

Masport®

DOMESTIC ROTARY MOWERS

SERIES 21

Part Number

565829

Model

PRO SPV 20

Engine

B&S Series 850

Month and Year of Manufacture: June 2020

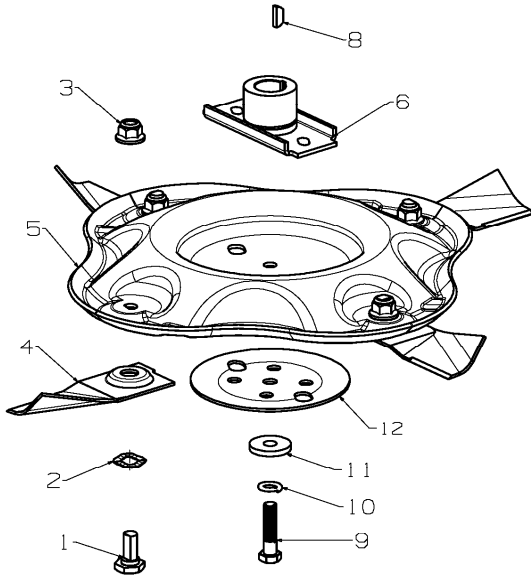
Starting Serial Number: 8457203



Issue A.0
ECN 04215
June 2020 PB
REF # 765829S



540mm Disc Blade Assembly- Wavy

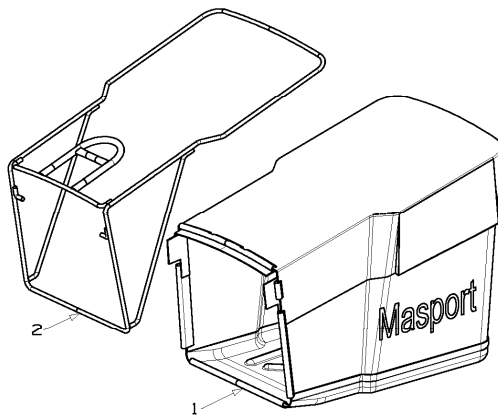


Item	Part No	Description	Qty
1	581707	Bolt- Pivot M10 x 22	4
2	580693	Washer, Wavy 13.4 x 24.2	4
3	503672	Nut, M10 Hex Nyloc Flange	4
4	579749	Blade- Quick Cut, 540mm	4
5	783314	KIT-Disc Blade Wavy (Includes items: 9, 10, 11 & 12)	1
6	031640	Driver Assy- Blade, 25mm	1
8	503363	Key, Woodruff, 5/8 x 3/16 x 1/4	1
9	503543	Bolt; Hex NF 3/8 x 1.5 NYG8	1
10	500204	Washer, Spring 3/8"	1
11	503855	Washer, Flat 9.75 x 30 x 4	1
12	567332	Plate- Stiffener, Disc Blade Assy	1

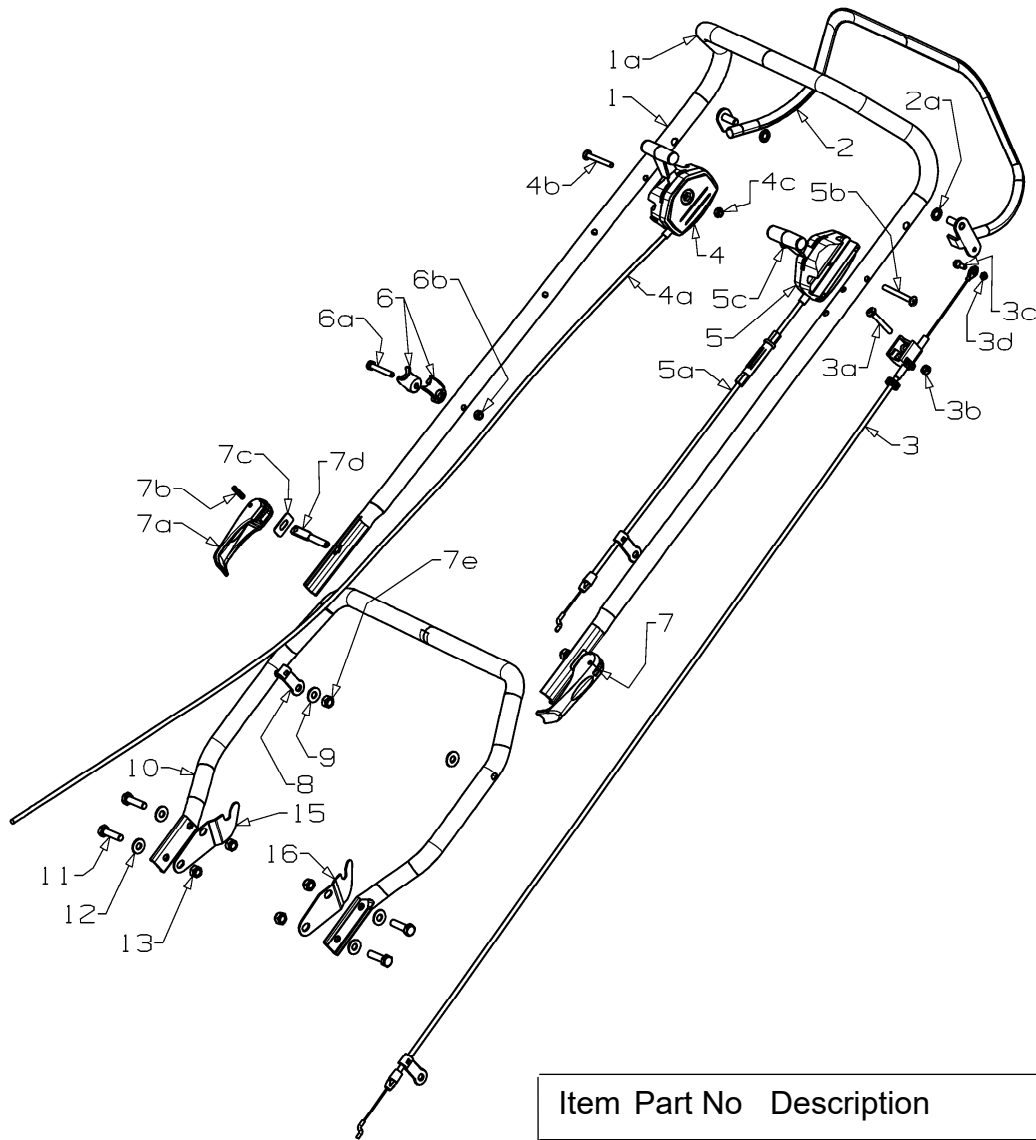
Blade & Bolt Sets

- 783692 Bolt Set (4)**
Includes Items: 1, 2, 3
- 767390 Blade-Quick Cut (4) 540mm**
Includes Items: 1, 2, 3, 4
- 773251 Disc Assy- Wavy (4 Blade) 540mm**
Includes Items: 1, 2, 3, 4, 5, 8, 9, 10, 11

774827 Catcher Assembly- Fabric, 21"



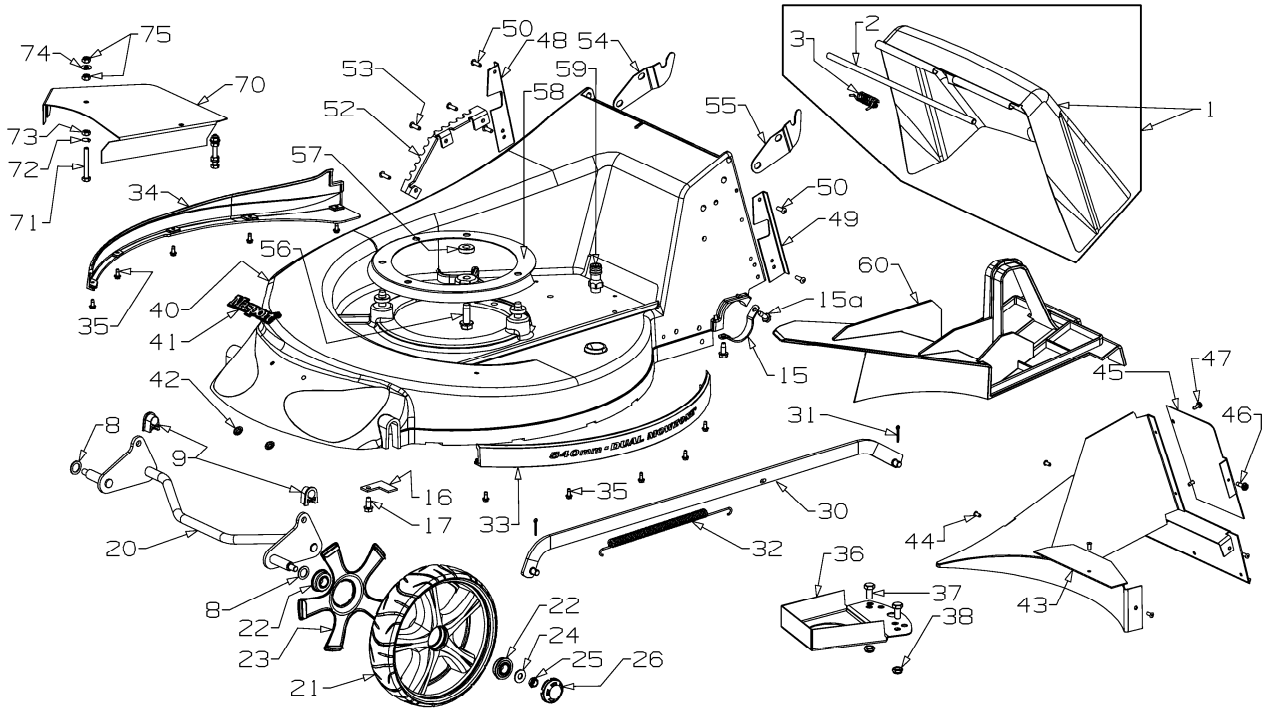
Item	Part No	Description	Qty
1	574827	Bag Assy- Catch, Fabric 21"	1
2	574482	Frame Assy- Catcher, 21"	1



Item	Part No	Description	Qty
1/1a	764430	Handle & Sleeve 21" Soft/Black	1
2	982161	Bail Arm Assy, SP	1
2a	501365	Clip- Starlock, 5/16"	1
3	574248	Cable- Clutch, Thumb Wheel G/B	1
3a	503604	Screw, Pan M6 x 45	1
3b	501764	Nut, M6 Hex Nyloc x 6mm thick	1
3c	502237	Bolt, Hex Flat/Head Shouldered M5	1
3d	502238	Nut, M5 Hex Nyloc x 5mm thick	1
4/4a	582506	Throttle Ctrl & Cable, Capro "T" T60	1
4b	503508	*Screw, Pan M6 x 55	1
4c	501764	*Nut, M6 Hex Nyloc x 6mm thick	1
5/5a	774247	Control- Speed x 8 Syncro Assembly	1
5	567409	*Control- Speed x 8 SPV Syncro	1
5a	574247	*Cable- Control x 8 SPV	1
5b	503508	*Screw, Pan M6 x 55	1
5c	501764	*Nut, M6 Hex Nyloc x 6mm thick	1

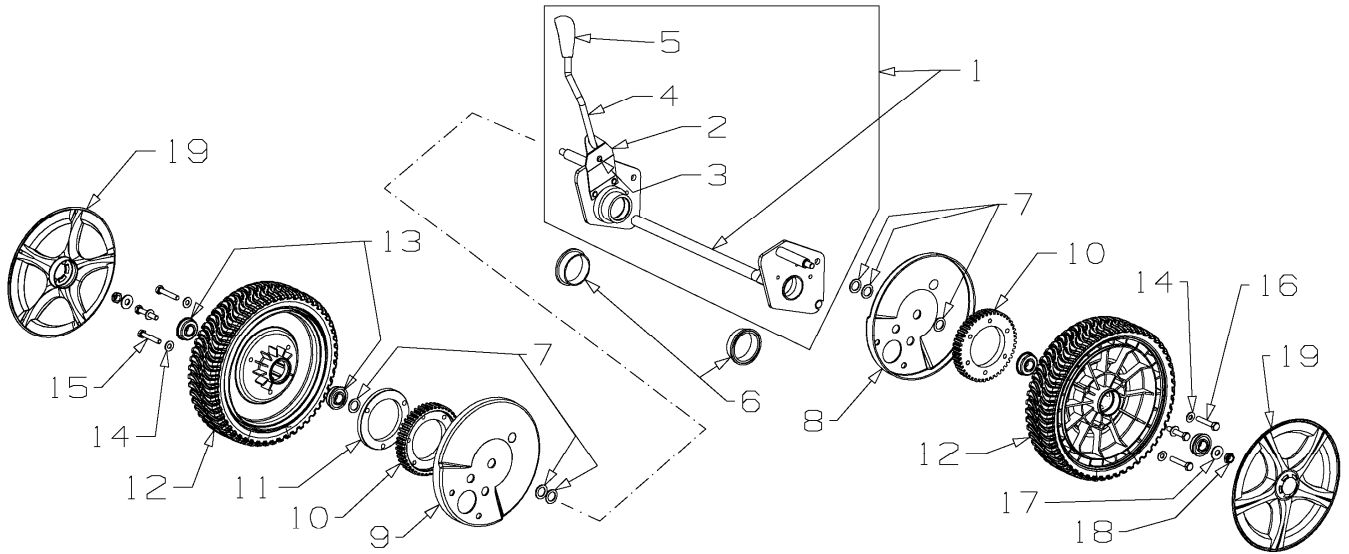
Item	Part No	Description	Qty
6	703856	Comfort Start Kit	1
6a	503794	*Screw, Set M6 x 40	1
6b	501764	*Nut, M6 Hex Nyloc x 6mm thick	1
7	779755	Cam Lock Assembly (1 per)	2
7a	582419	*Lever- Handle Locking	1
7b	503369	*Pin, Tension 5.0 x 22	1
7c	016777	*Washer- Slipper	1
7d	583041	*Stud- Handle Lock, 61mm	1
7e	501793	*Nut, M8 Hex Nyloc 8mm thick	1
8	581527	Retainer- Clutch, Cable	1
9	501606	Washer, Flat 8 x 19 x 1.6	2
10	964646	Handle- Lower, "U" 19" Long Black	1
11	501598	Screw, Set M8 x 25	4
12	501606	Washer, Flat 8 x 19 x 1.6	4
13	501793	Nut, M8 Hex Nyloc 8mm thick	4
15	564300	Bracket- Catcher Mount, RH	1
16	564299	Bracket- Catcher Mount, LH	1

When ordering spares: PLEASE QUOTE PART NUMBER & Description, NOT illustrated number. Item Qty = 1 per part unless stated differently.
BOLD TEXT = Assemblies. Text starting with * = items included in the assemblies & may not be available as a spares item.
 Determine the left hand or right hand sides by standing in the operating position (standing at the handle).



Item	Part No	Description	Qty	Item	Part No	Description	Qty
1	764454	Flap Assy- Steel, Black	1	40	768716	HSG- AliT21" SP CO Met/Black	1
2	783312	*Wire- Flap Pivot 325 x 8 ZP	1	41	567406	*Nameplate- MASPORT	1
3	565095	*Spring- Flap 19"/21" AL	1	42	503150	*Clip- Starlock, 5 dia	2
8	503301	Washer, Flat 1/2 x 3/4 x 18g	2	43	967244	*Tunnel Assy, 21" SP	1
9	580030	Bush- Pivot, Front Axle	2	44	503201	*Rivet- Pop 4 x 7.9 73SS5-5	5
15	980586	Retainer- Axle, Rear	2	45	564383	*Tunnel- G/Box Cover 21" Ali Black	1
15a	501599	Screw, S/T 1/4 x 5/8 Hex	4	46	503489	*Screw, Set M5 x 16 Tap/C HWF	1
16	565184	Plate- Retainer, Axle 21"	2	47	503630	*Screw, S/T 10 x .4 TYP B HWH	2
17	501599	Screw, S/T 1/4 x 5/8 Hex	2	48	564368	Bracket- Rear Flap, RH	1
20	983305	Axle Assy, Front 200mm	1	49	573548	Bracket- Rear Flap, LH	1
21	573703	Wheel Assy, 200mm Mag Black (Includes 2 x 551212 per wheel)	2	50	503200	Rivet- Pop 4.8 x 13 73AS6-8	4
22	551212	Bearing -Wheel, Ball Type	4	52	573582	Quadrant, Height Selector 21" ZP	1
23	583398	Cover- Inner, Wheel Black	2	53	503204	Rivet- Pop 4.8 x 16.4 73SS 6-8	3
24	501606	Washer, Flat 8 x 19 x 1.6	2	54	564300	Bracket- Catcher Mount, RH	1
25	503831	Nut, M8 Hex Nyloc x 6mm thick	2	55	564299	Bracket- Catcher Mount, LH	1
26	583397	Hub Cap, Button Mag Black	2	56	583104	Screw, S/T 3/8 x 1-5/8" UNC	3
30	573814	Rod Assy, Connecting 540	1	57	583542	Spacer- Base, 10.5 x 22 x 6.0	3
31	501056	Pin, Cotter 2.3dia x 16	2	58	569037	Ring- Safety, Black	1
32	573844	Spring, Counter Balance SP	1	59	503783	Cyclowash- Fitting	1
33	579742	Skirt- Side, LH 540	1	60	773059	Insert- Mulching, 21"	1
34	579741	Skirt- Side, RH 540	1	70	964025	Cover- Belt, SPV 21" Mat/Blk	1
35	503834	Screw, S/T M4 x 10 Washer	10	71	503558	Screw, Set M6 x 45	2
36	567412	Cover- Belt, SPV 21" Syncro	1	72	500201	Washer, Spring 6	2
37	501571	Screw, Set M8 x 16	2	73	501682	Nut, M6 Hex	2
38	503831	Nut, M8 Hex Nyloc x 6mm thick	2	74	501703	Washer, Flat 6 x 14 x 1.2	2
				75	501764	Nut, M6 Hex Nyloc x 6mm thick	4

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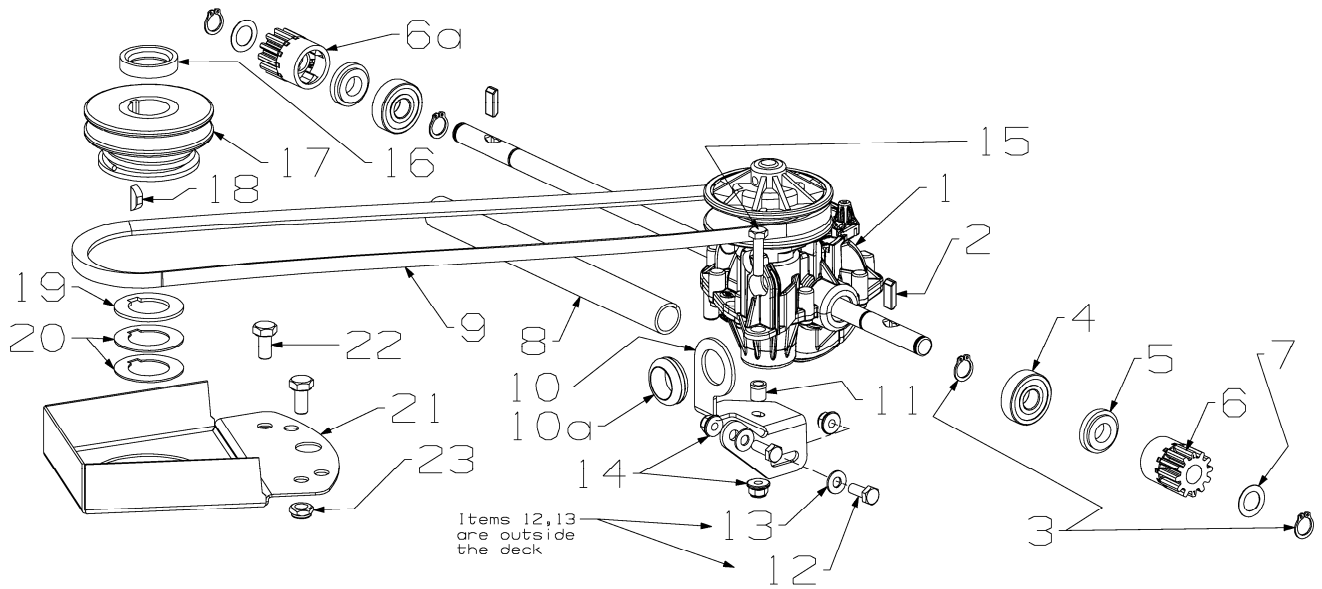


Item	Part No	Description	Qty	Item	Part No	Description	Qty
1	773868	Axle Assy-Rear, 21" SP	1	11	569479	Spacer, Gear Driving	1
2	573849	*Spring-Leaf, 2mm	1	12	569667	Wheel Assy- 220 Deep Tread	2
3	503373	*Rivet-Flat Head, 3/16 x 27/64	3			(Includes 2 x 551212 per wheel)	
4	973681	*Rod-Height Selector (MSV)	1	13	551212	Bearing-Wheel, Ball Type	4
5	581729	*Knob-Height Lever (MSV)	1	14	501703	Washer, Flat 6 x 14 x 1.2	6
6	580091	Bush- Pivot, Rear Axle	2	15	503794	Screw, Set M6 x 40 RH Side	3
7	503301	Washer, Flat 1/2 x 3/4 x 18g	6	16	501815	Screw, Set M6 x 35 LH Side	3
8	579427	Dust Cover LH	1	17	501606	Washer, Flat 8 x 19 x 1.6	2
9	579426	Dust Cover LH/RH	1	18	503831	Nut, M8 Hex Nyloc x 6mm thick	2
10	569180	Gear Driving - 45 Teeth	2	19	579069	Hub Cap, 220mm MSV-SP Black	2

Not Illustrated

503054	Tie- Nylon Cable, Black	4	582049	Decal, Flap Caution	1
567545	Decal, HSG "NON RUST ALLOY"	1	582062	Decal, Height Combo	1
573045	Decal, Noise S21 W/C 98db	1	583152	Owner Manual	1
573198	Decal, HSG "Self Propelled"	1			
574074	Decal, HSG PROPOWER	1			
580778	Stop- Rope	1			

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Item	Part No	Description	Qty	Item	Part No	Description	Qty
1	574635	Gearbox- Var Speed, MC600 7 21	1	17	574655	Pulley- Eng, Variator 782R(86064)	1
2	581092	Pawl, Pinion 950 SP	2	18	503363	Key, Woodruff 5/8 x 3/16 x 1/4	1
3	503759	Circlip, 12 EXT DIN 471	4	19	569552	Spacer-Pulley 25 x 42 x 2	1
4	501213	Bearing, 12 x 32 x 10 6201 2RS	2	20	573024	Spacer-Pulley 25 x 42 x 1	2
5	581093	Cap, Pinion 950 SP Plastic	2	21	567412	Cover- Belt, SPV 21" Syncro	1
6	569178	Pinion, LH 12 Teeth	1	22	501571	Screw, Set M8 x 16 8.8 Hex	2
6a	569179	Pinion, RH 12 Teeth	1	23	503831	Nut, M8 Hex Nyloc x 6mm thick	2
7	503102	Washer, Flat 12 x 20 x 0.4	2				
8	583563	Sleeve, Rear Axle MSV SP	1				
9	582028	Belt- V HC Vextra XPZ 937 Gates	1				
10	574654	Mount, Gearbox 21" SPV MC600	1				
10a	502247	Grommet- Clutch CBL 22 x 20 x 11	1				
11	564041	Bush- G/Box Mount, Syncro	1				
12	501600	Screw, Set M6 x 20 Hex	2				
13	501703	Washer, Flat 6 x 14 x 1.2	2				
14	503973	Nut, M6 Nyloc Flange	3				
15	501963	Screw, Set M6 x 25	1				
16	567418	Spacer-Pulley, Vario 25 x 35 x 7.5	1				

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