

Masport®

ROTARY MOWERS

SERIES 18

Part Number
565983

Model
LAWN MARSHAL 23

Engine 502360
Loncin 123cc

Month and Year of First Manufacture: October 2023
From Serial Number: 8860474

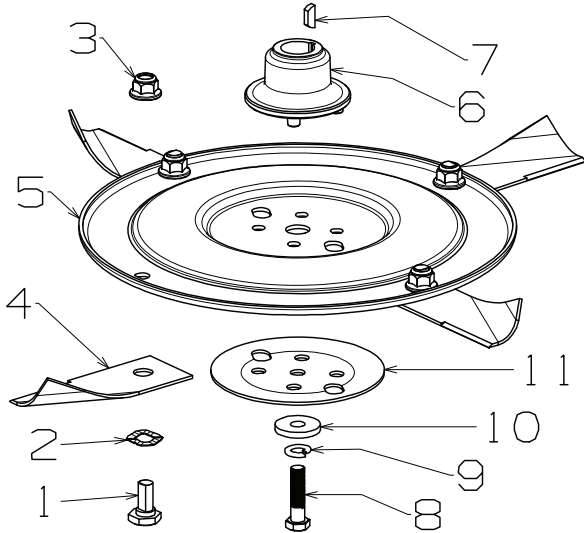


Spares Version

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460mm Disc Blade Assembly (Flat)

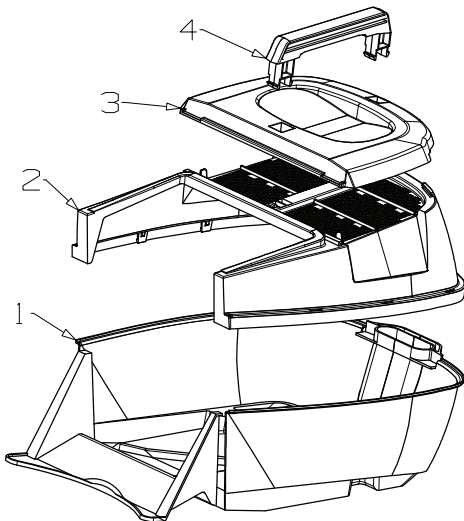


Item	Part #	Description	Qty
1	581707	Bolt- Pivot M10 x 22	4
2	580693	Washer, Wavy 13.4 x 24.2	4
3	503672	Nut, M10 Hex Nyloc Flange	4
4	529150	Blade- Swing Back, 460mm	4
5	980082	Disc Blade- Flat	1
6	567143	Driver- Blade, 22mm Dia SS	1
7	500636	Key- Woodruff 5/8" x 5/32" x 1/4"	1
8	503543	Bolt; Hex NF 3/8" x 1.5" NYG8	1
9	500204	Washer; SPG 3/8"	1
10	503855	Washer, Flat 9.75 x 30 x 4.0	1
11	567332	Plate- stiffener, Disc Blade Assy	1

Blade & Bolt Sets

- 783692 Bolt Set,4 Blade Assy Masp, Inc Items 4 x 1, 2 & 3
 729150 Blade-Swing Back,460 Masp, Includes Items: 4 x 1,2,3,4
 980550 Disc Assy-Flat 18"(460), Includes Items: 5 + 11 & 4 x 1, 2, 3, 4

Catcher Assembly- 18" Plastic



Item	Part #	Description	Qty
1	583295	Catcher- Bottom, 18" Brand Black	1
2	579117	Catcher- Top, 18" Black	1
3	580674	Catcher- Lid, 18" Black	1
4	580673	Catcher- Handle	1

Replacement Catcher Assembly Options

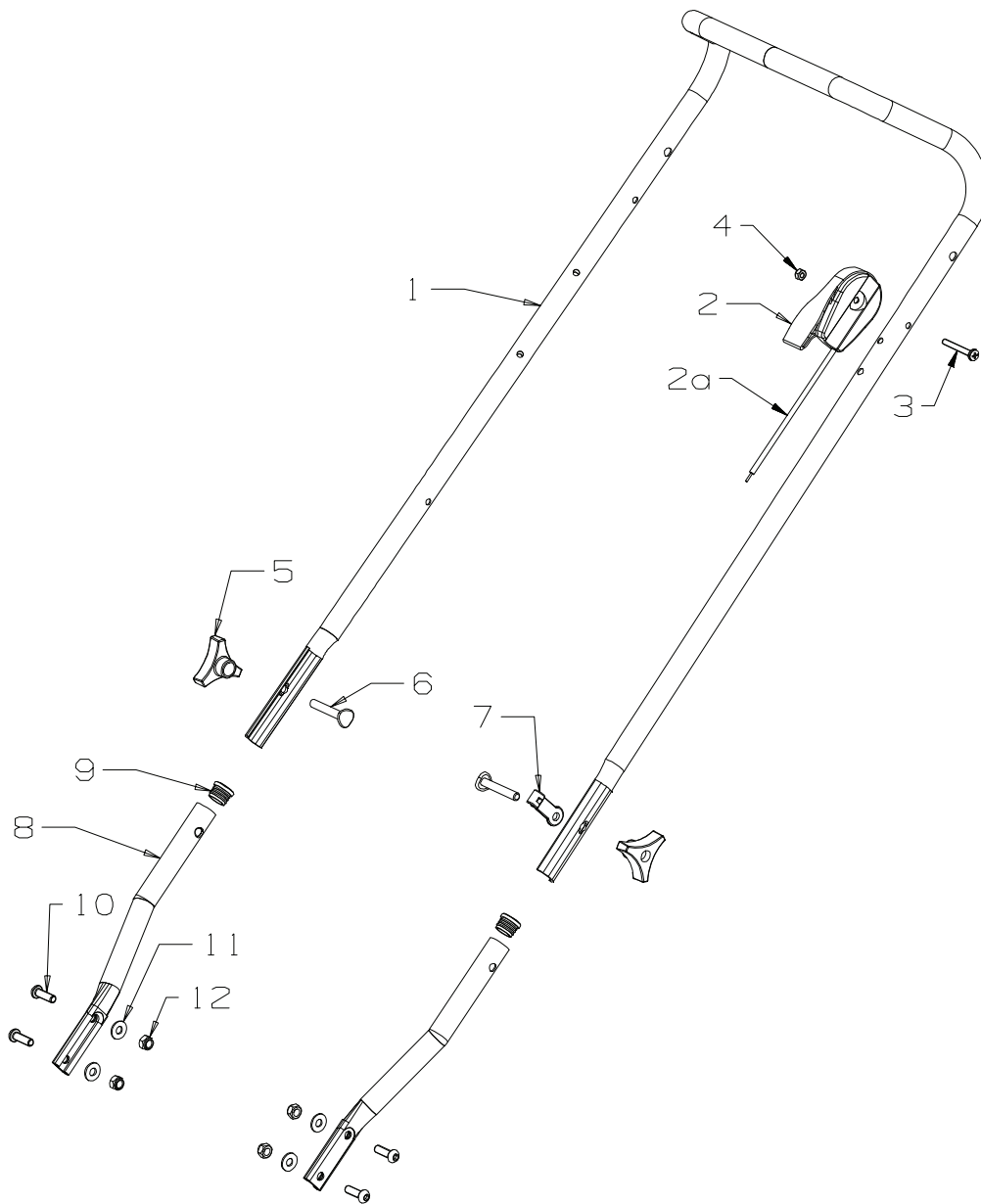
- 980670 Catcher Assy Black 18" with Unbranded Base
 783006 Catcher Assy (Branded) 18" with "Grass Full Indicator" & Black Base



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Item	Part #	Description	Qty	Not Illustrated
1	780616	Handle & Sleeve PVC/BLK	1	573174 Decal, HSG Lawn Marshal 1
2-4	583458	Throttle Ctrl & Cable Wescon	1	579414 Decal, Noise MAS 75dba 1
3	503604	*Screw, Pan M6 x 45 Poz	1	582049 Decal, Flap Caution 1
4	501764	*Nut, M6 Hex Nyloc x 6mm thick	1	
5-6	774230	Knob Lock Assembly (2 per)	1	
5	574230	*Knob-Plastic,M8	2	
6	574218	*Bolt,Sph Head- M8 x 53 x 35	2	
7	581527	Retainer-Control Cable, Handle	1	
8-9	980692	Handle-Lower, Stub Black	2	
9	503319	*Plug-22mm Black Plastic	1	
10	503643	Screw,Set-M8 x 25 B/Head	4	
11	501606	Washer-Flat 8 x 19 x 1.6	4	
12	501793	Nut, M8 Hex Nyloc x 8mm thick	4	

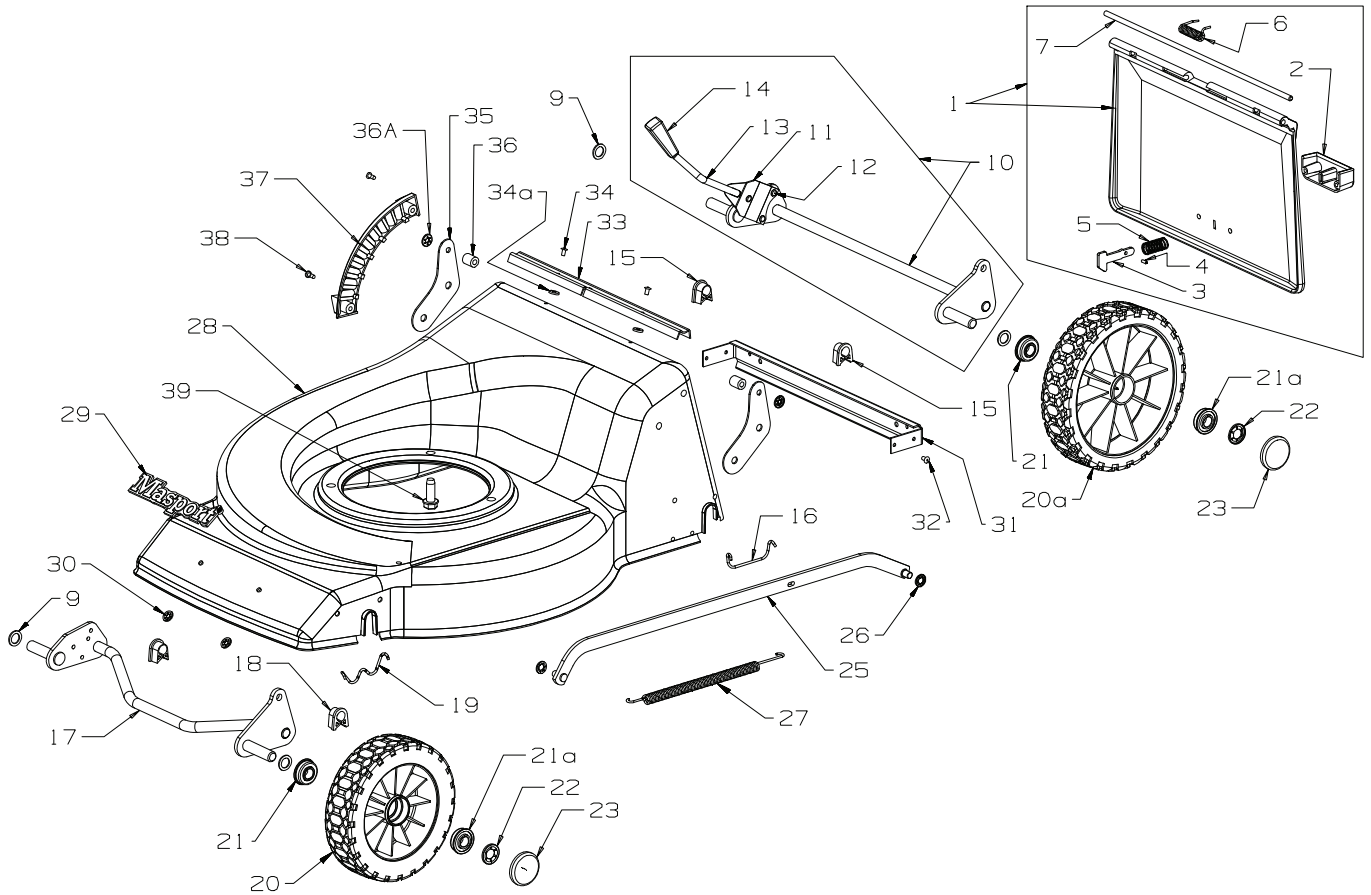
When ordering spares: PLEASE QUOTE PART NUMBER & DESCRIPTION, NOT illustrated number. Item Qty = 1 per part unless stated differently.
BOLD TEXT = Assemblies. Descriptions starting with * = items included in the assemblies & may not be available as a spares item.
 Determine the left or right hand sides by standing in the operating position (standing at the handle).



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Item	Part #	Description	Qty	Item	Part #	Description	Qty
1	764242	Flap Assy- Plastic, Latched	1	23	581000	Hub Cap- Button, MK6 Black	4
2	580602	*Handle - Flap	1	25	972288	Rod Assy- Connecting, 460	1
3	981650	*Latch- Flap, Barbed	1	26	501365	Clip- Starlock, 5/16"	2
4	502019	*Pin, Tension 3.0 x 8	1	27	581463	Spring- Counter Balance	1
5	581106	*Spring- Latch, Flap	1	28	781460	Housing- Steel 18", ODS RED	1
6	581349	*Spring- Flap	1	29	581240	*Nameplate- MASPORT	1
7	779732	*Wire- Flap Pivot 6mm x 377mm	1	30	503150	*Clip- Starlock, 5 dia	2
9	503301	Washer; Flat 1/2 x 3/4 x 18g	4	31	980608	*Brace-Rear	1
10-14	969241	Axle- Rear Assy 18" Morr	1	32	581369	*Rivet- Pop 4.0 dia x 3.2 73SS5-2	4
11	580649	*Spring- Leaf	1	33	583151	Dust Seal-Flap	1
12	503373	*Rivet- F/HD 3/16 x 27/64"	3	34	581369	Rivet- Pop 4.0 dia x 3.2 73SS5-2	2
13	980733	*Rod- Height Selector (Sq Knob)	1	34a	502170	Washer, Nylon 5 x 12 x 2.0	2
14	580056	*Grip- Height Lever, Square Black	1	35	567585	Bracket- Flap	2
15	580668	Bush- Pivot, Rear Axle	2	36	579733	Spacer- Flap	2
16	579292	Retainer- Axle, Rear, Steel Deck	2	36a	503574	Clip- Starlock, 6mm dia	2
17	581269	Axle- Front, 175mm	1	37	580025	Quadrant- Height Selector	1
18	580030	Bush- Pivot, Front Axle	2	38	503660	Rivet- Pop 4.8 dia x 9.0 73AS6-6	2
19	529674	Retainer- Axle W, Front	2	39	580453	Screw, S/T 3/8" x 1-1/8"	3
20	580790	Wheel Assy- 175mm, MK6 White	2	Not Illustrated			
20	551212	*Bearing- Wheel, (Fitted)	2	765354	Motor Assy- Loncin, 123cc (Packed)	1	
20a	580791	Wheel Assy- 200mm, MK6 White	2	502360	*Engine. LONCIN LC1P65FE-3 123cc	1	
20a	551212	*Bearing- Wheel, (Fitted)	2				
21	551212	Bearing- Wheel, Ball Type	4				
21a	551212	Bearing- Wheel, Ball Type	4				
22	503236	Clip- Starlock, 1/2"	4				

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