HEX 0.4375-20X4.5 G8 ZCC NT      |

# ENGINE – KAWASAKI FR691 23HP

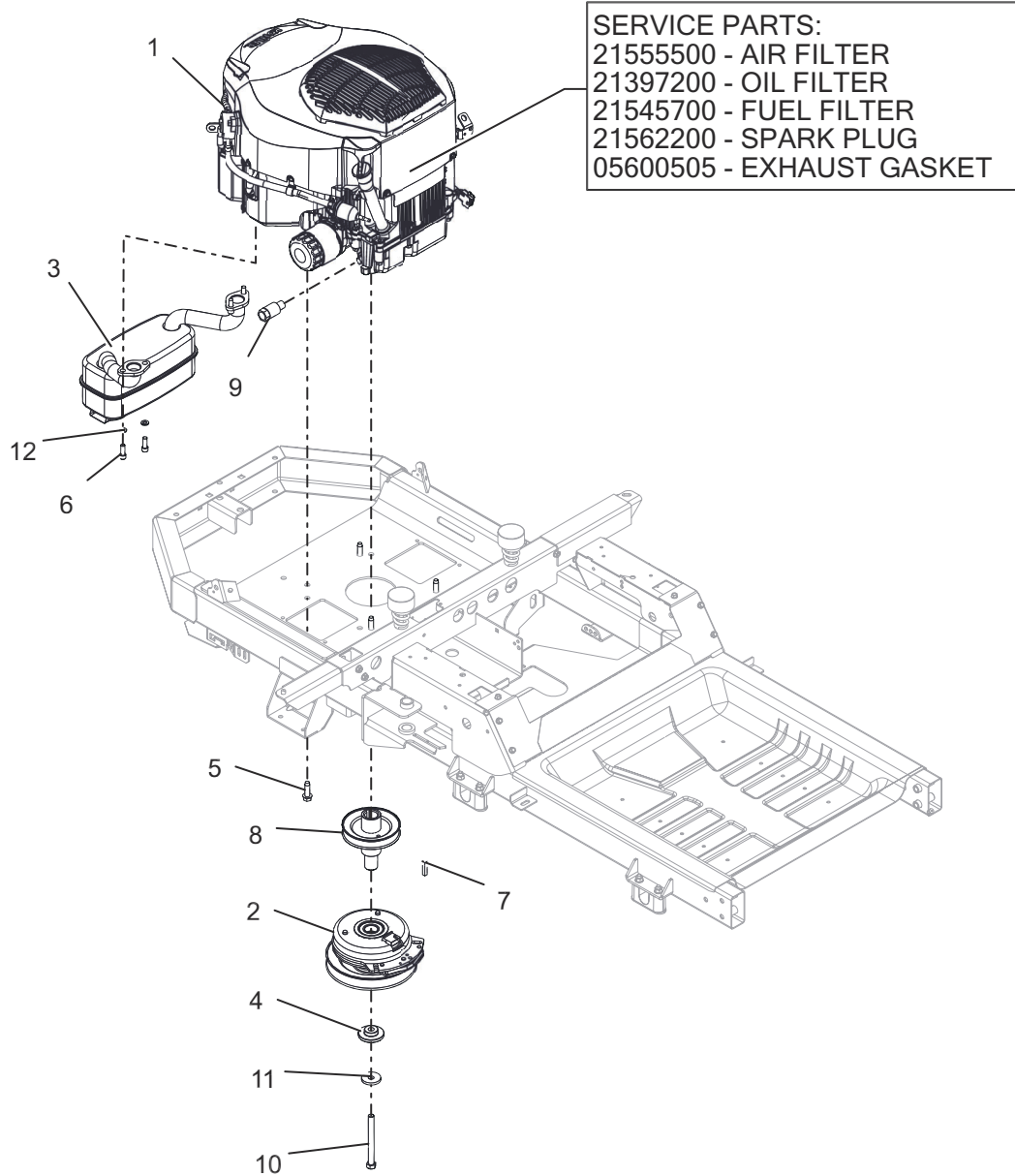
Model 915230



| BOM ID | Number   | Qty | Description                           |
|--------|----------|-----|---------------------------------------|
| 1      | 08201128 | 1   | ENGINE, KAWASAKI FR691 23HP           |
| 2      | 04678300 | 1   | CLUTCH, ELEC 105 FT LB MONOPOLE 6.83" |
| 3      | 05088300 | 1   | MUFFLER, KAWASAKI                     |
| 4      | 05501206 | 1   | BSHG, -FLG .469 x 1.06 x .574 x 2.0   |
| 5      | 06400936 | 1   | WSHR, 7/16" SPRING DISC               |
| 6      | 05901820 | 1   | BLT, HEX 0.4375-20X4.5 G8 ZCC NT      |
| 7      | 06603400 | 1   | KEY-SQ .250X.250X1.250                |
| 8      | 05901808 | 4   | BLT, HEX 0.375-16X1.25 GR5 ZCC NT     |
| 9      | 06400927 | 4   | WSHR, 3/8" SPRING DISC                |
| 10     | 05901628 | 1   | BLT,HEX M8-1.25X20 G8.8 ZC120         |
| 11     | 04977100 | 1   | VALVE, DRAIN -M20X2.5                 |
| 12     | 07345100 | 1   | WLDMT, DRIVE SHEAVE                   |
| 13     | 06500817 | 4   | NUT, LK-CTR-JAM M8-1.25 GR8.8 ZC120   |
| 14     | 06300119 | 4   | WSHR,LK-REG 0.314 X 0.078 ZCC         |

# ENGINE – KOHLER 24HP TWIN

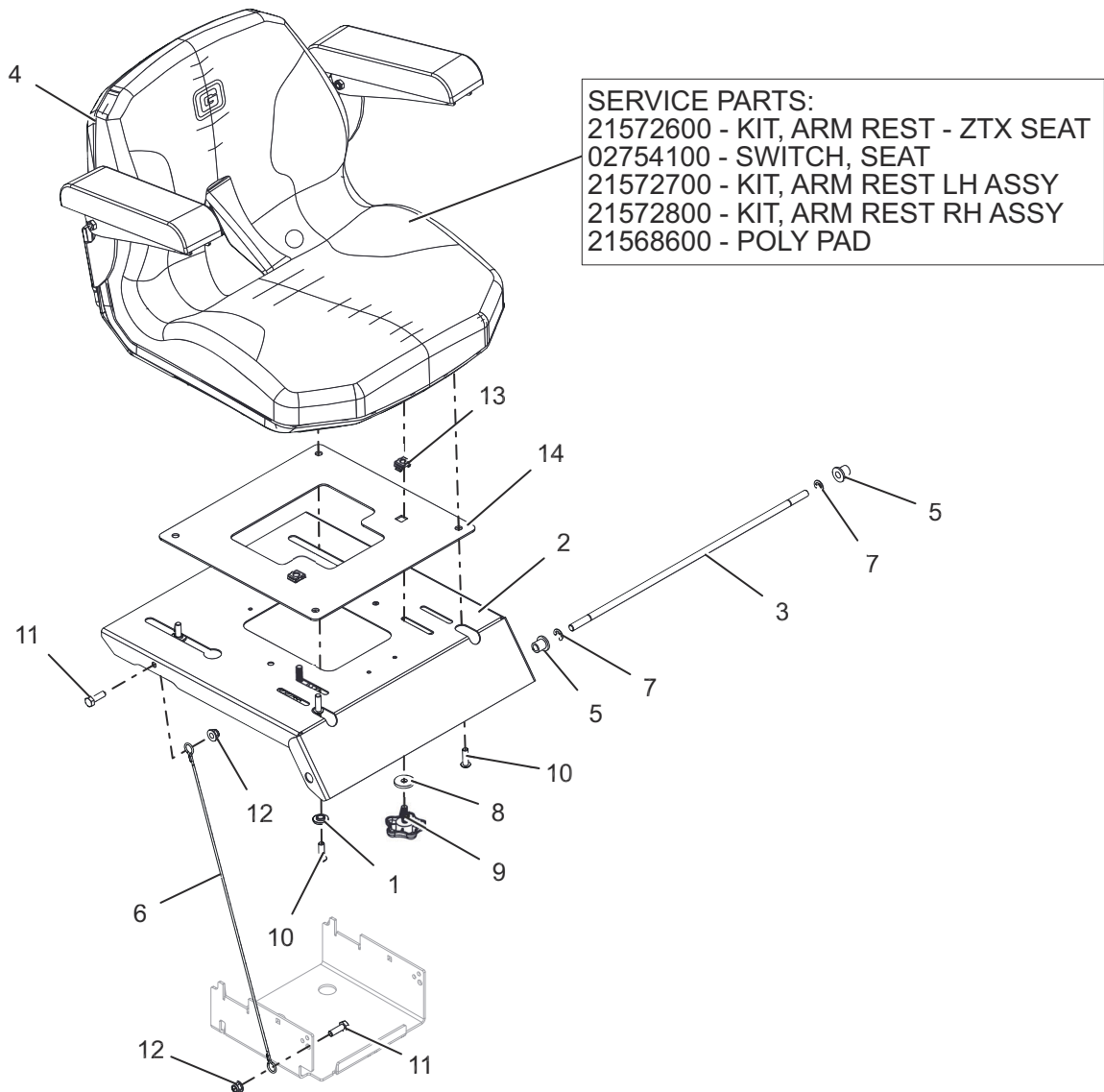
Models 915250



| BOM ID | Number   | Qty | Description                           |
|--------|----------|-----|---------------------------------------|
| 1      | 08201201 | 1   | ENGINE, KOHLER 24HP TWIN              |
| 2      | 04678300 | 1   | CLUTCH, ELEC 105 FT LB MONOPOLE 6.83" |
| 3      | 05088400 | 1   | MUFFLER, KOHLER                       |
| 4      | 05501206 | 1   | BSHG, -FLG .469 x 1.06 x .574 x 2.0   |
| 5      | 07400128 | 4   | SCR-TAP .38-16X1.25 HWH ZCC           |
| 6      | 05901839 | 4   | SCR, SKH .312-18X.875 GR8 ZCC         |
| 7      | 06603400 | 1   | KEY-SQ .250X.250X1.250                |
| 8      | 07345100 | 1   | WLDMT, DRIVE SHEAVE                   |
| 9      | 03943600 | 1   | DRAIN, OIL                            |
| 10     | 05901820 | 1   | BLT, HEX 0.4375-20X4.5 G8 ZCC NT      |
| 11     | 06400936 | 1   | WSHR, 7/16" SPRING DISC               |
| 12     | 06300119 | 4   | WSHR,LK-REG 0.314 X 0.078 ZCC         |

# SEAT

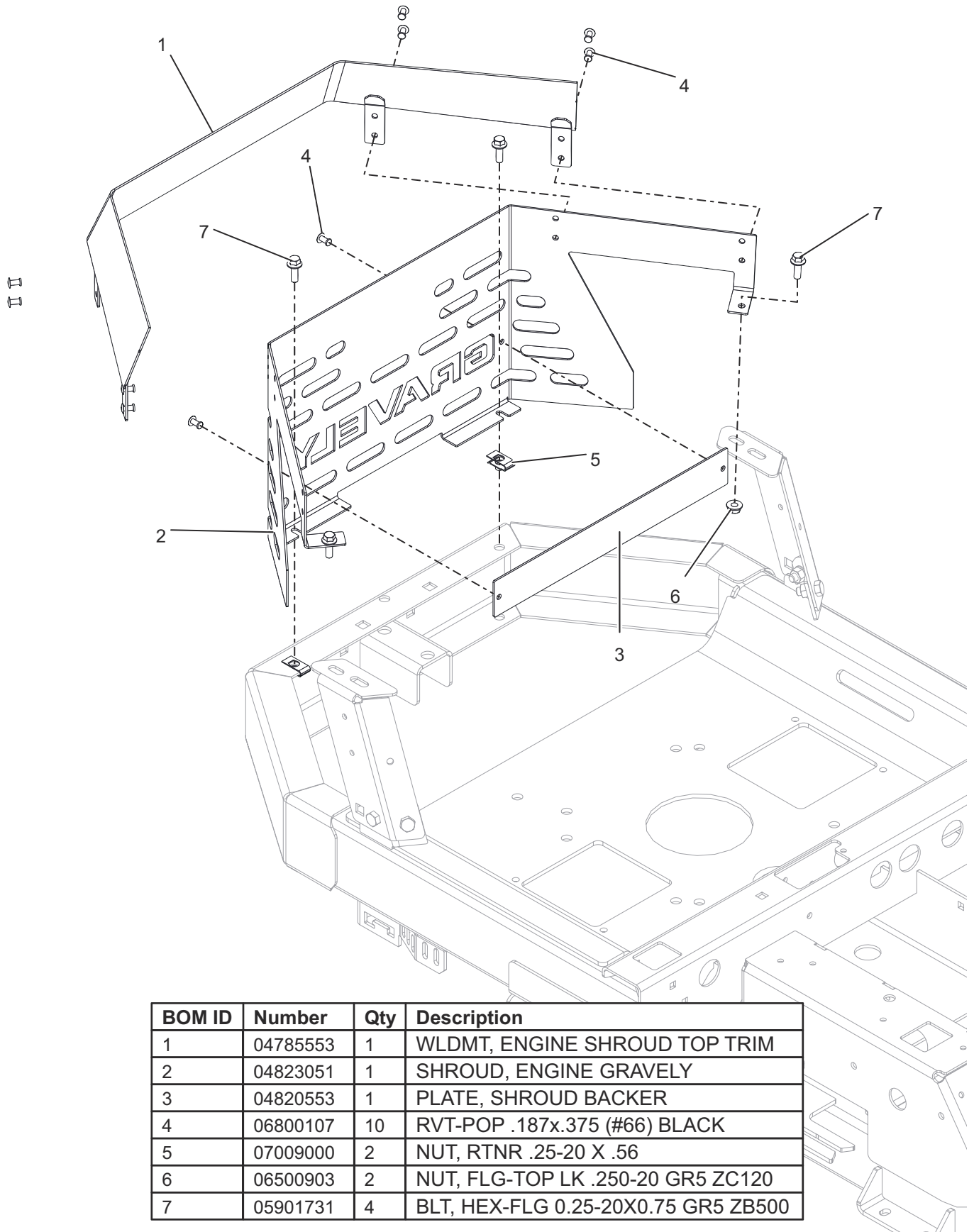
## Models All



| BOM ID | Number   | Qty | Description                            |
|--------|----------|-----|----------------------------------------|
| 1      | 05501328 | 2   | BSHG, FLG .325X.499X.26X.88            |
| 2      | 05246953 | 1   | PLATE, SEAT (RED)                      |
| 3      | 04816200 | 1   | ROD, SEAT PIVOT                        |
| 4      | 05280100 | 1   | SEAT, ZTX 2019-PADDED ARMS             |
| 5      | 05501231 | 2   | BSHG, FLANGE .380 X .580 X .667 X .875 |
| 6      | 06900623 | 1   | CABLE, WIRE (LANYARD)-.093X19.5        |
| 7      | 05710600 | 2   | RING, RETAINING-E .375X.035            |
| 8      | 06401104 | 2   | WSHR-FL-STL 0.34X1.125X0.135 ZCC       |
| 9      | 07500226 | 2   | KNOB, WING STUDDED                     |
| 10     | 05901840 | 4   | SCR,BTNHD .31-18X1.00 ZCC              |
| 11     | 05901701 | 2   | BLT, HEX 0.3125-18X1 GR5 ZC120         |
| 12     | 06500809 | 2   | NUT, LK-NYL-FLG .31-18 GR5 ZC120       |
| 13     | 07001827 | 2   | NUT, RETNR .312-18                     |
| 14     | 05250851 | 1   | PLATE, SEAT ADAPTOR (BLACK)            |

# ENGINE SHROUD

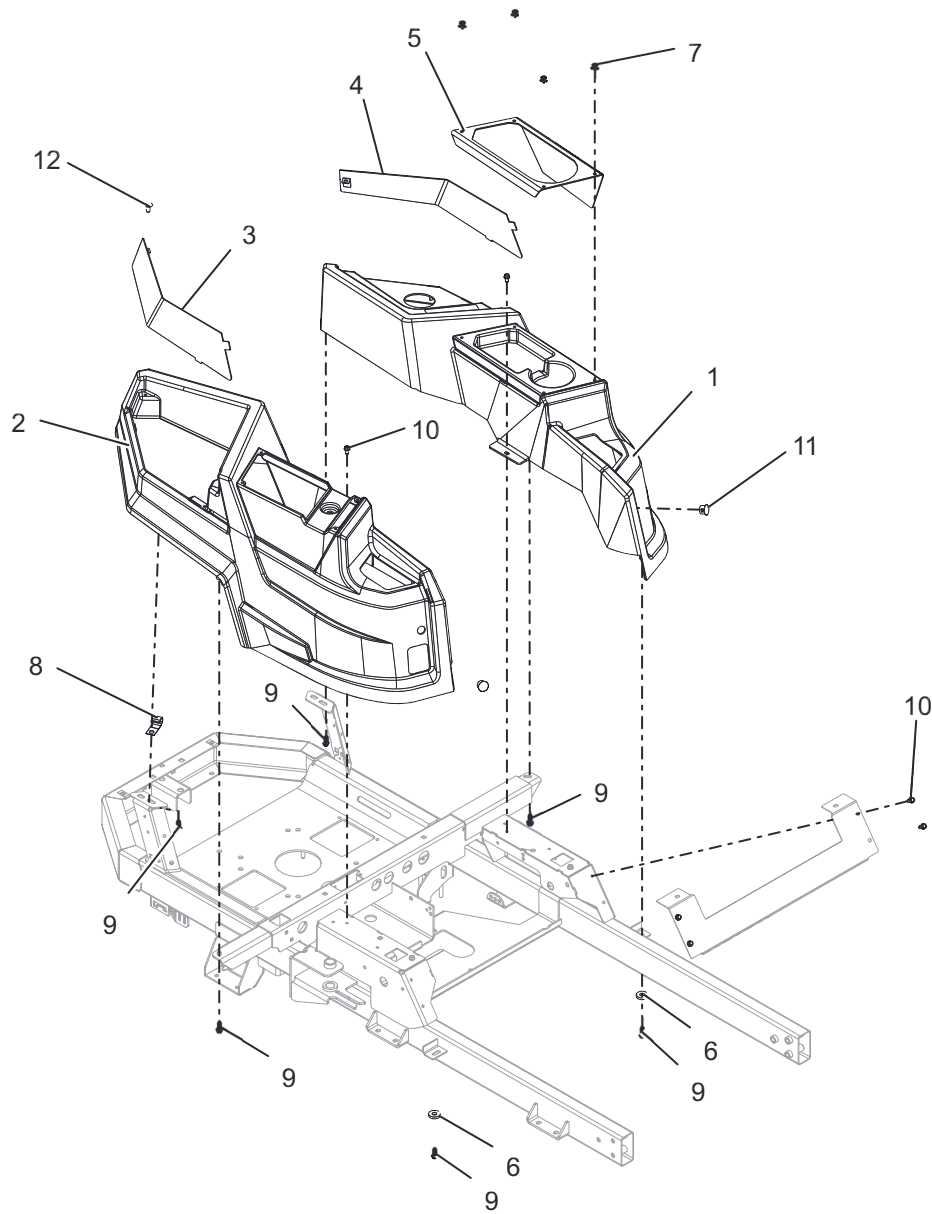
Models All



| BOM ID | Number   | Qty | Description                         |
|--------|----------|-----|-------------------------------------|
| 1      | 04785553 | 1   | WLDMT, ENGINE SHROUD TOP TRIM       |
| 2      | 04823051 | 1   | SHROUD, ENGINE GRAVELY              |
| 3      | 04820553 | 1   | PLATE, SHROUD BACKER                |
| 4      | 06800107 | 10  | RVT-POP .187x.375 (#66) BLACK       |
| 5      | 07009000 | 2   | NUT, RTNR .25-20 X .56              |
| 6      | 06500903 | 2   | NUT, FLG-TOP LK .250-20 GR5 ZC120   |
| 7      | 05901731 | 4   | BLT, HEX-FLG 0.25-20X0.75 GR5 ZB500 |

# FENDERS

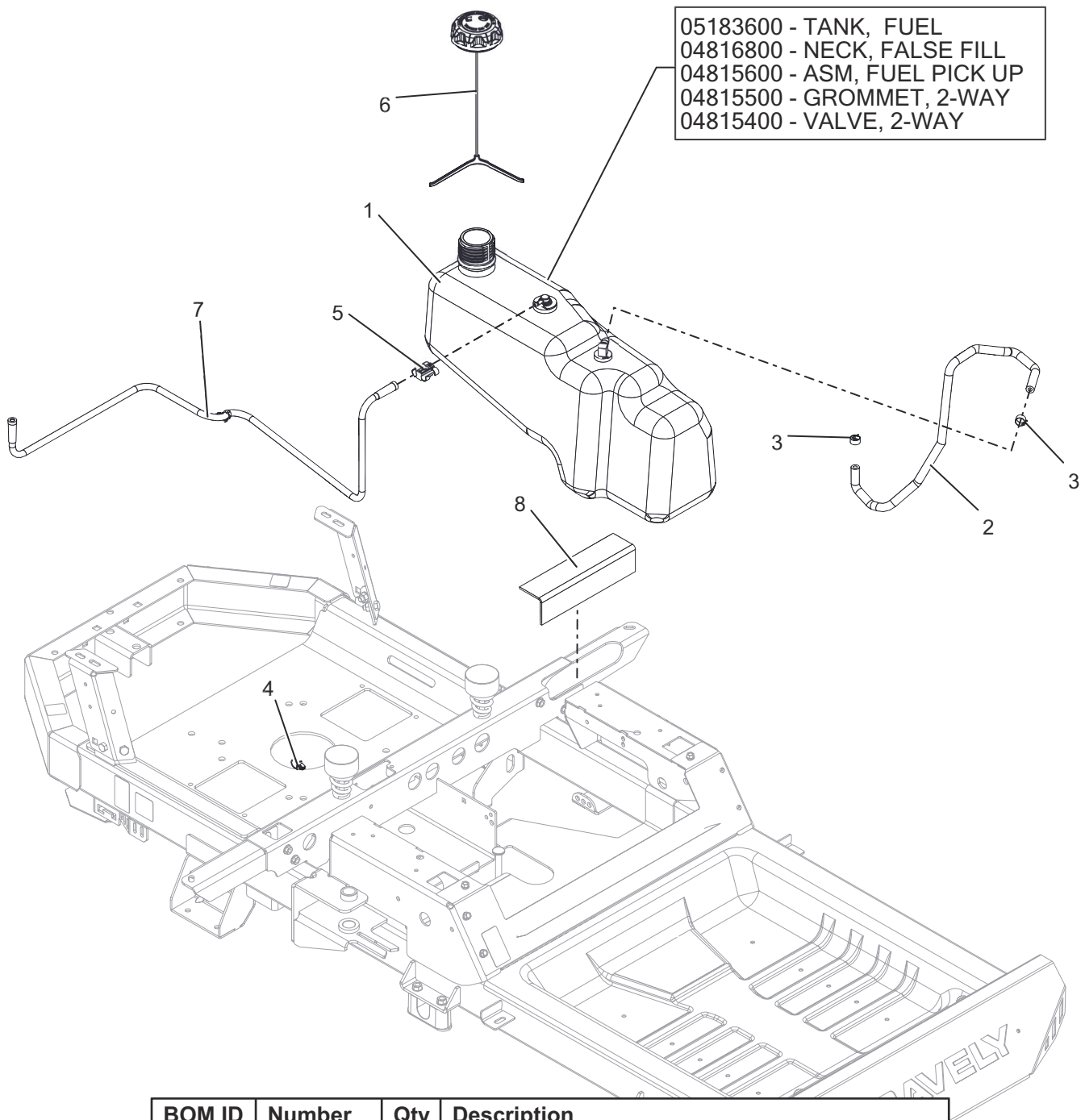
Models All



| BOM ID | Number    | Qty | Description                   |
|--------|-----------|-----|-------------------------------|
| 1      | 04767100  | 1   | FENDER, LH -ZOOM              |
| 2      | 04767200  | 1   | FENDER, RH                    |
| 3      | 04782253  | 1   | WLDMT, PANEL BLOCKOFF-RH      |
| 4      | 04785253  | 1   | WLDMT, PANEL BLOCK OFF-LH     |
| 5      | 04785153  | 1   | PANEL, CONTROL /CUP-LH        |
| 6      | 06401108  | 2   | WSHR-FL-STL 0.406X1X0.188 ZCC |
| 7      | 06830000  | 4   | RVT-POP .195 PLASTIC          |
| 8      | 06916000  | 1   | J-CLAMP                       |
| 9      | 07400119  | 6   | SCR-HEX .312-14X.75 H/L       |
| 10     | 07400122  | 6   | SCR-TAP .25-20X.50 HWH ZCC    |
| 11     | 07500402  | 2   | PLUG, HOLE .750-BLACK         |
| 12     | P80-332-A | 1   | XMAS TREE FASTNER-BLACK       |

# FUEL SYSTEM

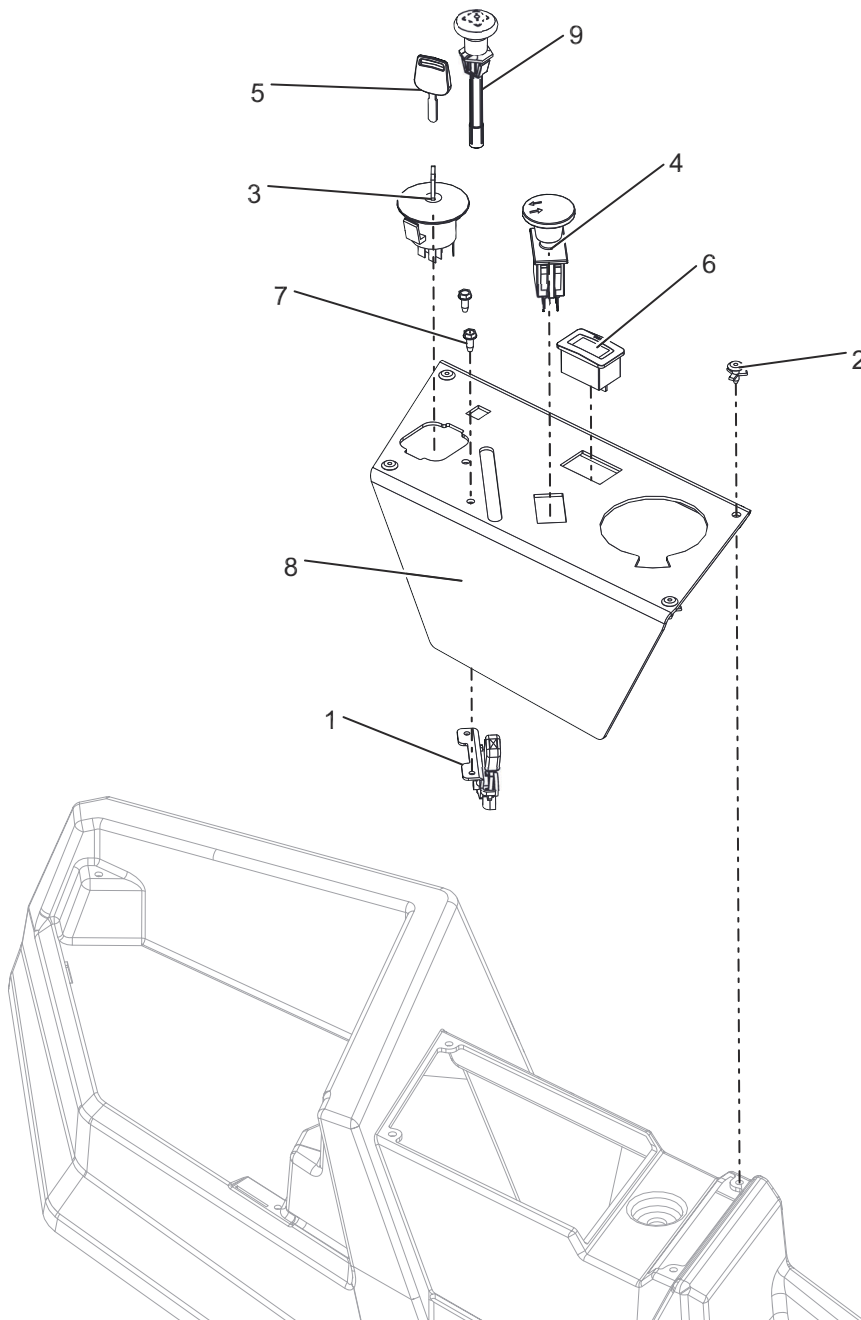
Models All



| BOM ID | Number   | Qty | Description                          |
|--------|----------|-----|--------------------------------------|
| 1      | 05244600 | 1   | ASM, FUEL TANK - ZTX                 |
| 2      | 03278100 | 1   | HOSE, .25 LOW-PERM BULK GAS-35" LONG |
| 3      | 03278800 | 2   | CLAMP, FUEL LINE                     |
| 4      | 00367900 | 1   | CLIP, ROUTING (.50 ID)               |
| 5      | 07001712 | 1   | CLIP, T, .38-.50                     |
| 6      | 04589200 | 1   | CAP, FUEL VENT-IN 2.25" RATCHET      |
| 7      | 04977200 | 1   | LINE, FUEL VENT KOHLER SMCHOKE       |
| 8      | 04864600 | 1   | PAD, RBR -TANK                       |

# CONTROL PANEL

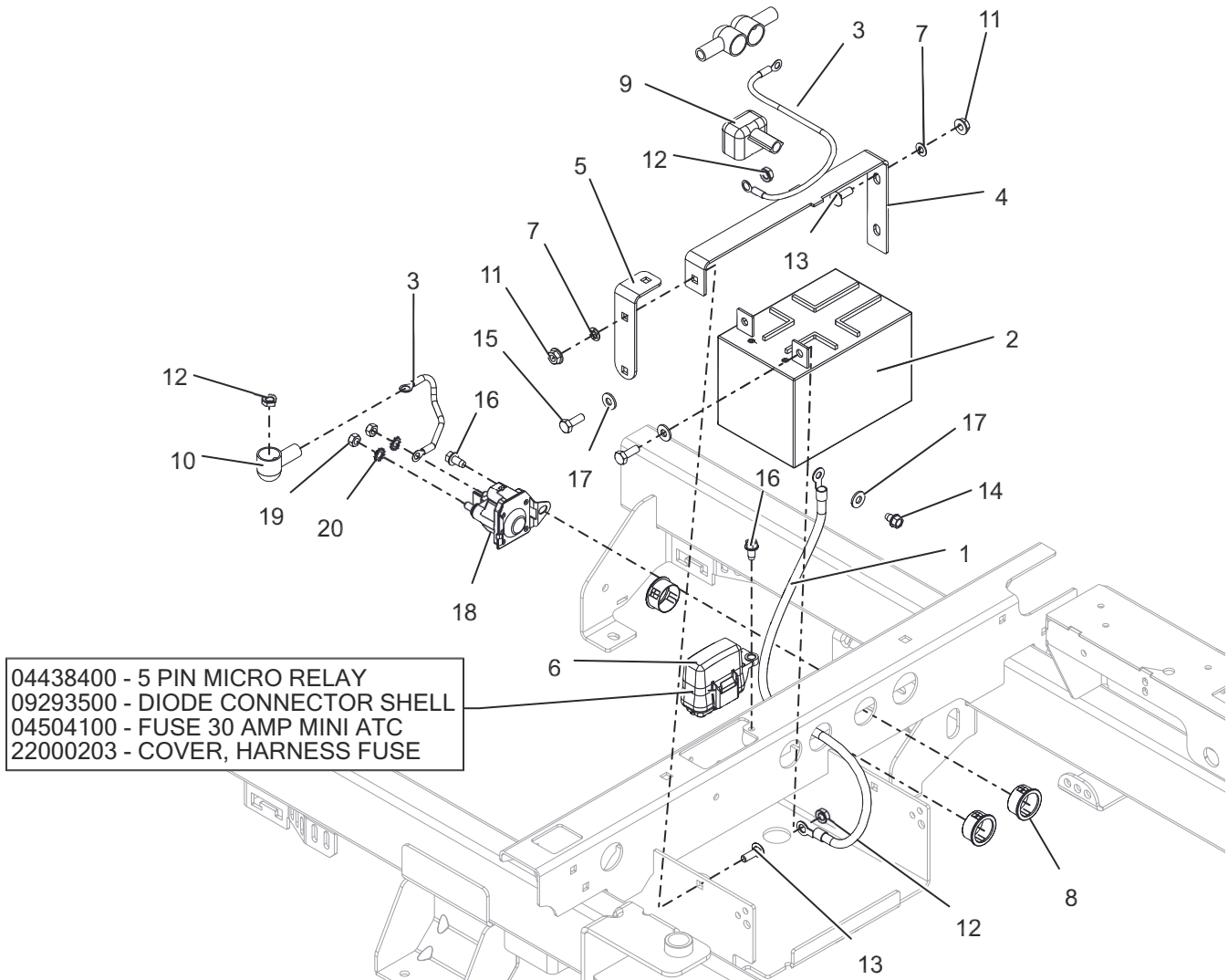
Models All



| BOM ID | Number   | Qty | Description                      |
|--------|----------|-----|----------------------------------|
| 1      | 06900620 | 1   | CABLE, THROTTLE 90DEG 33"        |
| 2      | 06830000 | 4   | RVT-POP .195 PLASTIC             |
| 3      | 04974300 | 1   | SWITCH, IGNITION                 |
| 4      | 04399600 | 1   | SWITCH, CLUTCH YELLOW(W/GRAPHIC) |
| 5      | 04986400 | 1   | KEY, IGNITION                    |
| 6      | 05084300 | 1   | HOUR, METER - MINI, NO BUTTON    |
| 7      | 07400130 | 2   | SCR-TAP #10-24X.50 HWH ZCC       |
| 8      | 04766953 | 1   | PANEL, CONTROL                   |
| 9      | 06900621 | 1   | CABLE, CHOKE                     |

# ELECTRICAL

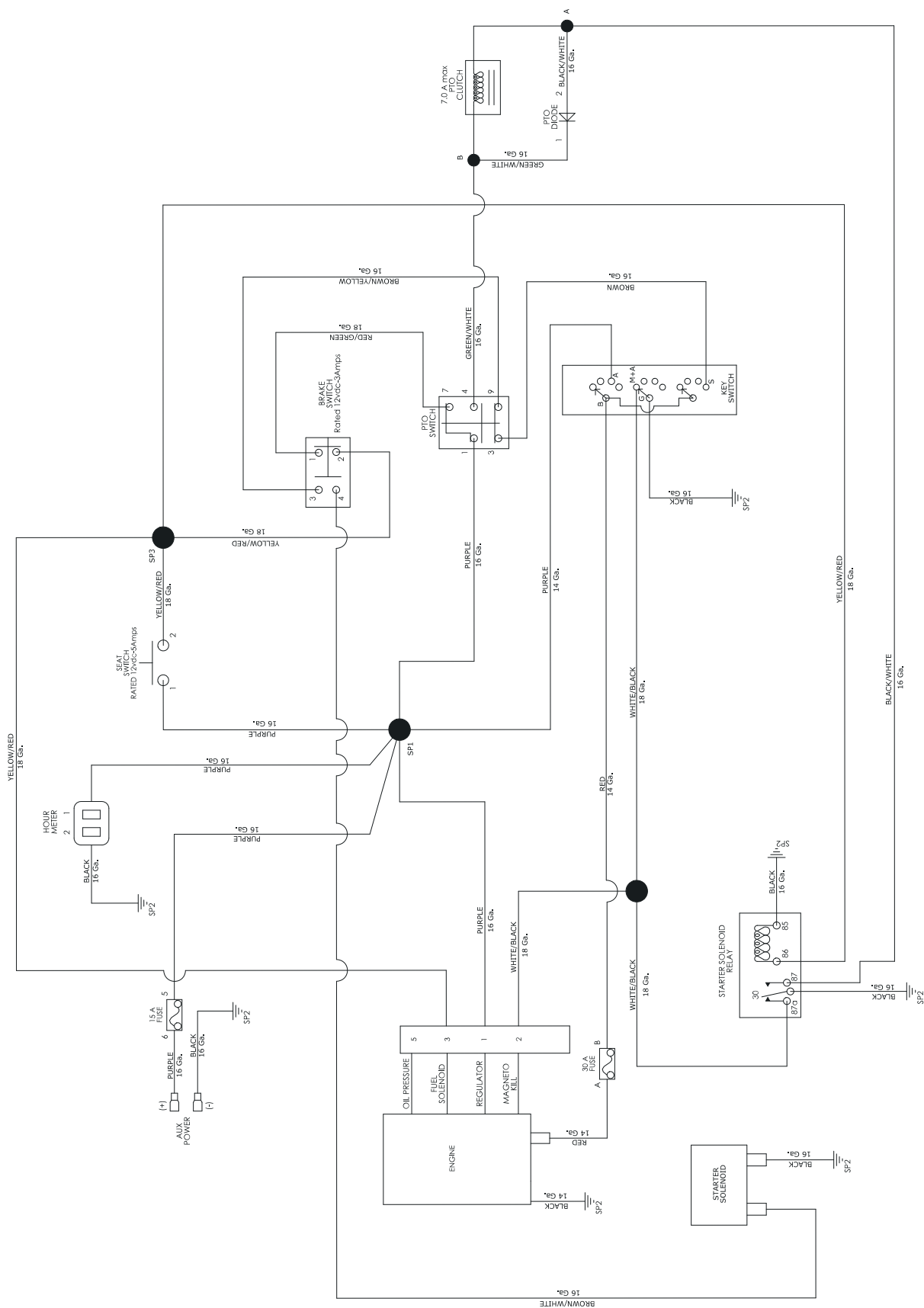
## Models All



| BOM ID | Number   | Qty | Description                         |
|--------|----------|-----|-------------------------------------|
| 1      | 03288100 | 1   | CABLE, NEGATIVE BATTERY 24"         |
| 2      | 04738800 | 1   | BATTERY, 12V 12A -190CCA            |
| 3      | 04787400 | 2   | CABLE, POS BAT 15.00"               |
| 4      | 04794651 | 1   | BRKT, BATTERY                       |
| 5      | 04833651 | 1   | BRKT, BATTERY                       |
| 6      | 04974400 | 1   | HARNESS, WIRE                       |
| 7      | 07027600 | 2   | NUT, PUSH .25X.50 O.D.              |
| 8      | 07500308 | 3   | BSHG, PANEL SNAP .937X1.109X.56     |
| 9      | 07505700 | 1   | INSULATOR                           |
| 10     | 07533200 | 3   | BOOT, EYELET TERMINAL               |
| 11     | 06500903 | 2   | NUT, FLG-TOP LK .250-20 GR5 ZC120   |
| 12     | 06500921 | 3   | NUT-KEPS .250-20                    |
| 13     | 06200307 | 2   | BTL,RHSN .250-20 X 0.75 G5 ZCC      |
| 14     | 07400125 | 1   | SCR-TAP .25-20X.38 HWH ZCC          |
| 15     | 05901716 | 2   | BLT, HEX 0.25-20X0.75 GR5 ZC120     |
| 16     | 07400122 | 2   | SCR-TAP .25-20X.50 HWH ZCC          |
| 17     | 06401001 | 3   | WSHR-FL-STL 0.281X0.625X0.065 ZC120 |
| 18     | 05167200 | 1   | SOLENOID, STARTER (SEALED)          |
| 19     | 06500925 | 2   | NUT, HEX M6-1.0 GR8.8 ZC120         |
| 20     | 06300118 | 2   | WSHR-LK-EXT 0.262X0.502X0.026 ZC120 |

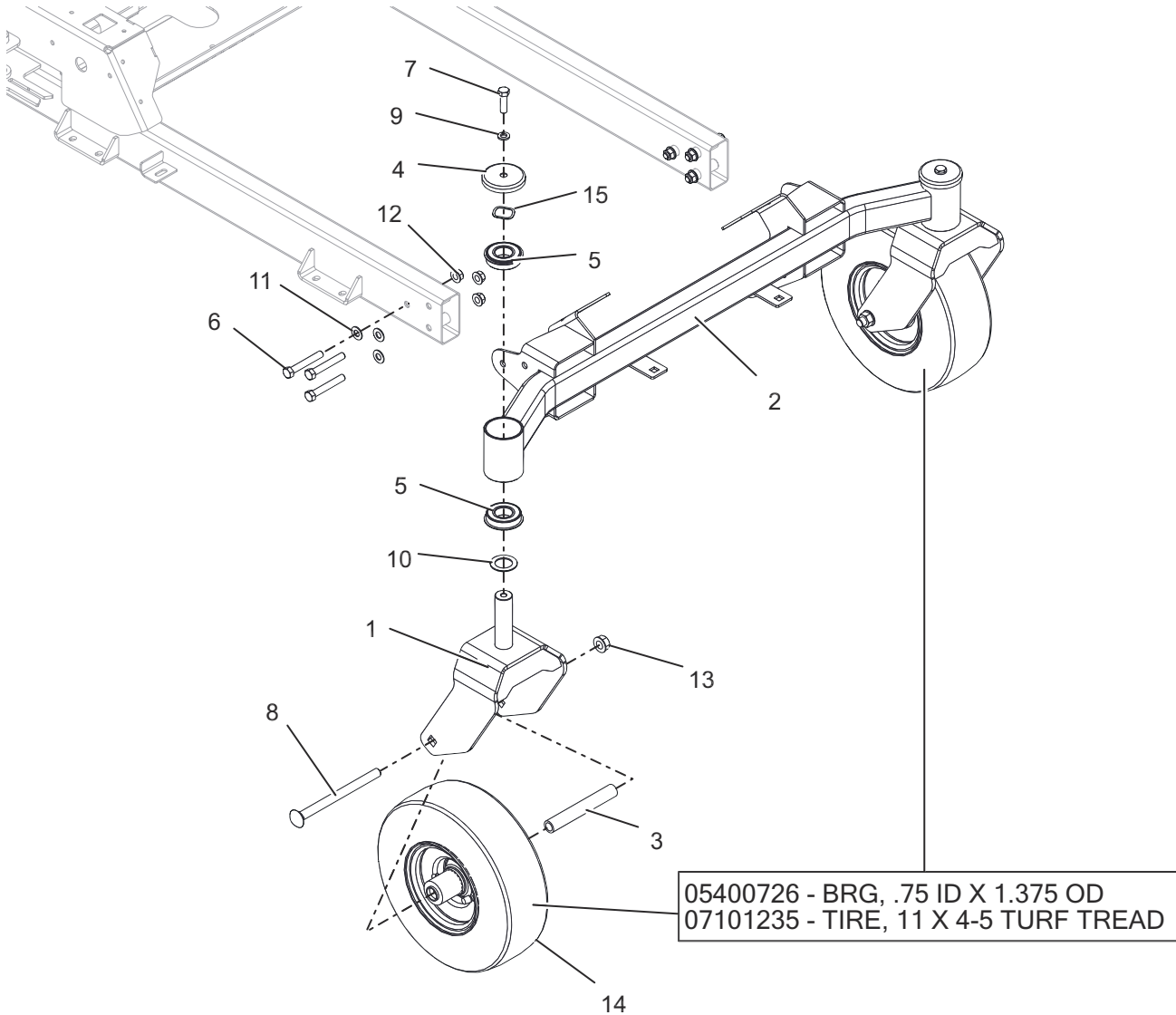
# WIRING DIAGRAM

Models All



# FRONT CASTER WHEELS

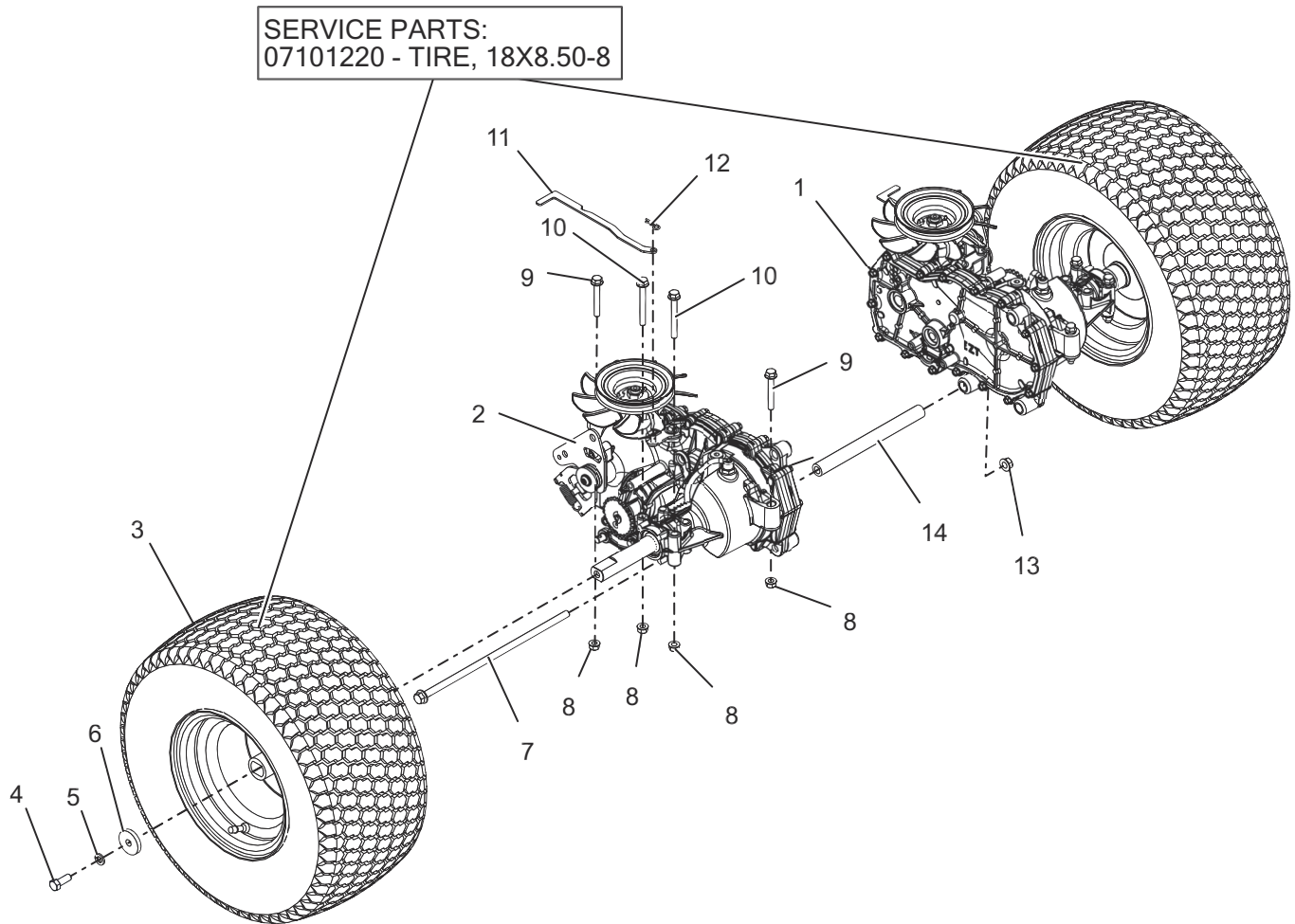
Models All



| BOM ID | Number   | Qty | Description                                       |
|--------|----------|-----|---------------------------------------------------|
| 1      | 05198253 | 2   | WLDMT, CASTER FORK-X (RED)                        |
| 2      | 05198153 | 1   | WLDMT, FRONT AXLE-X/XL (RED)                      |
| 3      | 00278500 | 2   | SPCR, ROLLED WHEEL                                |
| 4      | 05198400 | 2   | SHIELD, AXLE BEARING                              |
| 5      | 05400728 | 4   | BEARING, BALL -2.000 OD X 1.000 ID X .5625 W/RING |
| 6      | 05901811 | 6   | BLT, HEX 0.375-16X2.5 GR8 ZCC                     |
| 7      | 05901724 | 2   | BLT, HEX 0.375-16X1.25 GR5 ZC120                  |
| 8      | 06200319 | 2   | BTL,RHSN .500-13 X 6.5 G5 ZCC                     |
| 9      | 06300116 | 2   | WSHR,LK-REG 0.377 X 0.094 ZCC                     |
| 10     | 06416600 | 2   | WSHR, HRD THRS 1.007X1.542X.062                   |
| 11     | 06401129 | 6   | WSHR-FL-STL 0.406X0.812X0.055 HRD                 |
| 12     | 06500905 | 6   | NUT, FLG-TOP LK .375-16 GRG ZC120                 |
| 13     | 06500907 | 2   | NUT, FLG-TOP LK .500-13 GF ZCC                    |
| 14     | 07101127 | 2   | TIRE/WHEEL, 11 X 4-5                              |
| 15     | 06401030 | 2   | WASHER, WAVE                                      |

# REAR TIRES AND TRANSAXLES

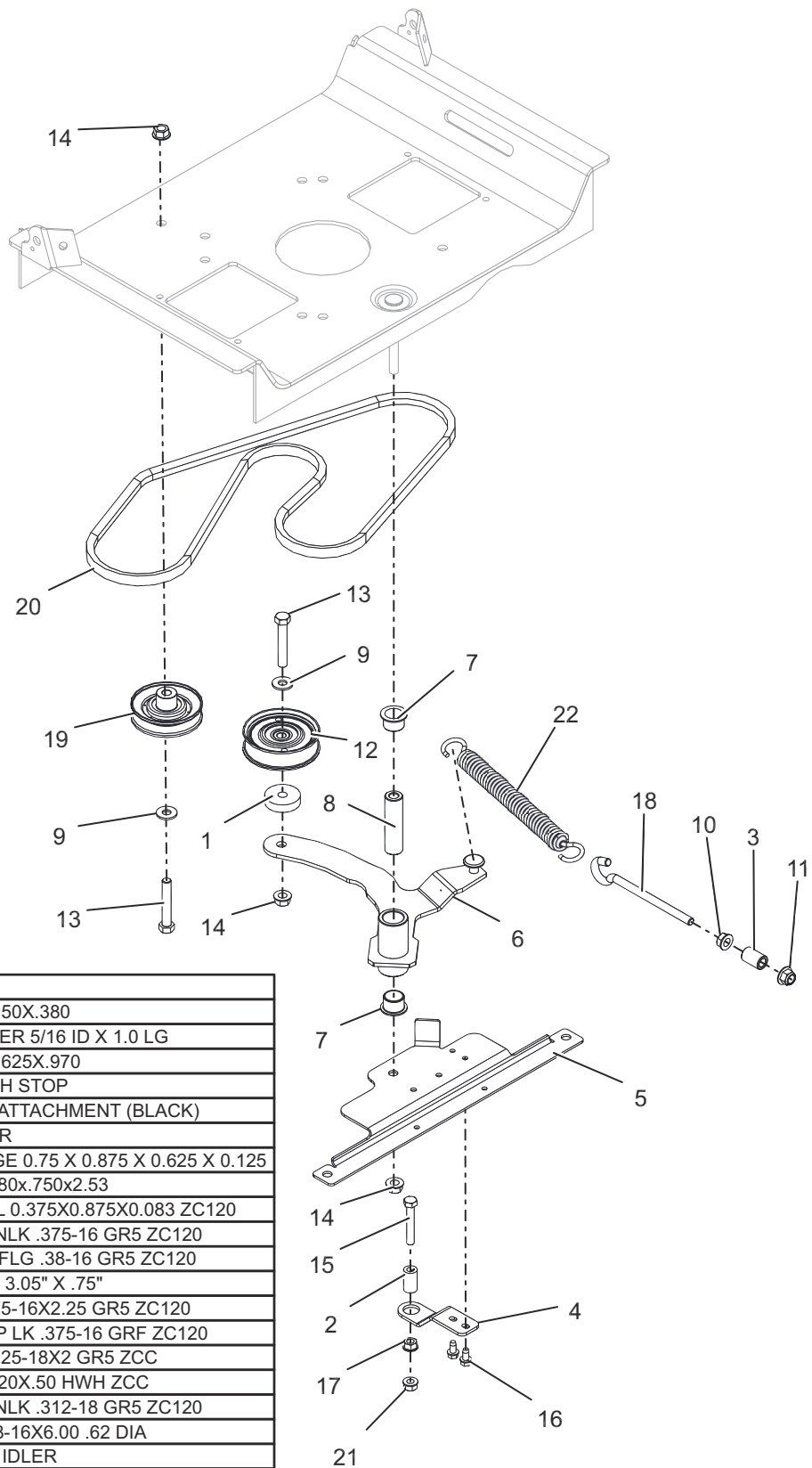
Models All



| BOM ID | Number   | Qty | Description                                      |
|--------|----------|-----|--------------------------------------------------|
| 1      | 05172700 | 1   | TRANSAXLE, LH EZT D-SHAFT SHORT                  |
| 2      | 05172800 | 1   | TRANSAXLE, RH EZT D-SHAFT SHORT                  |
| 3      | 07101130 | 2   | ASSM TIRE\WHEEL,                                 |
| 4      | 05901721 | 2   | BLT, HEX 0.375-16X1 GR5 EP30 ZC120               |
| 5      | 06300116 | 2   | WSHR,LK-REG 0.377 X 0.094 ZCC                    |
| 6      | 06401110 | 2   | WSHR-FL-STL 0.406X1.5X0.245 ZCC                  |
| 7      | 05901902 | 1   | BLT, HEX-FLG 0.375-16X11.5 GR5 ZC120             |
| 8      | 06500840 | 8   | NUT, FLG-CTR LK .312-18 GR5 ZCC                  |
| 9      | 05901910 | 4   | BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC               |
| 10     | 05901911 | 4   | BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC               |
| 11     | 04884151 | 2   | BRKT, VALVE DUMP                                 |
| 12     | 06700222 | 2   | PIN, HAIR #213 .08X1.19 ZCC                      |
| 13     | 06500901 | 1   | NUT, FLG-CTR LK .375-16 GR5 ZC120                |
| 14     | 05162451 | 1   | SPCR, TRANSAXLE .438 ID X .750 OD X 8.18 (BLACK) |

# TRANSAXLE DRIVE

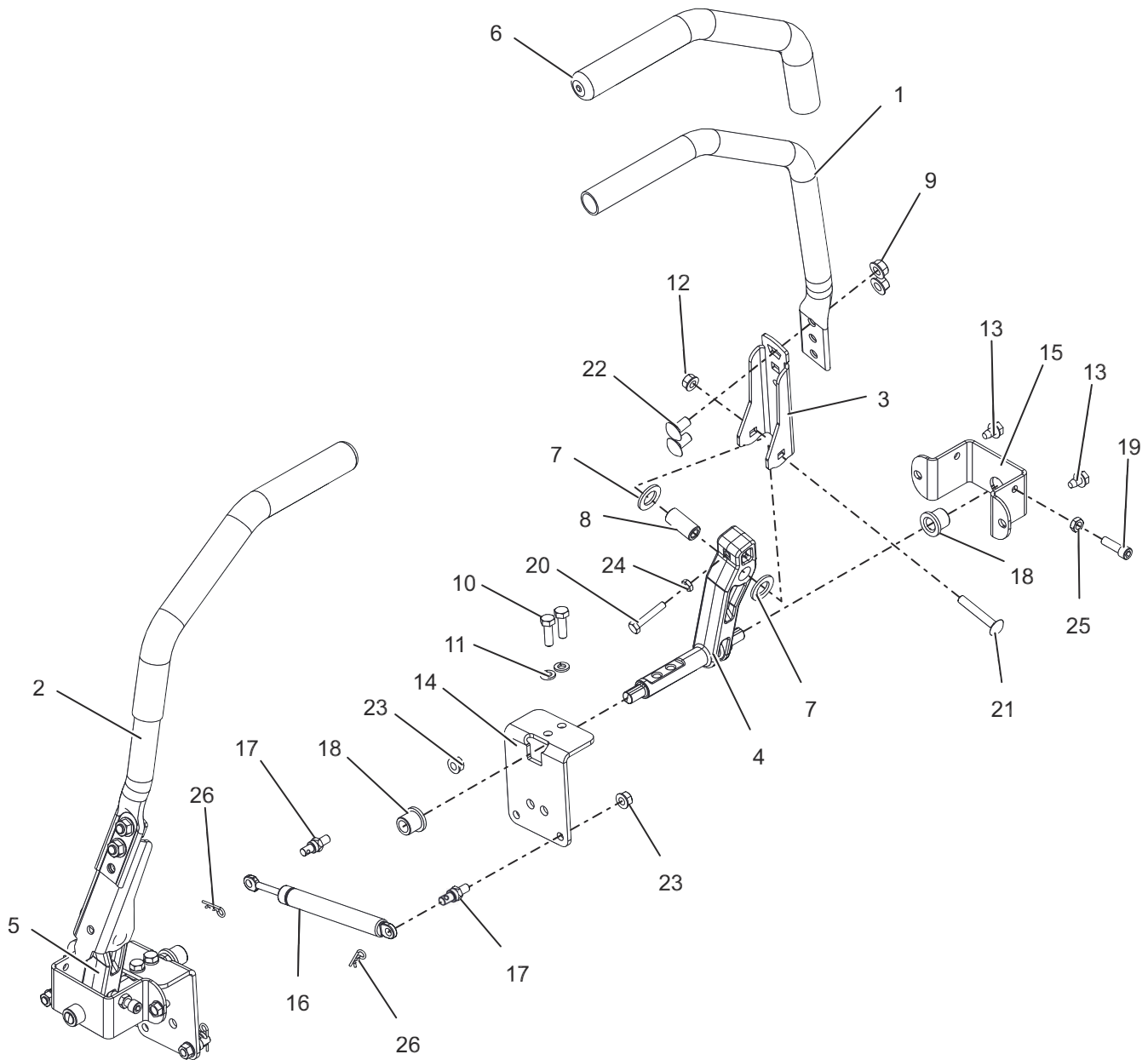
## Models All



| BOM ID | Number   | Qty | Description                               |
|--------|----------|-----|-------------------------------------------|
| 1      | 01594000 | 1   | SPCR, .39X1.50X.380                       |
| 2      | 03980200 | 1   | SPCR, RUBBER 5/16 ID X 1.0 LG             |
| 3      | 04193500 | 1   | SPCR, .375X.625X.970                      |
| 4      | 04793951 | 1   | BRKT, CLUTCH STOP                         |
| 5      | 05240851 | 1   | BRKT, IDLER ATTACHMENT (BLACK)            |
| 6      | 04890451 | 1   | WLDMT, IDLER                              |
| 7      | 05500039 | 2   | BSHG, FLANGE 0.75 X 0.875 X 0.625 X 0.125 |
| 8      | 05501237 | 1   | BSHG, SLV .380x.750x2.53                  |
| 9      | 06401023 | 2   | WSHR-FL-STL 0.375X0.875X0.083 ZC120       |
| 10     | 06500735 | 1   | NUT, FLG-SPNLK .375-16 GR5 ZC120          |
| 11     | 06500726 | 1   | NUT, LK-NYL-FLG .38-16 GR5 ZC120          |
| 12     | 07340000 | 1   | IDLER, FLAT - 3.05" X .75"                |
| 13     | 05901640 | 2   | BLT, HEX 0.375-16X2.25 GR5 ZC120          |
| 14     | 06500822 | 3   | NUT, FLG-TOP LK .375-16 GRF ZC120         |
| 15     | 05901805 | 1   | BLT, HEX 0.3125-18X2 GR5 ZCC              |
| 16     | 07400122 | 2   | SCR-TAP .25-20X.50 HWH ZCC                |
| 17     | 06500815 | 1   | NUT, FLG-SPNLK .312-18 GR5 ZC120          |
| 18     | 07001640 | 1   | BOLT, EYE .38-16X6.00 .62 DIA             |
| 19     | 07347200 | 1   | ASM, 3.00" V IDLER                        |
| 20     | 07200718 | 1   | V-BELT, A SECTION RAW EDGE                |
| 21     | 06500904 | 1   | NUT, FLG-TOP LK .312-18 GR5 ZCC           |
| 22     | 08300507 | 1   | SPRG, EXTENSION - SWIVEL                  |

# CONTROLS

## Models All



| BOM ID | Number   | Qty | Description                       |
|--------|----------|-----|-----------------------------------|
| 1      | 05107151 | 1   | HANDLE, STEERING - LH (BLACK)     |
| 2      | 05107051 | 1   | HANDLE, STEERING - RH (BLACK)     |
| 3      | 05179651 | 2   | ARM, CONTROL -UPPER RH (BLACK)    |
| 4      | 05177200 | 1   | STEERING, LOWER CASTING - LH      |
| 5      | 05177100 | 1   | STEERING, LOWER CASTING ARM - RH  |
| 6      | 04257400 | 2   | GRIP, HANDLEBAR 15" FOAM          |
| 7      | 06401130 | 4   | WSHR, FRICTION                    |
| 8      | 05501334 | 2   | BSHG-SLV .342 X .627 X 1.331      |
| 9      | 06500901 | 4   | NUT, FLG-CTR LK .375-16 GR5 ZC120 |
| 10     | 05901802 | 4   | BLT, HEX 0.3125-18X1 GR8 ZCC      |
| 11     | 06300119 | 4   | WSHR,LK-REG 0.314 X 0.078 ZCC     |
| 12     | 06500840 | 2   | NUT, FLG-CTR LK .312-18 GR5 ZCC   |
| 13     | 07400124 | 4   | SCR-TAP .312-18X.50 HWH ZCC       |
| 14     | 04764151 | 2   | BRKT, STEERING                    |

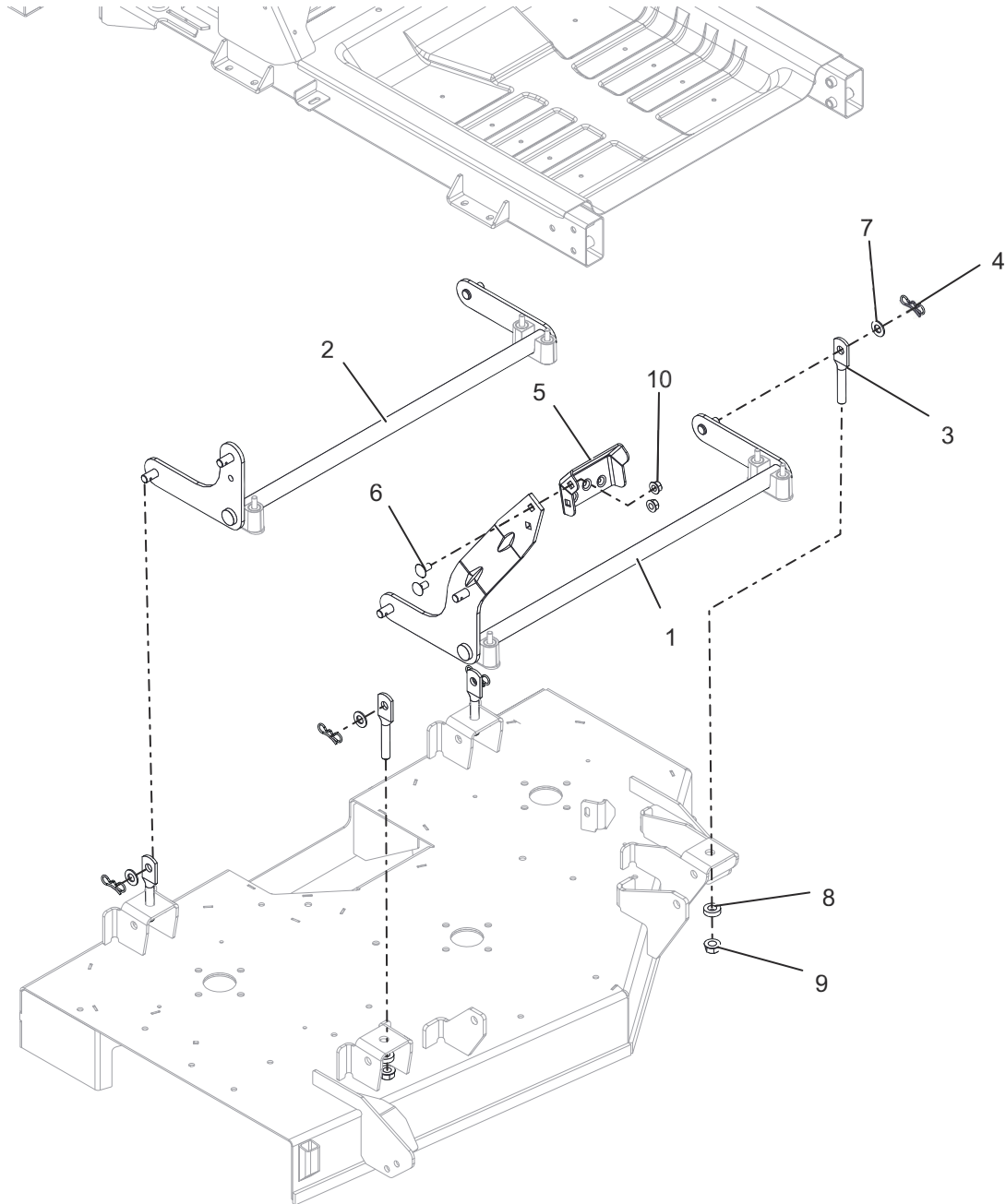
| BOM ID | Number   | Qty | Description                      |
|--------|----------|-----|----------------------------------|
| 15     | 04990951 | 2   | BRKT, STEERING PIVOT             |
| 16     | 05160400 | 2   | DAMPER, STRAIGHT MOUNT           |
| 17     | 05171400 | 4   | COUPLER, DAMPER MOUNT            |
| 18     | 05501001 | 4   | BSHG, FLANGE .500X.750X.750X.125 |
| 19     | 05901733 | 2   | SCR, SKH .312-18X1.00 GR8 ZC120  |
| 20     | 05902030 | 2   | BLT, HEX 0.25-20X1.5F GR5 ZCC    |
| 21     | 06200431 | 2   | BTL,RHSSN .313-18 X 2 G5 ZCC     |
| 22     | 06200432 | 4   | BTL,RHSSN .375-16 X 0.75 G5 FPB  |
| 23     | 06500904 | 4   | NUT, FLG-TOP LK .312-18 GR5 ZCC  |
| 24     | 06500908 | 2   | NUT, JAM .250-20 G2 ZCC          |
| 25     | 06500909 | 2   | NUT, JAM .312-18 GR5 ZCC         |
| 26     | 06700222 | 4   | PIN, HAIR #213 .08X1.19 ZCC      |

## Models All

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# DECK LIFT

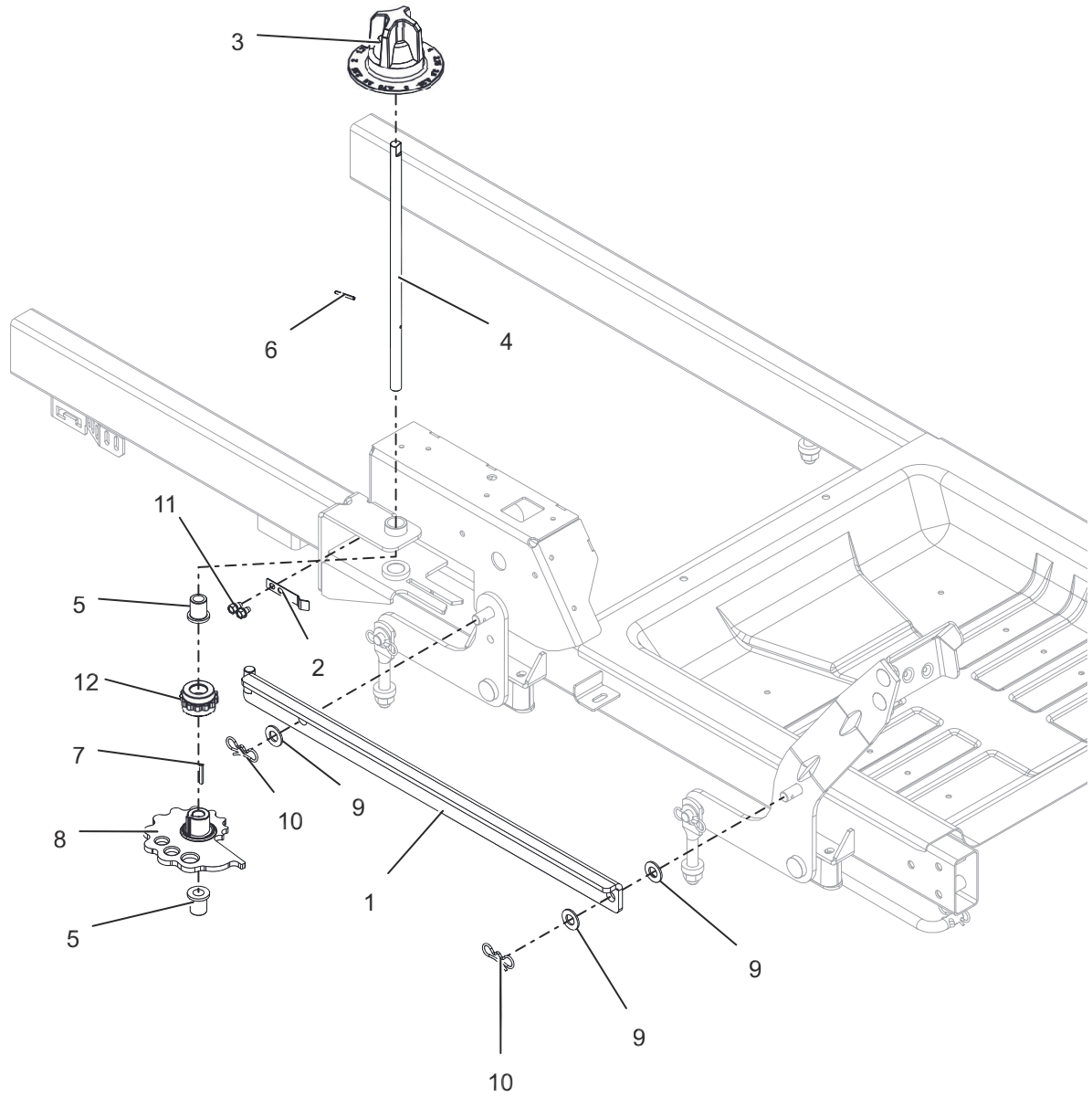
Models All



| BOM ID | Number   | Qty | Description                        |
|--------|----------|-----|------------------------------------|
| 1      | 05246053 | 1   | WLDMT, FRONT DECK LIFT PIVOT (RED) |
| 2      | 05246153 | 1   | WLDMT, REAR DECK LIFT PIVOT (RED)  |
| 3      | 05114000 | 4   | LINK, DECK (HOLE-SHORT)            |
| 4      | 06700220 | 4   | PIN, BOWTIE LOCKING .091X1.875 ZCC |
| 5      | 04869253 | 1   | PEDAL, DECK LIFT (BOLT ON) (RED)   |
| 6      | 06200225 | 2   | BTL,RHSN .375-16 X 0.75 G5 FPB     |
| 7      | 06443300 | 4   | WSHR-FL-NYL .518X1.00X.08          |
| 8      | 07500417 | 4   | WSHR, RUBBER                       |
| 9      | 06500902 | 4   | NUT, FLG-CTR LK .500-13 GG ZCC     |
| 10     | 06500901 | 2   | NUT, FLG-CTR LK .375-16 GR5 ZC120  |

# HEIGHT OF CUT

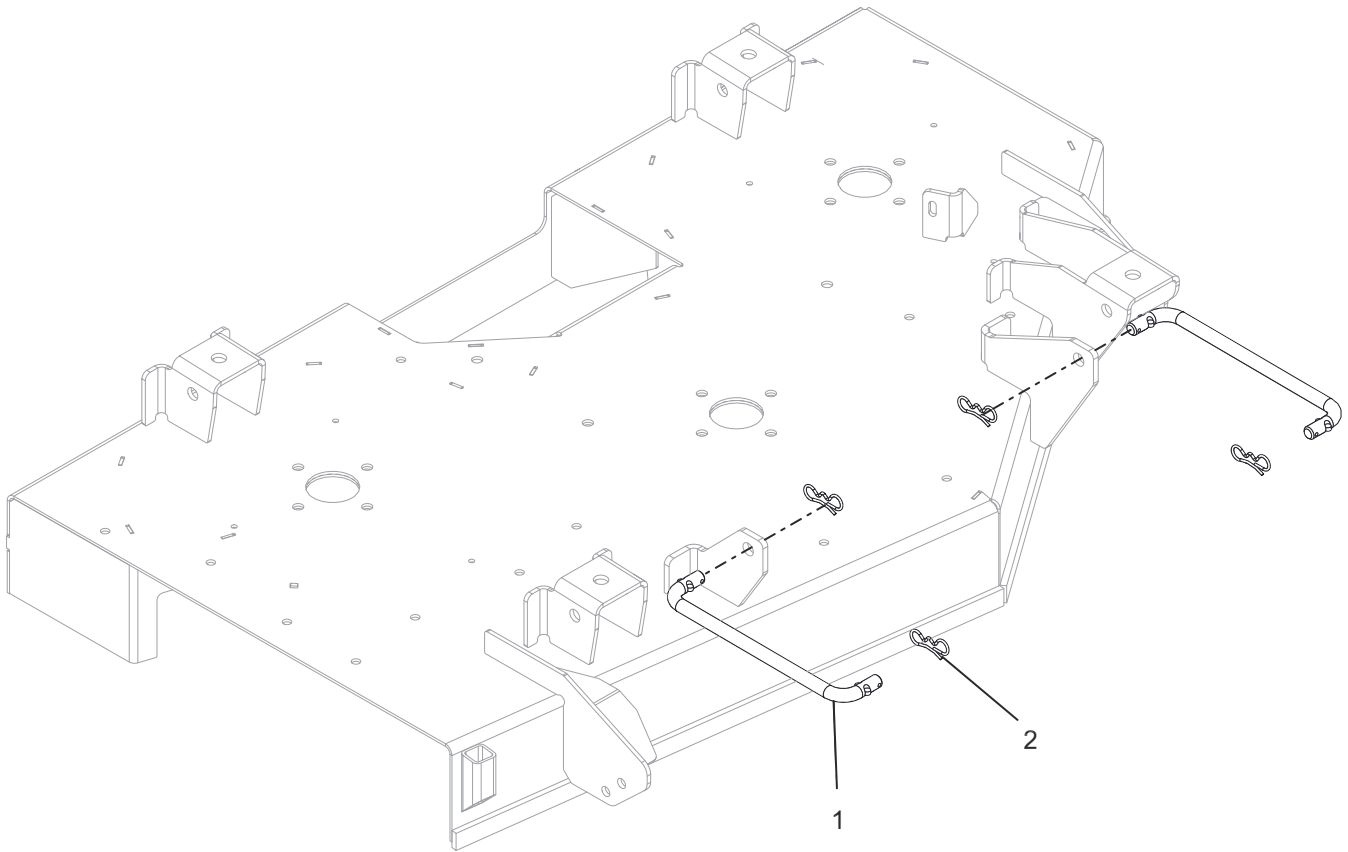
Models All



| BOM ID | Number   | Qty | Description                        |
|--------|----------|-----|------------------------------------|
| 1      | 04741753 | 1   | WLDMT, HOC LINK (RED)              |
| 2      | 04742100 | 1   | ARM, HOC DETENT                    |
| 3      | 05091700 | 1   | KNOB, HOC DIAL                     |
| 4      | 04742000 | 1   | CAMSHAFT, HOC                      |
| 5      | 05501218 | 2   | BUSHING, FLANGE .503X.75X.875X1.0  |
| 6      | 05800900 | 1   | PIN-ROLL .125X1.00                 |
| 7      | 06600211 | 1   | KEY, 1/8 X 1/8 X 1.0 REV           |
| 8      | 05165900 | 1   | CAM, HOC (PM)                      |
| 9      | 06443300 | 3   | WSHR-FL-NYL .518X1.00X.08          |
| 10     | 06700220 | 2   | PIN, BOWTIE LOCKING .091X1.875 ZCC |
| 11     | 07400125 | 2   | SCR-TAP .25-20X.38 HWH ZCC         |
| 12     | 07500422 | 1   | GEAR, HOC INDEX                    |

# DECK MOUNT

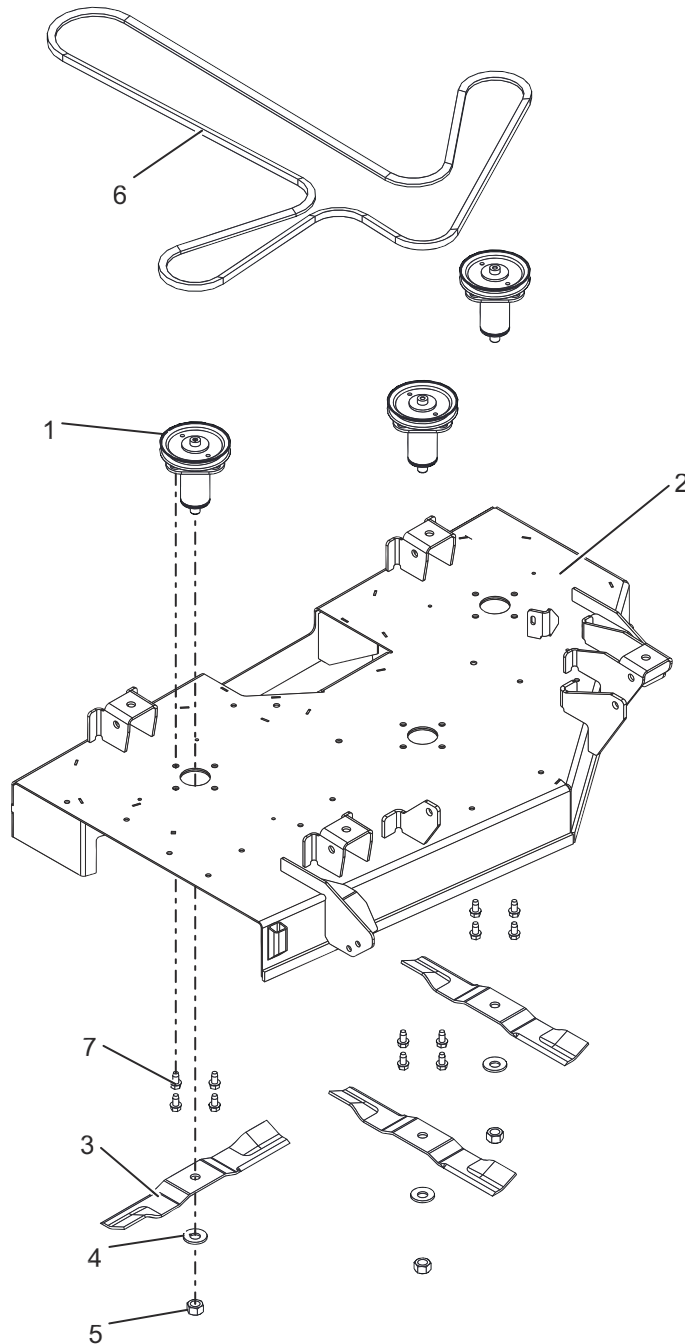
Models All



| BOM ID | Number   | Qty | Description                        |
|--------|----------|-----|------------------------------------|
| 1      | 02004500 | 2   | LINK, DRAG                         |
| 2      | 06700220 | 4   | PIN, BOWTIE LOCKING .091X1.875 ZCC |

# DECK, BELT, BLADES AND SPINDLES – 42"

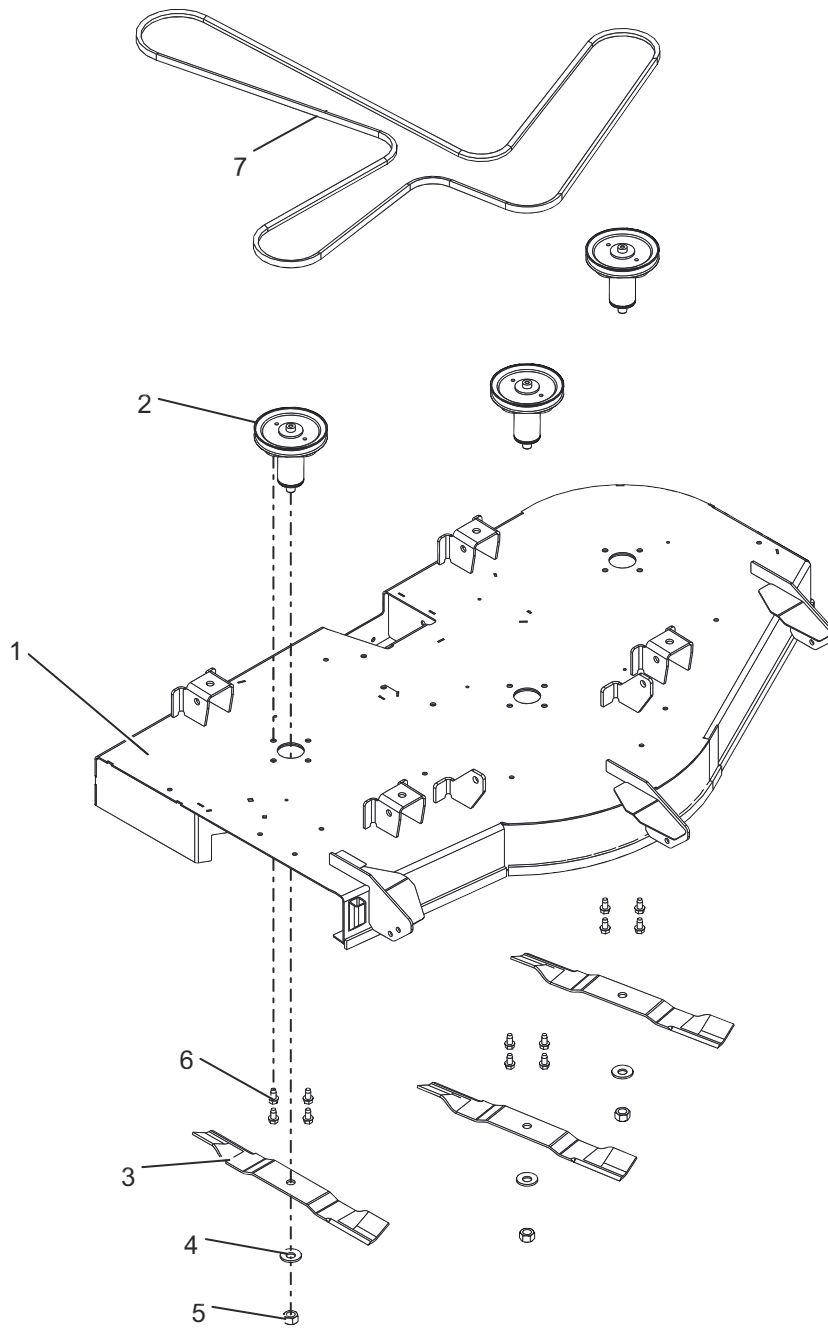
Models 915248



| BOM ID | Number   | Qty | Description                                         |
|--------|----------|-----|-----------------------------------------------------|
| 1      | 51527900 | 3   | ASM, SPINDLE                                        |
| 2      | 51532200 | 1   | WLDMT, DECK 42" (RED)                               |
| 3      | 04769800 | 3   | BLADE, MOWER                                        |
| 4      | 06445700 | 3   | WSHR, BLVL-.63X1.625X.14                            |
| 5      | 06500920 | 3   | NUT, HEX .625-18 ZCC                                |
| 6      | 07200523 | 1   | V-Belt, HA-WRAPPED CLUTCHING (NO RUBBER BLEED THRU) |
| 7      | 07400129 | 12  | SCR-TAP .38-16X.75 HWH ZCC                          |

# DECK, BELT, BLADES AND SPINDLES – 52"

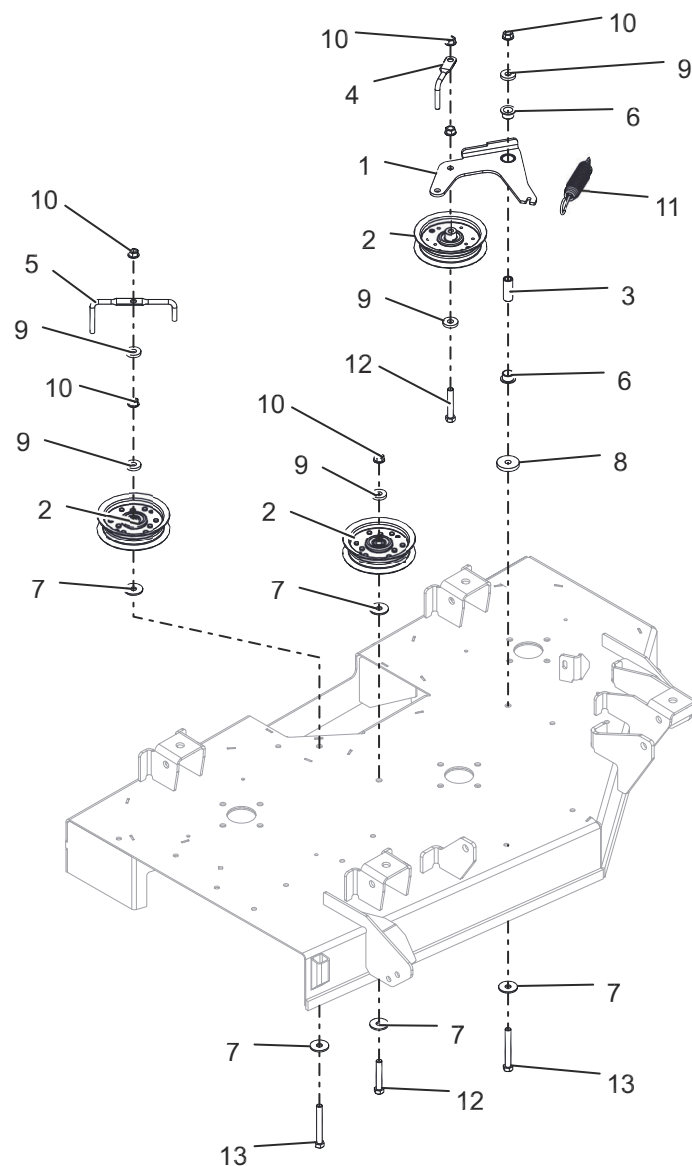
Models 915230, 250



| BOM ID | Number   | Qty | Description                       |
|--------|----------|-----|-----------------------------------|
| 1      | 51532400 | 1   | KIT, GRAVELY DECK 52" WITH DECALS |
| 2      | 51528000 | 3   | ASM, SPINDLE                      |
| 3      | 04771200 | 3   | BLADE, 18" - 20 DEG .5 OFFSET     |
| 4      | 06445700 | 3   | WSHR, BLVL-.63X1.625X.14          |
| 5      | 06500920 | 3   | NUT, HEX .625-18 ZCC              |
| 6      | 07400129 | 12  | SCR-TAP .38-16X.75 HWH ZCC        |
| 7      | 07200023 | 1   | V-BELT, HA-WRAPPED                |

# IDLERS AND SHEAVES – 42"

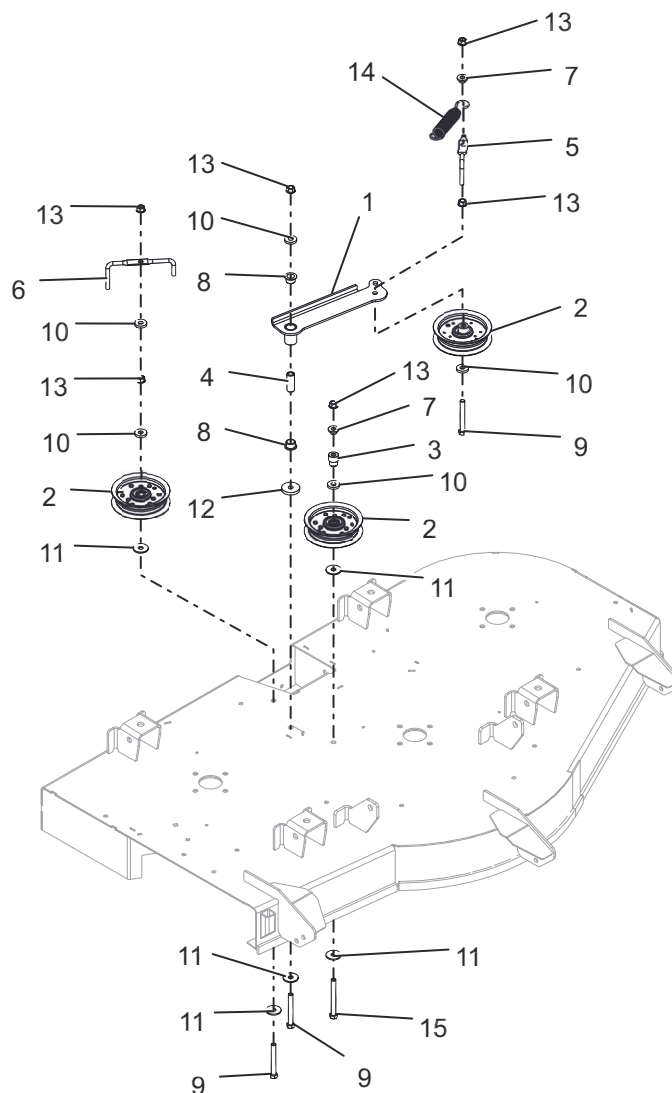
## Models 915248



| BOM ID | Number   | Qty | Description                       |
|--------|----------|-----|-----------------------------------|
| 1      | 04773353 | 1   | WLDMT, IDLER ARM (RED)            |
| 2      | 07300039 | 3   | ASM, IDLER 4"                     |
| 3      | 03763400 | 1   | SPCR, .375IDX.625ODX1.66 PM       |
| 4      | 03828853 | 1   | WIREFORM, BELT FINGER             |
| 5      | 03974153 | 1   | FINGER, BELT                      |
| 6      | 05500907 | 2   | BSHG, FLANGE                      |
| 7      | 06401021 | 5   | WSHR-FL-STL 0.406X1.25X0.1 ZCC    |
| 8      | 06401110 | 1   | WSHR-FL-STL 0.406X1.5X0.245 ZCC   |
| 9      | 06401108 | 5   | WSHR-FL-STL 0.406X1X0.188 ZCC     |
| 10     | 06500901 | 6   | NUT, FLG-CTR LK .375-16 GR5 ZC120 |
| 11     | 08320300 | 1   | SPRG, EXTENSION                   |
| 12     | 05901640 | 2   | BLT, HEX 0.375-16X2.25 GR5 ZC120  |
| 13     | 05901815 | 2   | BLT, HEX 0.375-16X3F GR5 ZCC      |

# IDLERS AND SHEAVES – 52"

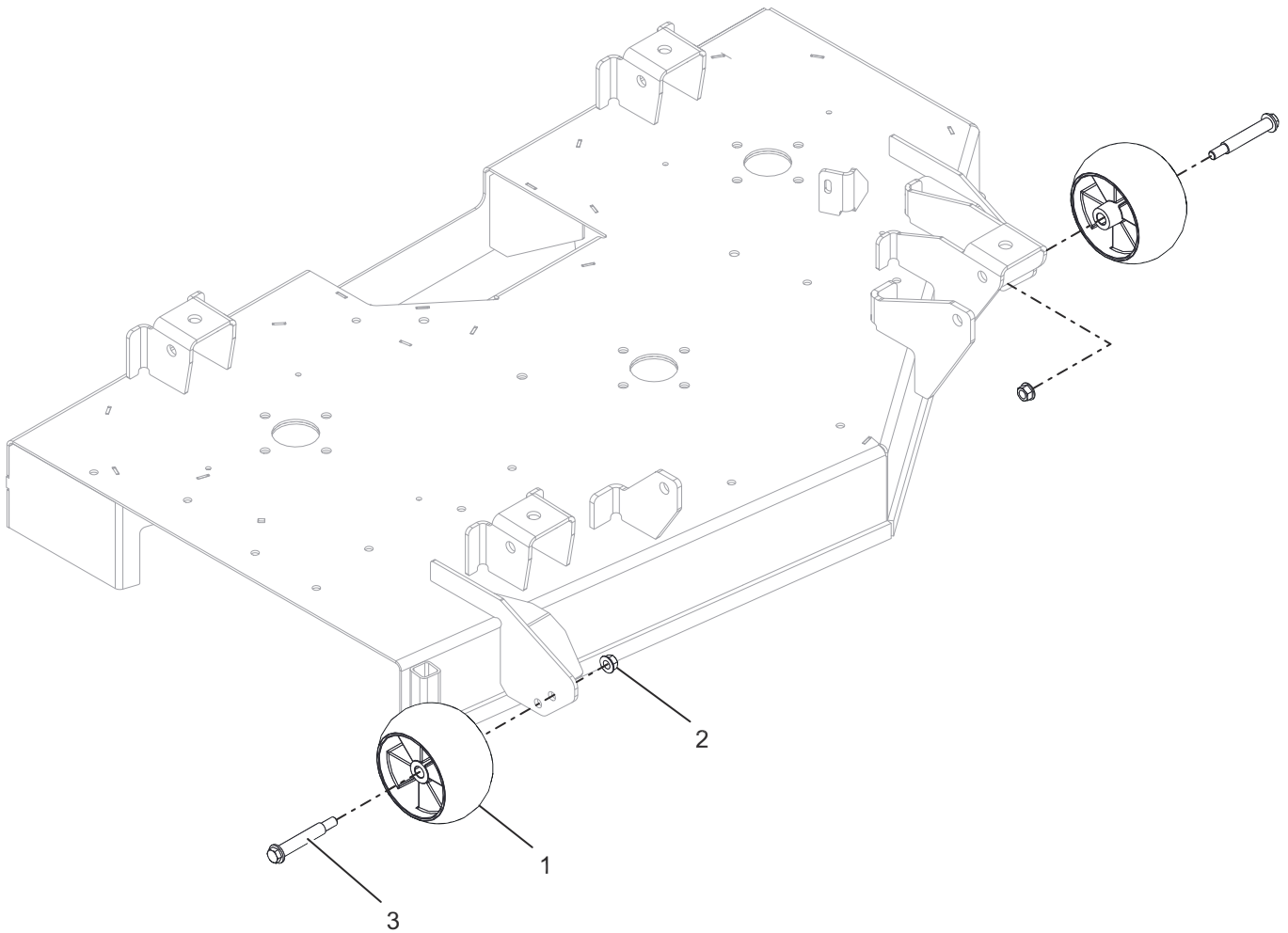
Models 915230, 250



| BOM ID | Number   | Qty | Description                         |
|--------|----------|-----|-------------------------------------|
| 1      | 04795653 | 1   | WLDMT, IDLER - 52" IDLER ARM        |
| 2      | 07300039 | 3   | ASM, IDLER 4"                       |
| 3      | 00679300 | 1   | BUSHING, IDLER                      |
| 4      | 03763400 | 1   | SPCR, .375IDX.625ODX1.66 PM         |
| 5      | 03856853 | 1   | WIREFORM, BELT FINGER-RED           |
| 6      | 03974153 | 1   | FINGER, BELT                        |
| 7      | 05500435 | 2   | BSHG, FLG .385 X .500 X .875 X .406 |
| 8      | 05500907 | 2   | BSHG, FLANGE                        |
| 9      | 05901815 | 3   | BLT, HEX 0.375-16X3F GR5 ZCC        |
| 10     | 06401108 | 5   | WSHR-FL-STL 0.406X1X0.188 ZCC       |
| 11     | 06401021 | 5   | WSHR-FL-STL 0.406X1.25X0.1 ZCC      |
| 12     | 06401110 | 1   | WSHR-FL-STL 0.406X1.5X0.245 ZCC     |
| 13     | 06500901 | 6   | NUT, FLG-CTR LK .375-16 GR5 ZC120   |
| 14     | 08320300 | 1   | SPRG, EXTENSION                     |
| 15     | 05901818 | 1   | BLT, HEX 0.375-16X3.5 GR5 ZCC       |

# ANTI-SCALP ROLLERS – 42"

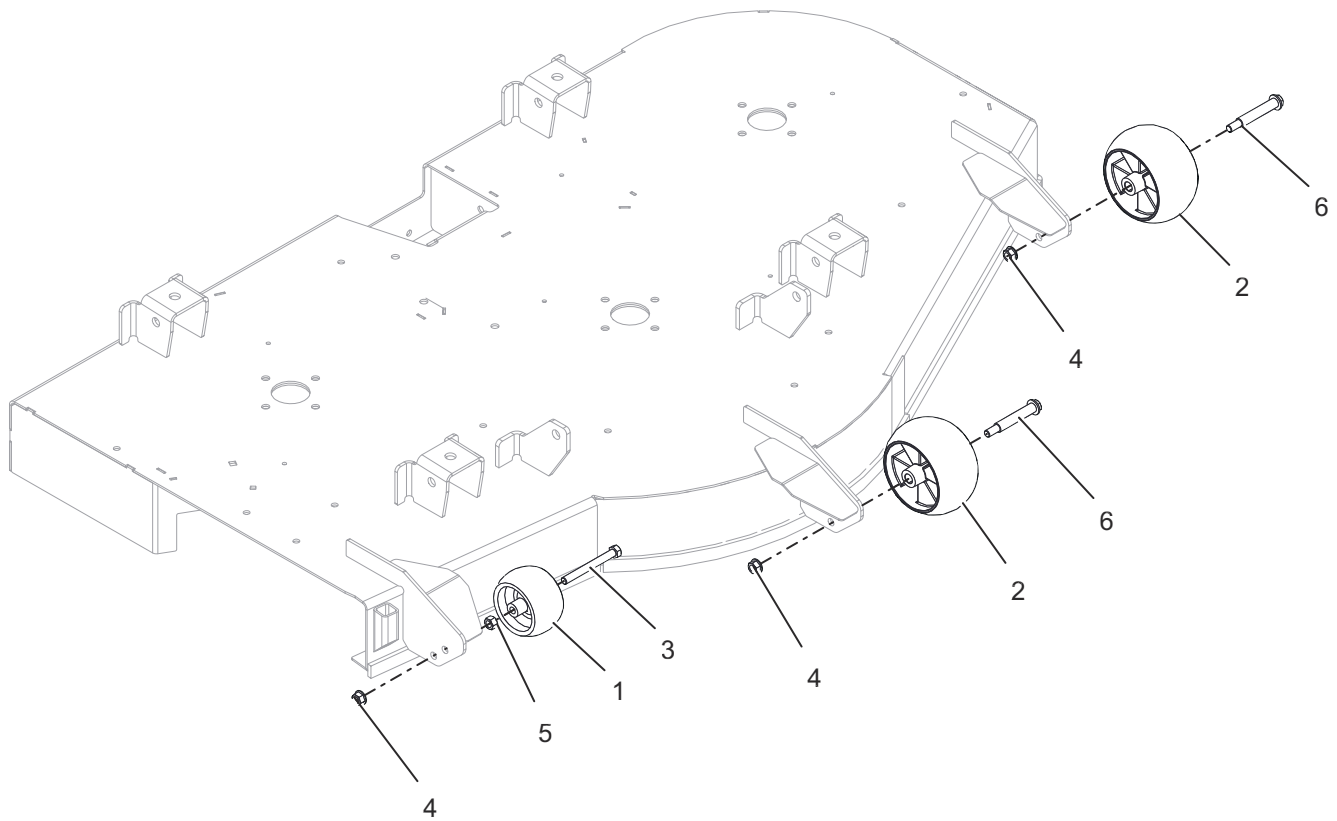
Models 915248



| BOM ID | Number   | Qty | Description                       |
|--------|----------|-----|-----------------------------------|
| 1      | 03905600 | 2   | ANTI-SCALP WHEEL - 5X OS          |
| 2      | 06500901 | 2   | NUT, FLG-CTR LK .375-16 GR5 ZC120 |
| 3      | 07056800 | 2   | BLT-SHLDR .38-16X2.50 HWH G5 ZCC  |

# ANTI-SCALP ROLLERS – 52"

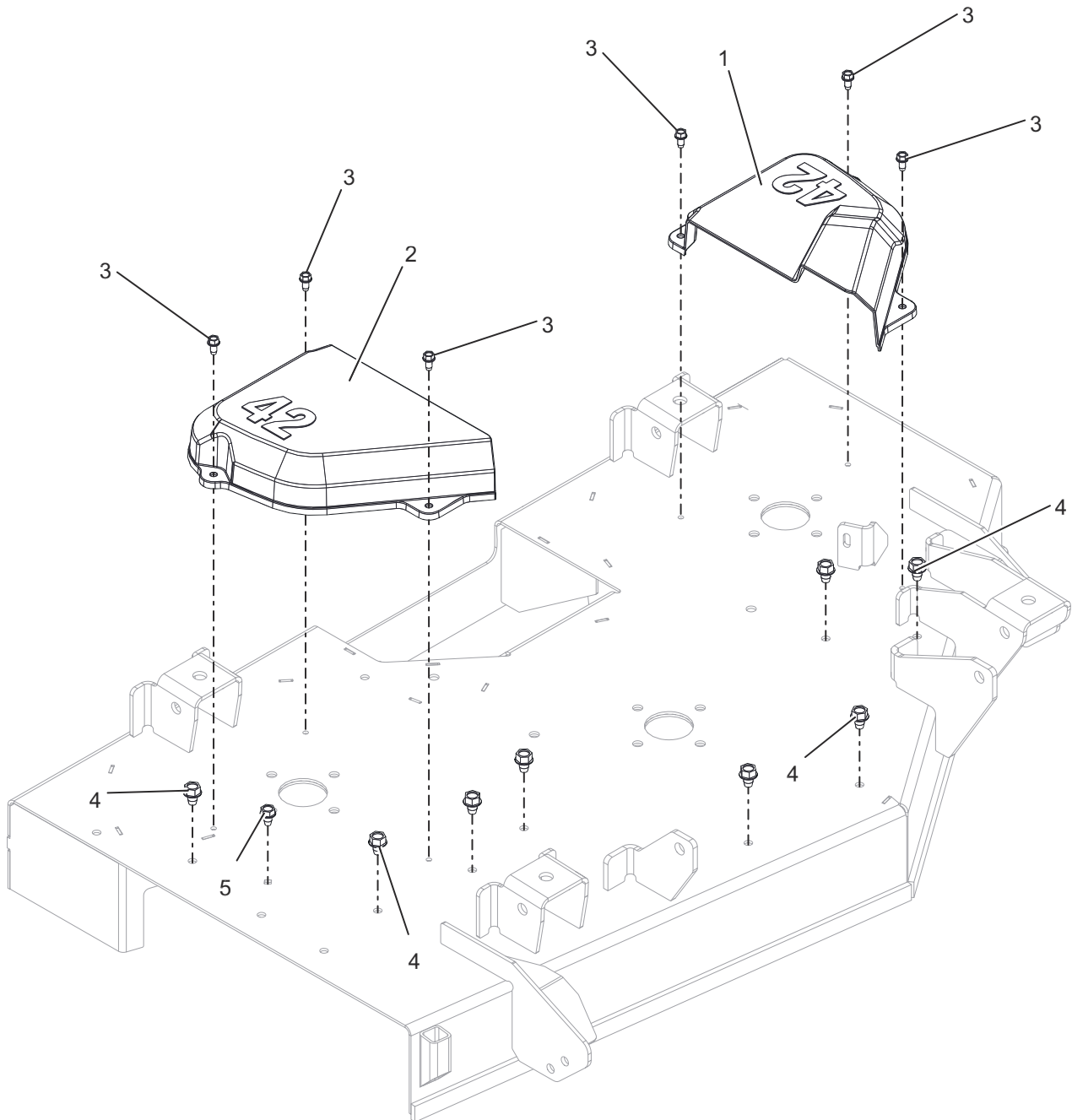
Models 915230, 250



| BOM ID | Number   | Qty | Description                       |
|--------|----------|-----|-----------------------------------|
| 1      | 02745400 | 1   | ROLLER                            |
| 2      | 03905600 | 2   | ANTI-SCALP WHEEL - 5X OS          |
| 3      | 05901818 | 1   | BLT, HEX 0.375-16X3.5 GR5 ZCC     |
| 4      | 06500901 | 3   | NUT, FLG-CTR LK .375-16 GR5 ZC120 |
| 5      | 06500917 | 1   | NUT, STD .375-16 GR2 ZCC          |
| 6      | 07056800 | 2   | BLT-SHLDR .38-16X2.50 HWH G5 ZCC  |

# BELT COVERS – 42"

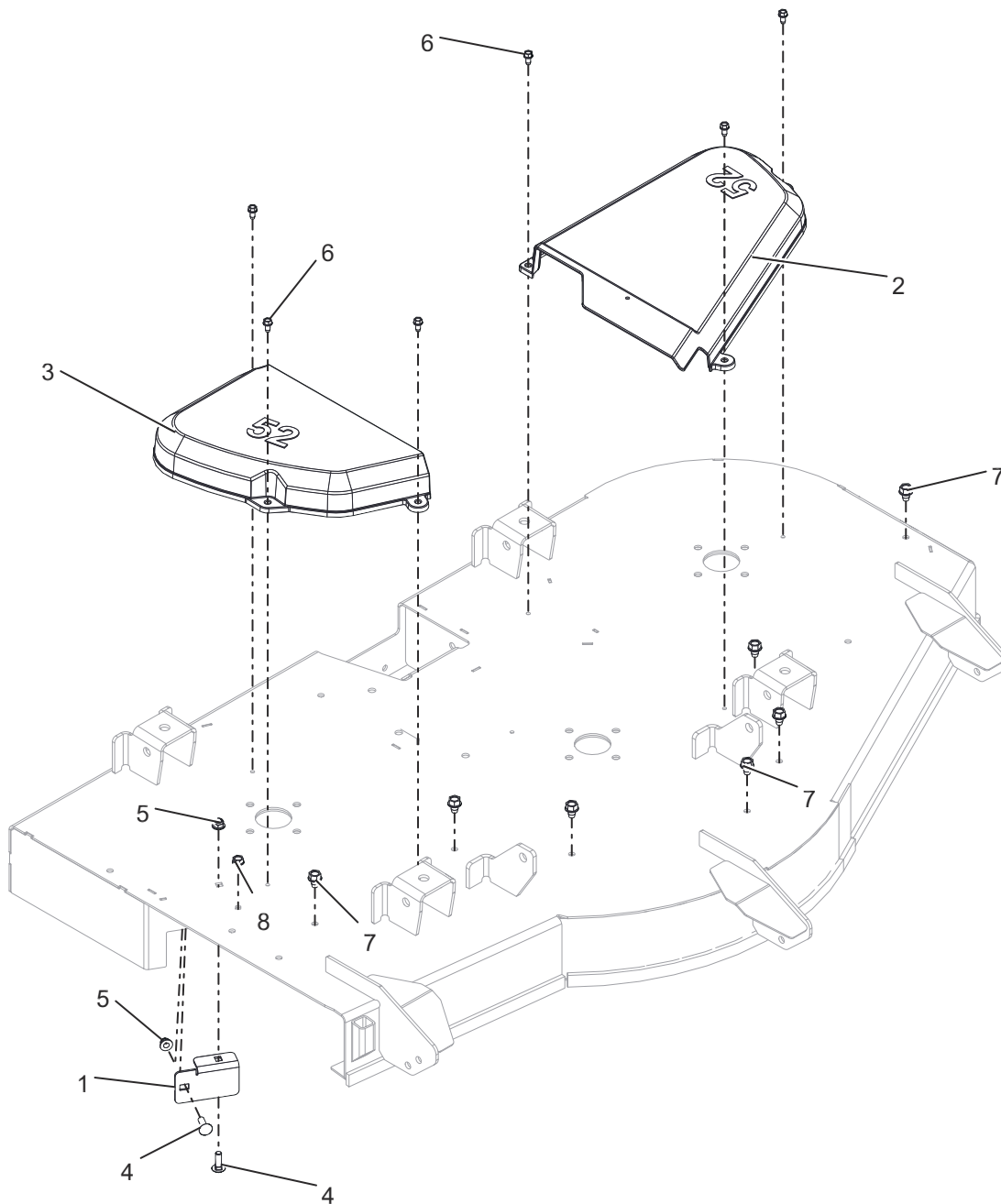
Models 915248



| BOM ID | Number   | Qty | Description                 |
|--------|----------|-----|-----------------------------|
| 1      | 04789100 | 1   | COVER, BELT 42" LEFT        |
| 2      | 04789200 | 1   | COVER, BELT 42" RIGHT       |
| 3      | 07400122 | 6   | SCR-TAP .25-20X.50 HWH ZCC  |
| 4      | 07400126 | 8   | SCR-TAP .38-16X.500 HWH ZCC |
| 5      | 07400124 | 1   | SCR-TAP .312-18X.50 HWH ZCC |

# BELT COVERS – 52"

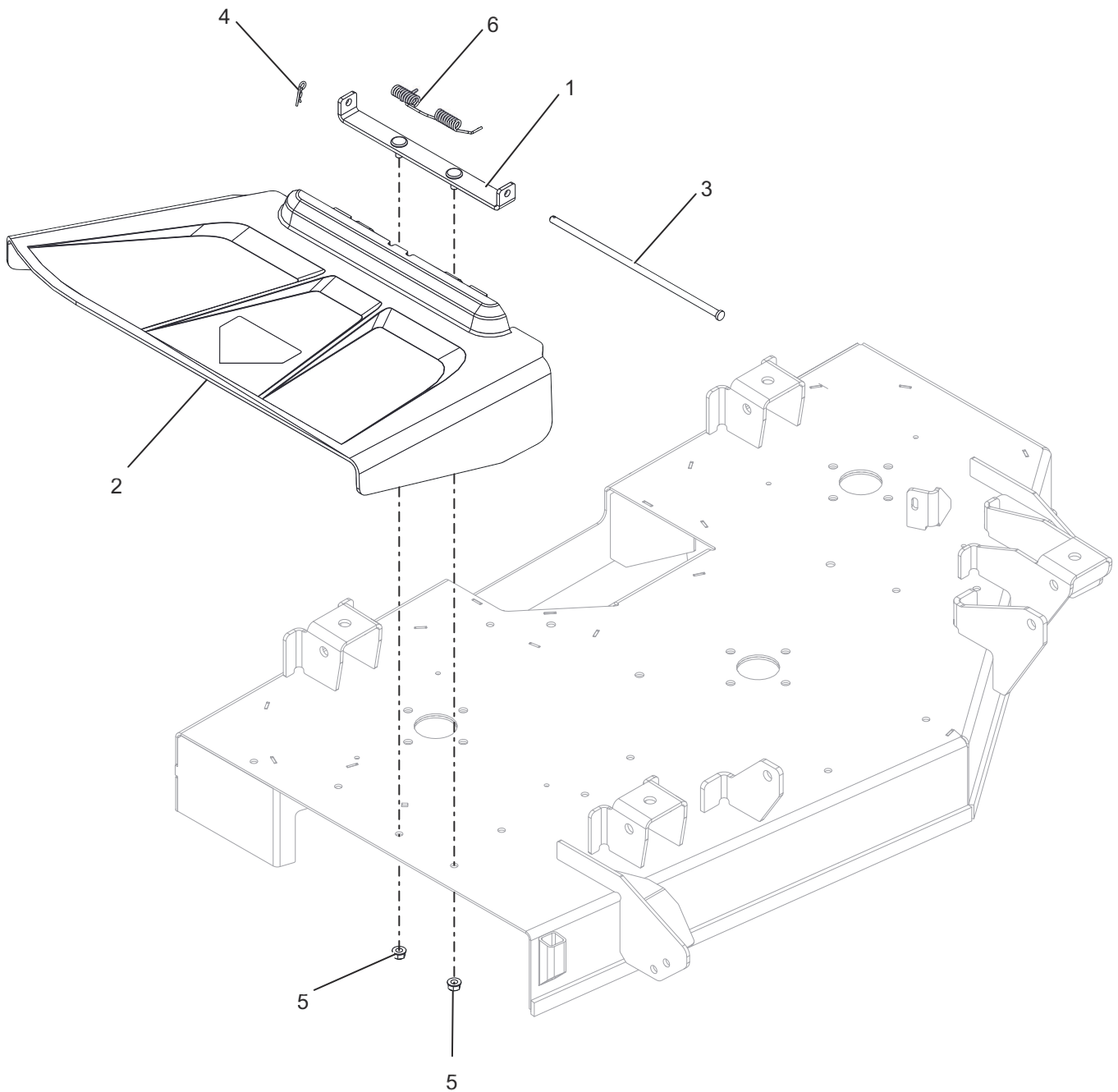
Models 915230, 250



| BOM ID | Number   | Qty | Description                      |
|--------|----------|-----|----------------------------------|
| 1      | 04771653 | 1   | STRIP, DEFLECTOR                 |
| 2      | 04792900 | 1   | COVER, BELT 52" LH               |
| 3      | 04793300 | 1   | COVER, BELT 52" RIGHT            |
| 4      | 06200231 | 2   | BTL,RHSN .313-18 X 1 G5 ZCC      |
| 5      | 06500809 | 2   | NUT, LK-NYL-FLG .31-18 GR5 ZC120 |
| 6      | 07400122 | 6   | SCR-TAP .25-20X.50 HWH ZCC       |
| 7      | 07400126 | 7   | SCR-TAP .38-16X.500 HWH ZCC      |
| 8      | 07400124 | 1   | SCR-TAP .312-18X.50 HWH ZCC      |

# CHUTE

Models All



| BOM ID | Number   | Qty | Description                     |
|--------|----------|-----|---------------------------------|
| 1      | 04799800 | 1   | WLDMT,                          |
| 2      | 04795000 | 1   | CHUTE, SIDE DISCHARGE           |
| 3      | 04815900 | 1   | PIN, 5/16 X 10.5                |
| 4      | 06700222 | 1   | PIN, HAIR #213 .08X1.19 ZCC     |
| 5      | 06500904 | 2   | NUT, FLG-TOP LK .312-18 GR5 ZCC |
| 6      | 08300621 | 1   | SPRG, TORSION .35 ID (CHUTE)    |



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