



Hydrostatic Drive



OWNERS/OPERATOR'S MANUAL

INCL ILLUSTRATED PARTS LIST

Product Code:

CTL18V32 - CTL18V40 - CTL 24C35 - CTL24C40

STOCKMAN PLUS & STOCKMAN PRO

MODEL A22326E

V1.0 AUG 26

READ THIS MANUAL BEFORE OPERATING MACHINE
DEATH, PERSONAL INJURY AND/OR PROPERTY DAMAGE MAY OCCUR
UNLESS INSTRUCTIONS IN THIS MANUAL ARE FOLLOWED.



NOTE: Bring this Manual when Service or Warranty work is required

REGISTER YOUR WARRANTY ONLINE (MUST BE COMPLETED WITHIN 14 DAYS OF PURCHASE)

WARRANTY POLICY AND WARRANTY REGISTRATION ARE ONLINE
Go to <https://coxmowers.com.au/pages/warranty-policy>
Or Use the QR code for Warranty Registration

INTRODUCTION

**THANK YOU, for purchasing a COX STOCKMAN, Ride-on Mower.
Proudly Designed & Engineered by Cox Industries (Australia) Pty. Ltd..**

READ THIS MANUAL carefully to learn how to operate safely and maintain your Ride-on Mower effectively.

Failure to follow Safety, Operating or Maintenance instructions in this manual could result in Death, Personal Injury or Property Damage.

THIS MANUAL IS PART OF YOUR RIDE-ON MOWER and should be supplied with this Ride-on Mower if you lend or sell this Ride-on Mower. This should also apply to the Engine Owners Manual.

CONVENTIONS

Measurements in this manual are given in metric units unless otherwise stated.

Right-hand and Left- hand, are determined by facing the direction of forward travel.

Direction of rotation is determined by looking into the components in motion parallel to the axis of rotation.

COMPLETE THE OWNERS INFORMATION AS PER BELOW.

Accurately recording these numbers will assist your Cox Dealer when ordering spare parts or help in tracing the Ride-on Mower if it should be stolen. Store this manual in a secure place remote from the Ride-on Mower.

ENSURE YOU UNDERSTAND THE WARRANTY POLICY with regard to the responsibilities of operation, maintenance and ownership of this COX STOCKMAN Ride-on Mower. View the warranty policy online at: <https://coxmowers.com.au/pages/warranty-policy>

THE INTENDED USE OF THIS RIDE-ON MOWER

is for customary mowing of domestic lawns. Strict adherence to the conditions of Operation, Maintenance, Service & Repair as specified by the manufacturer constitute essential elements for The Intended Use.

Use in any other way not specifically approved directly in writing by the manufacturer is considered as contrary to the intended use and will increase the risk of personal injury or property damage and is therefore considered as misuse for which the manufacturer accepts no responsibility as these increased risks must be accepted solely by the user.

Do Not Modify the Machine without direct specific approval by the manufacturer as modification is considered contrary to the intended use and will increase the risk of personal injury or property damage and is

therefore considered as misuse for which the manufacturer accepts no responsibility as these increased risks must be accepted solely by the user. Modification to the machine voids all warranty.

OPERATION, MAINTENANCE, SERVICE AND REPAIR

of this Ride-on Mower should be performed only by persons familiar with its characteristics and acquainted with the relevant Safety, Operating and maintenance instructions in this manual, as well as all relevant Statutory Regulations in force at the place and time.

When your Ride-on Mower needs service or repair please remember your Cox Dealer is an industry trained professional who is supported by the Cox Industries (Aust) Pty Ltd and is dedicated to your satisfaction.

THE INFORMATION INCLUDED IN THIS MANUAL

was considered correct at the time of approval for printing. Cox Industries (Australia) Pty Ltd reserves the right to change specifications or designs without notice or obligation.

Keep up to date with and follow all relevant statutory regulations in force at the place and time with regard to ownership, transport, operation, maintenance, service, and repair, disposal or sale of this machine.

OWNERS INFORMATION

MODEL NO. _____

DATE OF PURCHASE: ____/____/____

PRODUCT CODE NO. _____

SERIAL NO. _____

Located on Label Under Seat

OWNERS NAME: _____

ADDRESS: _____

TOWN/CITY: _____ STATE: _____

AUTHORISED DEALER/
DISTRIBUTOR: _____

ADDRESS: _____

TOWN/CITY: _____ STATE: _____

The following images depict and describe safety symbols that may appear on our mowers. Please read, understand, and follow all the safety instructions before attempting to assemble or operate this product.



Read the Owner/Operator Manual(s) - Read, understand and follow all the safety instructions noted in the manual(s) before attempting to operate this product. Know the controls and how to stop the engine quickly in an emergency.

Warning - Never carry passengers. Never carry children, even with the blades turned off.

Operator Awareness - Always look down and behind before and while backing to avoid a back-over accident. Allow only responsible adults who are familiar with the instructions in this manual, to operate the machine.

Warning (Rotating Blades) - Do not place hands or feet near rotating parts or under the cutting attachment. Contact with the blade(s) can cause serious personal injury.

Warning - Remove spark plug lead and ignition key. Read instructions before servicing or performing any maintenance.

Bystanders - Keep bystanders, helpers, children and pets at least 25 metres from the machine while it is in operation with a compliant safety deflector.

Warning (Slope Operation) - Do not use/mow in either direction on slopes of more than 15 degrees (1 in 3.75 or 27%). Exercise extreme caution on slopes. There is no such thing as a safe slope.

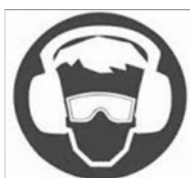
Warning (Hot Surface) - Engine parts especially the muffler, become extremely hot during operation. Allow engine and muffler to cool before touching.

Warning - Keep bystanders at a safe distance from the machine.

Warning - Turn off engine and remove ignition key before refueling the machine.

Caution - Avoid injury! Engine exhaust fumes contain carbon monoxide and can cause serious illness or death.

Caution - Do not run an engine in an enclosed area such as a garage, even with the doors and windows open.



**Never mow while barefoot or wearing open sandals or thongs.
Never wear loose clothing, wear long trousers and heavy shoes.
Always wear suitable eye & ear protection when operating a mower.**



SAFETY INSTRUCTIONS

The Operator

It is the operator's responsibility to ensure that the machine is in a safe operating condition before, during, and after each use. The operator must also ensure that they are physically and mentally capable of operating the machine safely and in accordance with the instructions provided in this Operator's Manual.

The operator must recognize that their own condition and the operating environment may change at any time and must adjust or cease operation as necessary to maintain safe operation.

Operators Health and Condition

The operator must be physically and mentally fit to operate the machine safely. Only operate the machine if you are capable of maintaining full control and responding appropriately to changing operating conditions.

Never operate the machine while under the influence of alcohol, illicit drugs, or medications that may impair alertness, vision, coordination, reaction time, or judgement. If you are fatigued, unwell, or otherwise unable to operate the machine safely, do not use the machine.

The operator must read, understand, and follow all instructions and safety information contained in this Operator's Manual before operating the machine. Failure to do so may result in death, serious injury, or property damage.

Before operating the machine, ensure the operator is familiar with all controls and safety devices, and is capable of starting, operating, and stopping the machine safely under normal and emergency conditions. Operators who are unfamiliar with the machine should receive instruction and practice in a safe, open area before commencing work.

Never become complacent or overconfident in your abilities or the machine's capabilities. Always recognise your own skill level and the limitations of both the operator and the machine. Operate the machine only as intended and in accordance with the instructions provided in this manual.

If you are unsure how to operate the machine safely or correctly, contact your local Cox Dealer before using the machine.

Operator Capability

The operator must remain fully attentive and focused on the task at hand while operating the machine. Do not allow distractions to divert your attention from the safe operation of the machine.

Distractions

If you become distracted by a person, animal, vehicle, phone call, or any other event, stop the machine in a safe location before responding. Never attempt to multitask or use electronic devices such as phones while operating the machine, as doing so may impair awareness and increase the risk of death, serious injury, or property damage.

Unauthorised Access

Never allow children, untrained persons, or anyone who has not read and understood this Operator's Manual to operate the machine. Do not permit any person who is physically, mentally, or otherwise incapable of operating the machine safely to use it.

When the machine is not in use, store it in a secure location to prevent unauthorised access. Remove the ignition key and keep it in a safe place out of the reach of children

and unauthorised persons. Never leave the key in the machine when it is unattended.

Operating Conditions

It is the operator's responsibility to ensure the conditions are suitable for safe operation and that measures are taken to eliminate, avoid or reduce any hazards which may be present.

Traction Conditions

Never operate the machine in areas which will reduce or remove the ability for the machine to maintain traction such as wet or slippery ground, mud, loose gravel, frost or snow. Doing so will remove the operator's ability to safely control the machine and may result in death, severe injury or property damage.

Visibility

Never operate the machine in conditions which impair or reduce visibility which compromise the safe operation. These conditions include but not limited to dust, fog, smoke, rain and in poor lighting. Take care when operating around obstacles such as trees, bushes and building and operating in long grass which may conceal hazards. Always check and understand the operation zones before operating. Always stop, dismount and check before proceeding through a blind corner with caution.

Reduced awareness

The operator will have reduced awareness of surrounding due to noise, always scan the operating area to be on to lookout for changing conditions or hazards which may have entered the area since commencing operation. Always look in the direction of travel to ensure it is clear of any hazards such as, people, animals or objects

Sun exposure

Avoid prolonged outdoor operation when the UV Index is 3 or above, particularly during the middle of the day when UV radiation is typically at its highest. Check the UV Index for your location before commencing work. Excessive exposure to ultraviolet (UV) radiation can cause skin cancer, eye damage, and premature skin ageing.

Wear sun-protective clothing that covers exposed skin, apply broad-spectrum SPF 50+ sunscreen to areas that cannot be covered, wear a broad-brimmed hat where it does not interfere with safe operation, and use sunglasses that meet the relevant Australian Standard and do not impair vision. Where practical, reduce the duration of outdoor work and take breaks in shaded areas.

Extreme heat

Avoid operating in extreme heat. Doing so increase the risk of a fire, operator heat stress, dehydration and wear on the machine.

Operating Area

It is the operator's responsibility to ensure the work area is safe before operating the machine and that measures are taken to eliminate, reduce, avoid or safely navigate around any hazards which may be present.

Terrain Hazards

Before operating the machine, inspect the work area for hazards such as slopes, ditches, holes, tree roots, rocks, soft ground, uneven terrain, drains, and waterways. Where practicable, remove, fill, cover, or clearly mark these hazards before mowing.

Remove all debris, including rocks, sticks, wire, bones, toys, and any other loose objects that could be picked up and thrown by the blades. Striking foreign objects with the blades or cutting disc may create sparks, which could ignite dry vegetation or other

combustible materials and cause a fire.

Do not operate the machine on slopes steeper than 15°. No slope can be considered completely safe. Always exercise extreme caution when operating on any incline. Reduce speed, avoid sudden starts, stops, and sharp turns, and never mow across the face of a slope.

Bystanders & animals

Do not operate with bystanders, children or animals are within the operating zone.

Flammable/Combustible Material

Do not operate, park, or position the machine while it is hot in dry grass or near any fuel, combustible material, or other ignition source. Heat generated by the engine, transmission, belts, pulleys, and surrounding components may ignite dry vegetation or other combustible materials. Sparks produced if the mower cutting attachment strikes foreign objects may also create a fire hazard.

Overhanging obstacles

Maintain a safe clearance from overhanging obstacles such as tree branches and bushes. These hazards may strike, crush, pinch, snag, or dislodge the operator, resulting in death, serious injury, or property damage.

Pesticides

Do not mow areas that have recently been treated with pesticides, including herbicides, unless the product label or Safety Data Sheet (SDS) indicates it is safe to do so. Mowing treated vegetation may increase exposure to pesticide residues and could pose a risk to the operator, humans, and animals.

Always follow the manufacturer's instructions, including any re-entry intervals or mowing restrictions. If you are unsure whether the area can be safely mowed, contact the pesticide manufacturer, supplier, or the person who applied the product before proceeding.

Operating

The operator is responsible for ensuring the machine is operated safely and for taking all necessary actions to identify, eliminate, minimize, or avoid hazards that may cause injury or harm to the operator, other persons, or animals. This includes wearing appropriate personal protective equipment (PPE) suitable for the task and operating conditions.

Air Borne Particles/Debris

Operating the cutting attachment may cause objects to be thrown or deflected towards the operator or bystanders. Always wear approved eye protection and ensure the cutting attachment deflector, if fitted, is correctly installed and positioned in the operating (downward) position before engaging the cutting attachment.

Operation of the cutting attachment may also generate airborne dust, grass particles, pollen, and other allergens. Operators with respiratory conditions, allergies, or other medical conditions that may be aggravated by airborne particles should consult a medical professional before operating the machine.

Avoid operating the machine in excessively dusty conditions wherever possible. Excessive dust can reduce visibility, increase operator exposure to airborne particles, and accelerate wear of the engine, air filtration system, and other machine components.

SAFETY INSTRUCTIONS

Operating (continued)

Noise

Always wear approved hearing protection when starting the engine or operating the machine. The noise produced by the engine and cutting attachment can cause permanent hearing damage if adequate hearing protection is not worn.

Mount/Dismounting the Machine

Before mounting the machine, ensure that all factory-fitted anti-slip devices are present, securely attached, and in good condition. Never mount or operate the machine if any anti-slip device is missing, damaged, worn, or not functioning as intended, as this may create a slip hazard.

Always wear sturdy, enclosed footwear with slip-resistant soles that provide adequate traction for safe mounting, operation, and dismounting.

Before dismounting the machine or leaving the operator's position, disengage the cutting attachment using the PTO switch, return the drive pedals to the neutral position, apply and lock the parking brake, stop the engine, and remove the key.

Manually Moving the Machine

When manually pushing the machine, ensure the transmission is disengaged and the park brake is off. Never push the machine up or down inclines and always seek assistance.

Traversing Bumps & Uneven Terrain

Take care when operating over bumps, ruts, and uneven terrain. Reduce the machine speed to a safe and suitable level to minimise shock loads on both the machine and the operator.

This machine is not fitted with a suspension system and will transmit impacts and vibration directly to the operator. Failure to reduce speed on rough terrain may result in serious injury or loss of control.

Fatigue From Prolonged Operation

Do not operate the machine continuously for extended periods. In hot conditions, prolonged operation without adequate rest or hydration can increase the risk of heat stress and dehydration.

To minimise these risks, drink water regularly, take scheduled rest breaks, change posture where possible, and limit continuous operating time. If fatigue, discomfort, numbness, tingling, or other symptoms develop, stop operating the machine and rest before continuing.

Operator Input

Always operate the machine at a safe speed appropriate for the terrain, ground conditions, visibility, and work being performed. Reduce speed before approaching hazards, uneven ground, slopes, or obstacles, and maintain a speed that allows you to retain full control of the machine. Operating at an appropriate speed also improves mowing quality and provides a more consistent lawn finish.

Avoid sharp turns, sudden acceleration, abrupt braking, and aggressive steering inputs, as these can reduce stability, cause loss of traction, or result in a loss of control. All steering, braking, and throttle inputs should be smooth and controlled. Failure to operate the machine in a safe and controlled manner may result in loss of control, leading to death, serious injury, or property damage.

Collisions with Objects

If the machine is involved in a collision or strikes an object, stop the machine safely and shut down the engine. Inspect the machine

for damage before resuming operation. Do not operate the machine if any controls, safety devices, guards, shields, or other components are damaged or not functioning correctly. Ensure all necessary repairs have been completed and the machine is safe to operate before returning it to service. If you are unsure whether the machine is safe to use, contact your local Cox Dealer for inspection and advice.

Machine Failure

If a mechanical failure occurs, stop the machine safely as soon as it is practical to do so and shut down the engine. If the failure prevents the machine from being stopped using the normal controls, turn off the engine and apply the parking brake as soon as it is safe.

Do not operate the machine until the faulty component(s) have been repaired or replaced, and the cause of the failure has been identified and rectified. Operating a machine with a known fault may result in death, serious injury, further damage or loss of control.

If you are unsure of the cause of the failure or how to repair the machine correctly, contact your local Cox Dealer for inspection, diagnosis, and repair before returning the machine to service.

Transporting People or animals

Never carry or transport passengers, including children, or animals with the machine under any circumstances. Doing so may result in, death, serious injury, property damage or loss of control.

Machine Mechanical

It is the owner's responsibility to ensure that the machine is properly maintained. The operator is responsible for ensuring that hazards associated with the machine are identified and that appropriate measures are taken to isolate or protect all personnel, including themselves, animals, and any surrounding hazards that could be affected by the machine. The operator is also responsible for ensuring that the machine is operating as intended and is in a safe operating condition before and during use with all guards and shields securely fitted.

Machine Condition

Keep the machine properly maintained to ensure it operates safely, reliably, and as intended. Inspect the machine regularly and replace worn, damaged, or missing parts including guards and shields promptly using genuine replacement parts. Never modify the machine or any components, doing so may compromise the structural integrity, performance or overall safety of the machine leading to death, serious injury or property damage.

Operating the machine with worn, damaged, or defective components can reduce performance, shorten service life, accelerate wear of adjacent parts, and increase the risk of mechanical failure which may result in death, serious injury, or property damage. Always perform maintenance in accordance with the instructions and service intervals specified in this Operator's Manual or sooner if operating in adverse and/or dusty conditions.

Machine Hazards

There are several hazards on the machine that operators and service personnel must be aware of. These hazards include, but are not limited to:

- Contact with rotating blades
- Entanglement in moving belts, pulleys or shafts
- Contact with exposed rotating components
- Pinch points around the cutting attachment during height adjustment, under the seat when lowering it and the pivoting front axle.
- Blade breakages
- Ejection of parts due to mechanical failure.
- Hot surfaces such as the engine, transmission, belts, pulleys and adjacent parts.

The designated operator's position provides the greatest level of protection from these hazards during normal operation. Never reach into, under, or around the machine where rotating, moving, or concealed hazards may be present. Always use the designated operator controls to operate the machine.

Cutting Attachment Blockage

If the cutting attachment has a blockage which requires manual clearing, stop the machine on flat ground, ensure the engine is shut down, the parking brake is applied, the ignition key is removed, spark plug is disconnected and all moving parts have come to a complete stop before cleaning.

Machine Electrical

The operator is responsible for ensuring all electrical components, including safety switches are operational and functioning as intended before, during, and after operation.

Safety Switches

Safety switches are fitted for the safety of the operator, preventing actions which otherwise would be hazardous. Always ensure the switches are operating as intended.

Short Circuit & Connections

A short circuit or poor electrical connection can cause a fire, resulting in death, serious injury, or property damage.

Never modify or attempt to rewire the machine's electrical system. Damaged cables, wires, or wiring harnesses must be replaced with complete genuine replacement components specified in the parts list for this machine. Do not repair damaged wiring using tape, connectors, or spliced joints unless specifically approved by the manufacturer.

Inspect electrical cables, wiring harnesses, terminals, and connectors regularly for signs of damage, wear, corrosion, loose connections, or overheating. Ensure all terminals are clean, secure, and make good electrical contact.

Before carrying out any electrical work, disconnect the battery by removing the negative (-) terminal first, then the positive (+) terminal. Protect the positive terminal from accidental contact with metal objects. When reconnecting the battery, connect the positive (+) terminal first, followed by the negative (-) terminal.

Electrical diagnosis and repairs should only be carried out by a qualified technician. It is strongly recommended that all electrical repairs are performed by your local Cox dealer.

SAFETY INSTRUCTIONS

Machine Chemical

Personnel who start the engine, handle chemicals, or handle equipment or devices containing chemicals must follow all procedures established to identify, control, and mitigate associated hazards. This includes, but is not limited to, the management of exhaust fumes, safe handling of fuel, oils, grease, batteries, and other hazardous substances used with or associated with the machine.

Exhaust Fumes

Never run the engine or operate the machine indoors, or in an enclosed or poorly ventilated area. Exhaust fumes emitted from the engine contain carbon monoxide, this toxic and odorless gas can cause death, brain damage and severe organ failure.

Engine exhaust contains carbon monoxide, a poisonous, colourless, and odourless gas. Inhaling carbon monoxide can cause death or serious injury. Exposure may also result in permanent brain damage and other serious health effects.

Fuel Exposure

Fuel is highly flammable and must be handled with extreme care. Always ensure the fuel cap is correctly fitted and functioning as intended before operating the machine.

Avoid inhaling fuel vapours and prevent fuel from coming into contact with the skin. Refer to the fuel Safety Data Sheet (SDS) for detailed health hazards, first aid measures, and handling precautions.

Store fuel only in approved containers specifically designed for fuel storage. Keep fuel containers in a well-ventilated, secure location away from all ignition sources.

Check for fuel leaks during refuelling, before starting the engine, and periodically during operation. If a fuel leak is detected, or if fuel is spilled, do not start or operate the engine until the leak has been repaired and all spilled fuel has been thoroughly cleaned up.

Refuel only in a well-ventilated area and away from any source of ignition. Wear nitrile gloves safety glasses and enclosed shoes when refuelling or handling fuel. Always stop the engine, remove the ignition key, and allow the engine and exhaust components to cool completely before refuelling.

Lubricant Exposure

When handling engine oil, transmission oil, hydraulic oil, grease or other lubricants, avoid all unnecessary contact with the skin. Wear appropriate personal protective equipment (PPE), including nitrile gloves, safety glasses, and enclosed footwear.

Used oils may contain contaminants that can be harmful if absorbed through the skin or if they come into contact with the eyes. Refer to the SDS of the substance for detailed information on health hazards, first aid measures, safe handling, storage, and disposal procedures.

Battery

The machine is fitted with a sealed battery from the factory. If the battery is replaced, use only a sealed lead-acid battery to minimize the risk of electrolyte spills.

If the battery becomes damaged or is leaking electrolyte, avoid inhaling any fumes and prevent contact with the electrolyte, as it is corrosive and can cause serious injury. Keep the damaged battery away from any ignition

sources, as flammable or explosive gases may be present.

Carefully remove the damaged battery and thoroughly clean and neutralize any spilled electrolyte from the machine, as it can cause severe corrosion and damage to painted surfaces. Repainting or touch-up of affected areas may be required.

Refer to the battery manufacturer's Safety Data Sheet (SDS) for detailed information on health hazards, first aid measures, safe handling and storage. Do not operate the machine with a damaged, leaking, or otherwise compromised battery. Seek information from your local government for the correct disposal method for batteries in your area.

Transport

Loading/ Unloading

The transport driver is responsible for ensuring that all loads are within the vehicle's rated load capacity, evenly and correctly distributed, properly restrained, and remain secure throughout the entire journey. Load restraints should be inspected periodically during transport and adjusted or re-secured if necessary.

When loading the machine onto a trailer, utility vehicle, or truck, the use of mechanical aids such as a winch or hydraulic lift is recommended. Ensure the trailer or transport vehicle is parked on firm, level ground and secured against movement before loading or unloading.

The trailer or transport vehicle must be fitted with suitable anchorage points for securing the machine during transport and must have sufficient load-rated capacity to support the machine and any additional loads being carried. Use appropriately rated straps, chains, or other load restraints, and ensure the parking brake is fully applied before securing the machine. Refer to the applicable load restraint guidelines and legal requirements issued by your local government or relevant transport authority.

Where ramps are used, use a single ramp with a width of at least 1.2 times the overall width of the machine, the ramp must be suitable and intended for the application and use within the load rating outlined by the manufacturer. The ramp must be securely attached to the trailer or vehicle and provide adequate traction to prevent wheel slip during loading and unloading. The ramp angle should not exceed 15°.

Raise the cutting attachment to its highest position during loading and unloading to improve the break-over angle and reduce the risk of the cutting attachment contacting the ramp. During transport, lower the cutting attachment until it rests on the anti-scalping wheels or transport supports, where fitted, to reduce strain on the cutting attachment linkages and lifting mechanism.

Storage

It is the owner's responsibility to ensure that a suitable and safe storage location is provided for the machine. The operator is responsible for ensuring that the machine is stored safely after use.

Store the machine in a dry well-ventilated area away from flammable materials, corrosive substances such as pool chemicals and pesticides and any ignition sources. Ensure the machine is stored out of direct

sunlight to protect it from UV damage. The machine should be cooled sufficiently before storing.

Maintenance

Any person performing service, maintenance, or repairs on the machine is responsible for ensuring the work can be carried out safely and for taking all necessary actions to identify, eliminate, minimize, or avoid hazards that may cause injury or harm to themselves or others. This includes ensuring the machine is left in a safe condition while work is in progress and wearing appropriate personal protective equipment (PPE) suitable for the task being performed.

When performing maintenance, it is critical to prevent accidental engine starting and unexpected machine movement. Before commencing any maintenance, adjustment, cleaning, or repair work:

- Stop the engine.
- Remove the ignition key.
- Disconnect the spark plug lead and secure it away from the spark plug.
- Disconnect the negative (-) battery terminal.
- Allow the engine, exhaust system, hydraulic components, and other hot surfaces to cool sufficiently before starting work.

Never work on or beneath equipment that is not adequately supported. If the machine must be raised, use suitable jacks, axle stands, or approved lifting devices with adequate load capacity. Position lifting equipment only at the designated lifting points and ensure it is placed on a firm, level, and stable surface before applying any load.

Some components may develop sharp edges as a result of wear, damage, corrosion, or mechanical failure. This is particularly common with mower blades that have exceeded their service life. Wear cut-resistant gloves when handling blades, cutting components, or damaged parts, and visually inspect all components before touching them.

Use extreme caution when removing, installing, or working near springs or spring-loaded components. Springs can release stored energy suddenly and cause serious injury. Wear appropriate eye protection and use suitable tools and procedures that allow the spring tension to be released in a controlled manner.

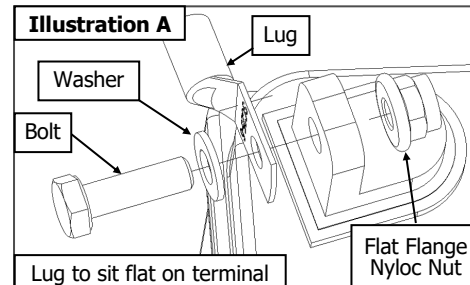
PRE-DELIVERY INSTRUCTIONS

INTRODUCTIONS: The purpose of this procedure is to ensure the Dealer/Distributor has assembled & made the necessary checks, & adjustments, before the mower is operational, and instructed the owner in its safe operation & maintenance. This procedure begins upon receiving the crated mower and is finalised once the mower has been either sold or leaves the Dealer/ Distributors premises. This is the minimum amount of work required, however it should not be limited to only the areas detailed in this procedure.

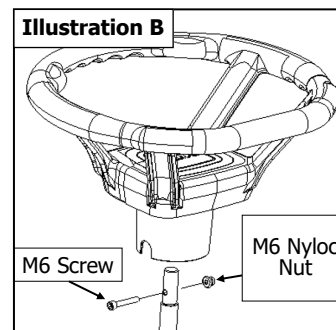
RESPONSIBILITY: It is the responsibility of the Dealer/ Distributors to ensure that before a mower is delivered to a customer, it is in perfect operational condition.

Assembly

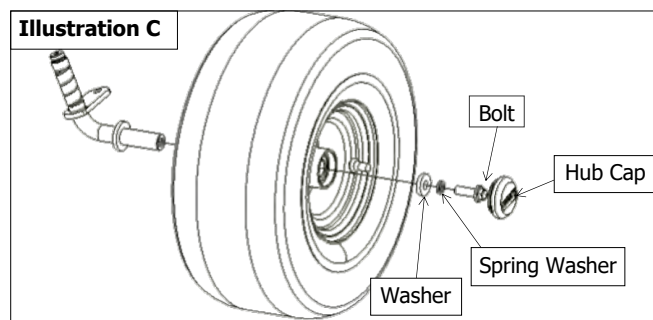
- ☐ Connect the battery by first connecting the positive (red lead to red battery terminal) then the negative (black lead to black terminal) See *Illustration A*. Cover terminals with rubber boot fitted to the cable. Nyloc nut and washer can replace flange nyloc nut.



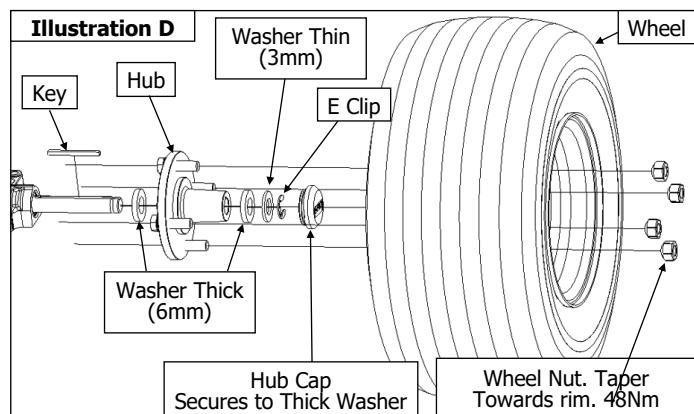
- ☐ Locate the steering wheel into position by sliding it onto the shaft. Screw the M6 socket head cap screw through the shaft and tighten. Fit and tighten the M6 Nylon nut on the protruding thread. See *Illustration B*.



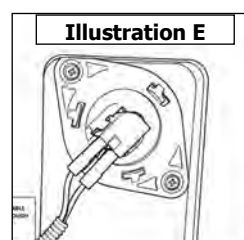
- ☐ Fit the front wheels in the following order: wheel, washer, spring washer, M10x30 bolt, hub cap. The hub cap is secured on the rim of the wheel. See *Illustration C*



- ☐ Fit the rear hubs in the following order: 6mm washer, keyway, hub (must locate onto keyway), 6mm washer, 3mm washer, E clip, hub cap. The hubcap is secured to the outermost 6mm washer by pressing over the outside face See *Illustration D*. Fit rear wheels, ensure tyre valve is pointing outwards. Lug nuts taper must be on the inside contacting the rim (flat side out) See *Illustration D*. After locating nuts snug, torque to 48Nm.



- ☐ Mount the seat with the provided fasteners. Connect the seat switch wires (connectors can go on either terminals) Refer to *Illustration E*.



PRE-DELIVERY INSTRUCTIONS

CHECK TYRE PRESSURES & FLUID LEVELS:

- ☐ **TYRES**
Before operation ensure that tyre pressures are equal on both sides. Uneven pressure can give an uneven finish when mowing and may cause damage to tyres and/or tubes.
The recommended pressure is:
Front 140kPa (20 P.S.I.).
Rear 103kPa (15 P.S.I.)
 - ☐ **BATTERY**
Charge the battery with a trickle charger to maximize the life of the battery. Keep the battery charged as per the Maintenance Instructions while in storage/display.
 - ☐ **ENGINE OIL**
Before operation ensure that engine oil level is to the full mark on the dipstick. (Refer engine owners manual for procedure & if some oil needs to be added refer Engine owners Manual for Correct Grade).
- FUEL**
Ethanol free unleaded fuel is recommended by all manufacturers of engines fitted to Cox products. Ensure the fuel tap at the bottom left front side of fuel tank is turned to the on position before attempting to start engine.

CHECK OPERATION OF SAFETY SWITCHES:

STARTING

- ☐ **Clutch/Brake switch**
With PTO (power take off) switch in disengaged position (down/off) attempt to start engine without the clutch/brake pedal depressed. **Engine should not start.**
- ☐ **PTO switch**
Sit on seat with the clutch/brake pedal fully depressed and PTO switch engaged (On), attempt to start engine. **Engine should not start.**
- ☐ **Key Switch**
With PTO switch in down (disengaged/off) position & clutch/brake pedal fully depressed turn key switch to start position. **Engine should start.**

STOPPING

- ☐ **Seat switch**
Sit on seat and start engine, engage cutter, (manual or electric control) and lift weight from seat. **Engine should stop.**
- ☐ **Clutch/Brake switch**
Sit on seat and start engine depress clutch/brake pedal and apply park brake, lift weight from seat. **Engine should continue to run.**
- ☐ Sit on seat with engine running and park brake off, clutch/brake pedal not depressed and lift weight from seat.
Engine should stop.
- ☐ **Key Switch**
Sit on seat and start engine, turn key switch to stop position.
Engine should stop.

Pre-delivery Completed by:

Dealership: _____ Date: _____

Serial Number: _____

Notes:

OPERATING INSTRUCTIONS

IMPORTANT

Before operating mower ensure pre -delivery instructions have been followed and completed and all safety instructions read and understood.

Refer to the Safety Instructions for all information about the safe operation, transport and storage of this machine.

BLADE WARNING

Do not use mowing attachment with broken or bent blades, damaged or worn bolts and nuts or damaged cutter disc and/or housing. Doing so could result in Death, Personal Injury and Property damage. Doing so will also cause damage and premature wear to the machine from vibration. Only replace blades, bolts and nuts in pairs to maintain correct balance. Recommended blade nut torque is 36-40Nm. Do not over tighten.



WARNING



DO NOT OPERATE WITHOUT MOWING ATTACHMENT DEFLECTOR FITTED & DOWN.

Keep both feet and hands clear of the mowing attachment at all times while attempting to start or operate the machine.

Reference to left or right hand side of machine is determined by sitting in the operating position on the machine. Mount and dismount only from left hand side of machine.

Ensure machine has clutch/brake pedal fully depressed or parking brake engaged when attempting to start engine.

The Instruments, the Controls and their functions are as follows;

Key Switch-

Used to start and stop engine. Insert key, turn key all the way right to start (3rd) position to start engine. When key is released from start (3rd) position it will return to on | (2nd) position. Turn key all the way left to off O (1st) position to stop engine. Remove key from off O (1st) position to lock ignition switch.

PTO Switch-

Used to activate the electromagnetic clutch/brake to start (engage) and stop (disengage and brake) mowing attachment blades and allow starting of engine with mowing attachment blades disengaged from engine. With engine running at fast speed pull KNOB up to (ON) position to start (engage) mowing attachment blades. Push knob down to (OFF) position to stop (disengage and brake) mowing attachment blades.

Seat Switch-

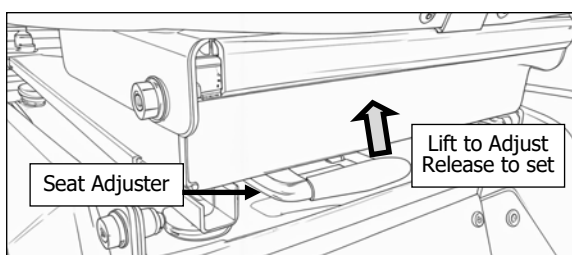
Used to stop engine if operator is not on the seat (switch not depressed) & cutter engagement PTO switch is engaged (on) or the park brake switch is not depressed (park brake not locked on).

Engine Speed/Choke Control Lever-

Used to regulate engine speed and cutter speed also to engage/regulate/disengage the engine choke to assist in starting a cold engine. Push LEVER fully forward to engage the engine choke fully. Pull LEVER back so front edge of LEVER is in line with the fast (rabbit) symbol on dash decal to disengage choke fully. Pull LEVER back for slow engine and cutter speed and push LEVER forward to fast symbol on dash decal for fast engine and cutter speed.

Seat Adjustment -

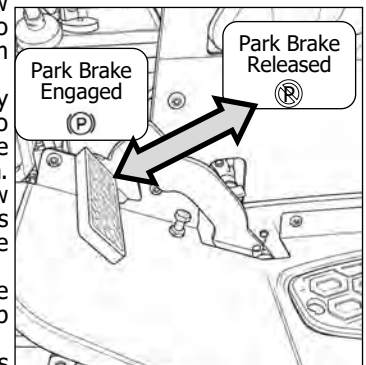
Lift the control rod located at the front of the seat and slide the seat forward or backwards as desired.



Clutch/Brake Pedal & Park Brake Switch-

Used to disengage drive to the transaxle and apply the park brake. Used to allow engagement of park brake in locked (on) position. Used to allow starting of engine. Used to release park brake from locked (on) position.

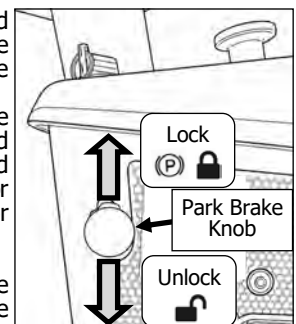
Depress PEDAL to apply brake. Depress PEDAL to allow raising of park brake knob to locked (on) position. Depress PEDAL to allow starting of engine. Depress PEDAL to release park brake from locked (on) position. In emergencies the brake can be used to slow and stop the mower. Under normal circumstances the drive pedal should be used to slow the mower.



Park Brake Knob-

Used to lift the park brake rod and engage with the clutch/brake linkage to secure the brake into the locked (on) position.

Used to allow starting of the engine if the mowing attachment is stopped (PTO clutch/brake knob is pushed down) without the operator depressing clutch/brake pedal or being on the operators seat.



Used to allow the operator to leave the operating position with the engine running if the park brake is in the locked (on) position and the mowing attachment is also stopped (PTO clutch/brake knob is pushed down). Never leave the machine running unattended. Depress brake pedal fully, then lift the park brake KNOB into the locked (on) position and release the brake pedal, leaving the KNOB in the locked (on) position. Depress the clutch/brake pedal to release the park brake and let it return to the off position.

Hour meter-

Used to indicate the number of hours the engine has operated.

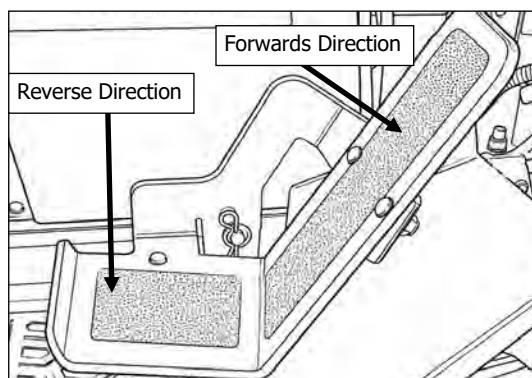
LED Lights-

Turn on/off using switch on dash.

OPERATING INSTRUCTIONS cont.

Drive Pedal-

Used to control ground speed between zero and maximum in forward or reverse. Also to select neutral. With engine running and clutch/brake pedal released push down on the top section of drive pedal to travel forward, push down on bottom of the drive pedal to travel in reverse. When pressure is released from front or back of pedal it will return to neutral position.



Oil Level Dipstick-

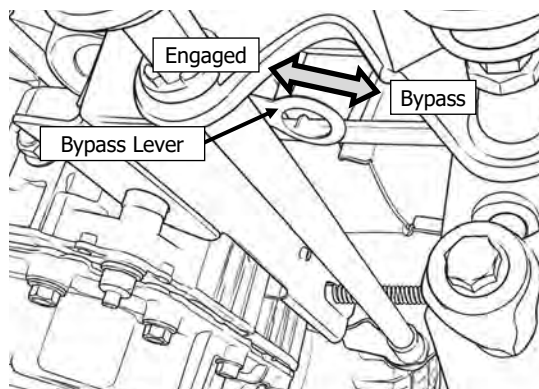
Used to indicate oil level in engine when engine is not running. (Refer to engine owners manual for instructions on checking engine oil level).

Cutting Height Adjustment Lever-

Used to change the mowing attachment cutting height. To alter cutting height, lift lever slightly and depress button, move lever up to raise or down to lower the mowing attachment cut height, stop at desired cutting height and release button to lock at 1 of 10 height positions.

Transaxle Pump Bypass Lever-

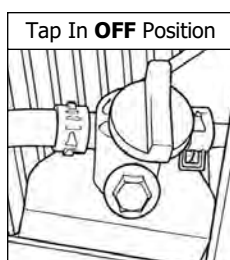
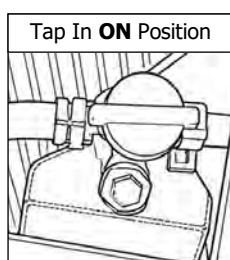
Used to disengage the transaxle to allow the mower to be pushed easily. The lever is located at the front of the transaxle and near the middle of the chassis. Move lever to back for normal operation or move lever forward for free wheel.



Fuel Tap-

Refer to the safety instruction for all safety considerations and safety instructions before refuelling or handling fuel.

Used to shut off the fuel line to stop fuel flow to the engine when the tractor is transported or not in operation to reduce the likelihood of fuel leakage. Turn the KNOB clockwise 1/4 of a turn from the on position to the off position to shut off the fuel line to stop fuel flowing to the engine. Turn KNOB anticlockwise 1/4 of a turn from the off position to the on position to allow fuel to flow to the engine.



STARTING ENGINE

Refer to the Safety Instruction and Maintenance Schedule for all pre-start checks, safety considerations and safety instructions before starting the engine.

Cold Engine: To start engine, place speed control lever into choke position, ensure PTO switch is in the "off" position, park brake locked or clutch/brake pedal fully depressed, insert key in key switch, turn key all the way right to start (3rd) position, release key when engine has started.

Note: More than 15 seconds of continuous cranking can damage the starter motor and solenoid. Short starting cycles give best starter motor life. Allow starter motor to cool for 2 minutes before attempting to restart engine. After engine starts gradually move speed control lever, out of choke position to obtain desired engine speed.

Alternatively move engine speed control to full speed, and engage choke (separate controls)

Hot engine:

To start engine, place speed control slightly past slow position, ensure PTO switch is in the "off" position, park brake locked or clutch/brake pedal fully depressed, insert key in key switch, turn key all the way right to start (3rd) position, release key when engine has started. Move speed control lever to obtain desired engine speed.

STOPPING ENGINE

Refer to the safety instruction for all safety considerations and safety instructions before stopping the engine.

When stopping engine, ensure PTO switch is in the off position, return speed control to slow/idle position, lock park brake, turn key switch to the "off" (1st) position.

DRIVING

Refer to the safety instruction for all safety considerations and safety instructions before operating the machine.

To Travel Machine Forward Or Reverse-

With engine running set speed control lever to obtain desired engine speed, 3/4 to full speed for the best mowing finish and for engine and transaxle cooling. Release park brake, let the clutch/brake pedal all the way out, apply pressure on to the pedal in the desired direction (refer to 'Drive Pedal' Section at the start of this page). It is not necessary to apply foot brake (left pedal) before changing from forward to reverse or reverse to forward. The amount of pedal travel is used to control the ground speed, small downward travel will give a slow ground speed, full downward travel will give a fast ground speed.



NOTE: Use slower ground speed for traveling up and down slopes, turning, or mowing heavy growth.

Do not use on slopes of more than 15 degrees (1 in 3.75 or 27%).

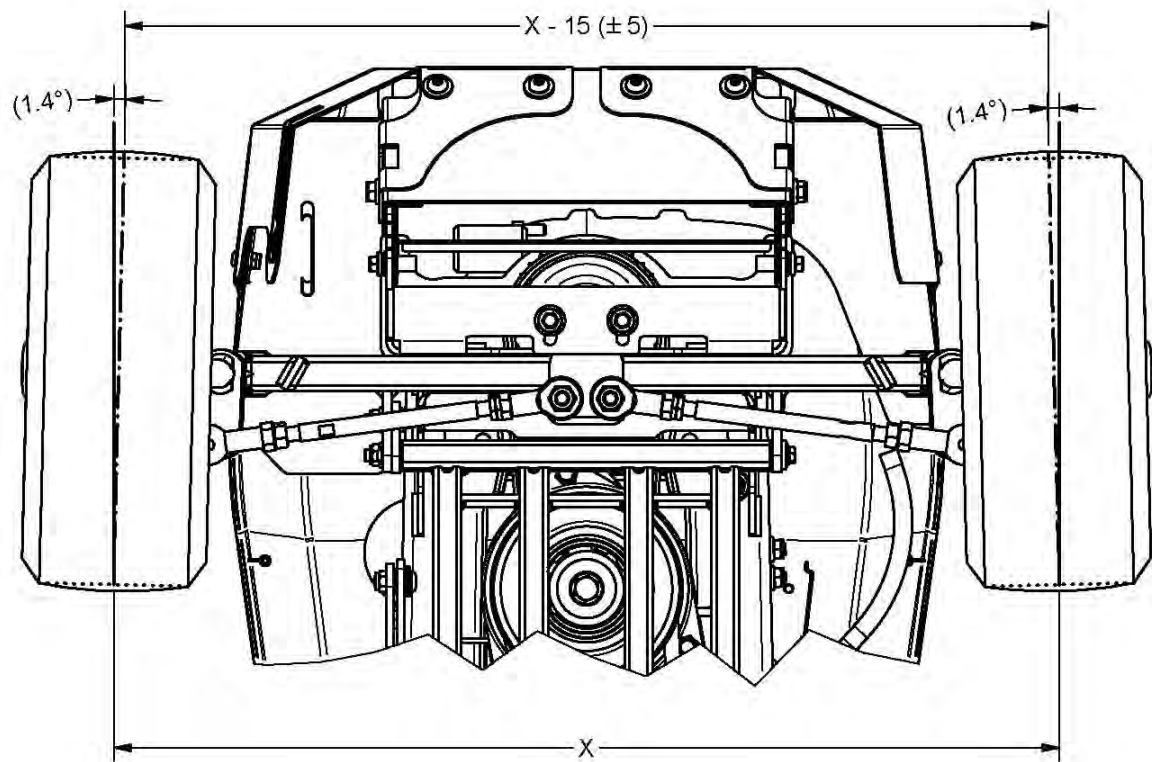
There is no such thing as a safe slope.

Take care when reversing, always look in the direction of intended travel before changing direction.

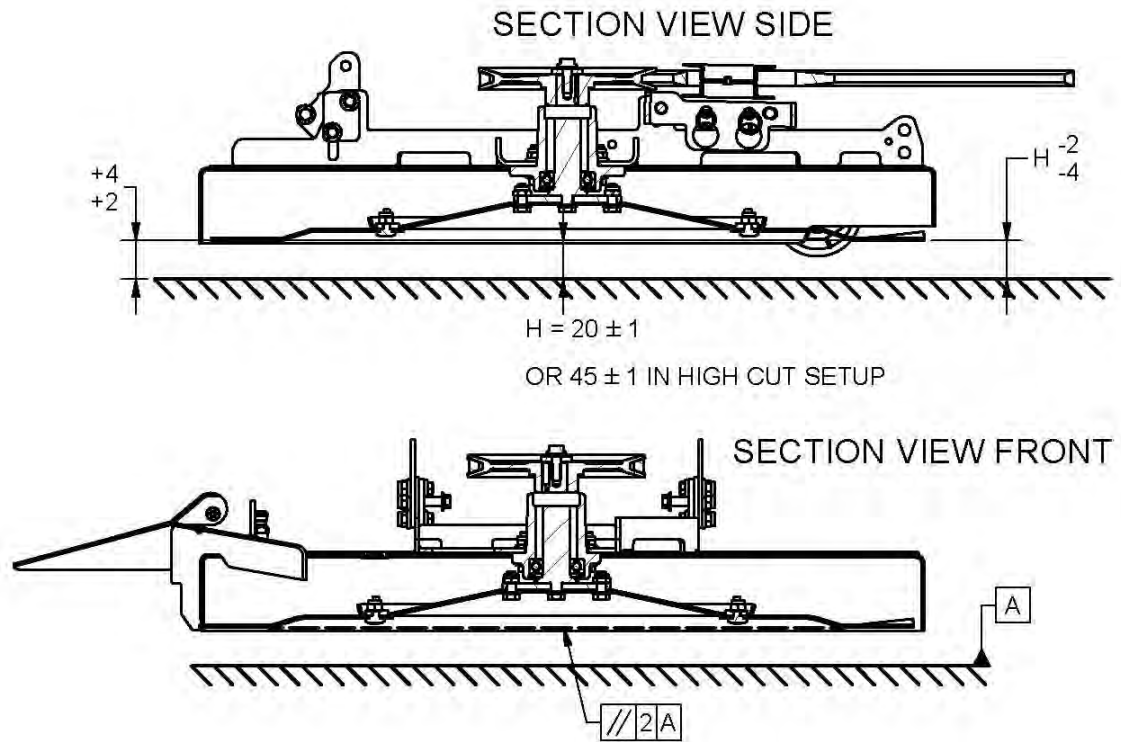
To Stop Machine Travel -

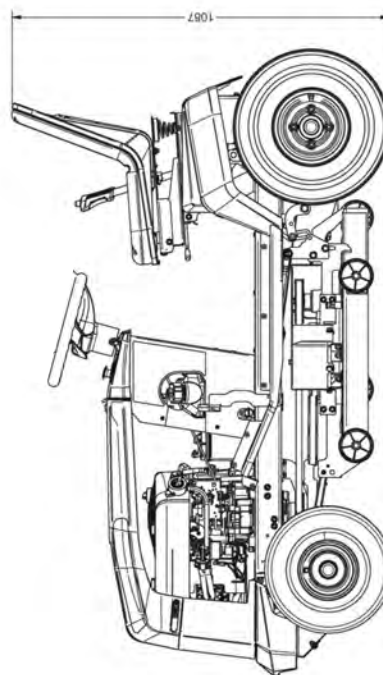
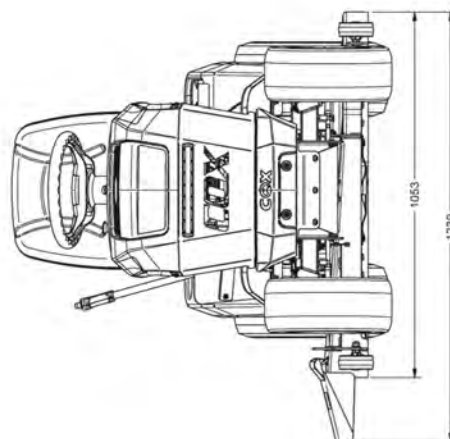
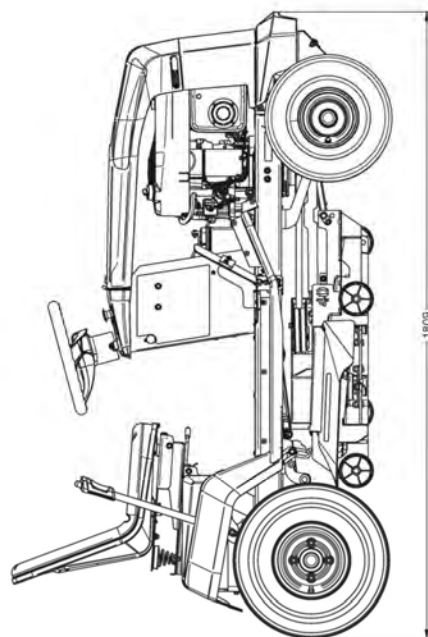
Ease drive pedal into neutral position, then apply the park brake.

FRONT WHEEL TOE ANGLE ALIGNMENT

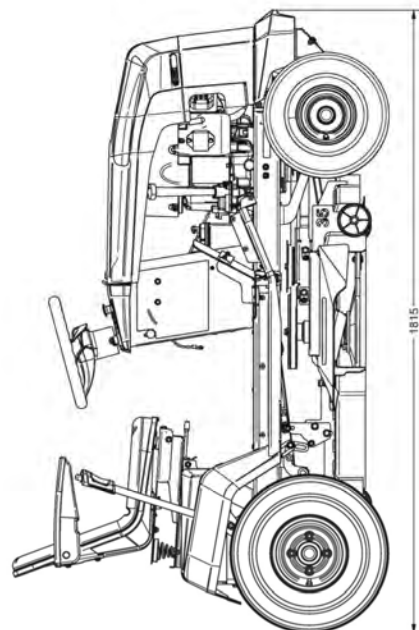
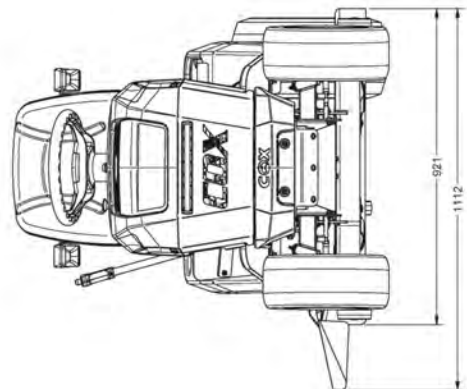
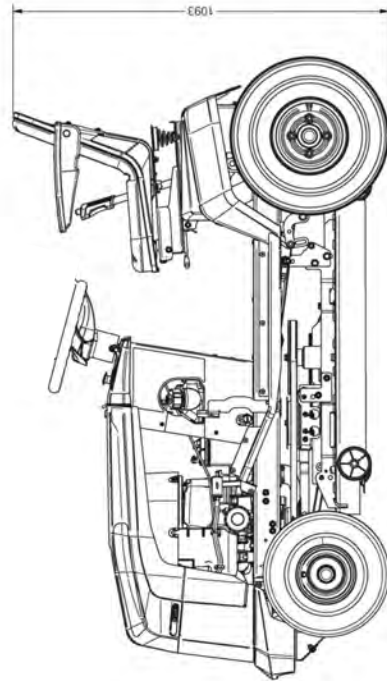


CUTTER BLADE TIP ALIGNMENT & LEVEL - ALL DECKS (TAKEN AT MINIMUM CUT HEIGHT)





STOCKMAN PLUS
SHOWN WITH 42" CUTTER DECK



STOCKMAN PRO
SHOWN WITH 35" CUTTER DECK

MAINTENANCE INSTRUCTIONS

It is the owner's responsibility to ensure that all periodical checks, necessary adjustments, services and repairs are carried out. Failure to do so may result in death, personal injury and/or property damage.

Before attempting any maintenance, stop engine, ensure mowing attachment blades have stopped rotating, disconnect spark plug lead from spark plug and ground it, disconnect battery at negative terminal, to prevent accidental starting.

Position machine on a flat level surface for maintenance.

Never alter factory setting of maximum engine R.P.M (3600).

Reference to the left or right side of the machine is determined by sitting in the operating position.

IMPORTANT:

If operating in adverse conditions such as those mentioned below, change engine oil, air filter, lubrication and adjustments should be carried out at less time intervals than specified in this booklets maintenance schedule. Ensure machine has park brake engaged when attempting to start engine.

- Mowing in hot or wet conditions.
- Mowing in rough or dusty conditions.
- Mowing hilly areas or continuous heavy load conditions.

CHECK & ADJUST ENGINE OIL LEVEL-

Refer to engine owners manual for correct method to check & adjust engine oil level.

CHANGE ENGINE OIL & OIL FILTER (IF FITTED)-

Refer to engine owner's manual for correct method to change engine oil & oil filter.

CHECK ENGINE AIR CLEANER & FOAM PRE-CLEANER-

Refer to engine owner's manual for correct method to check and service engine air cleaner & foam pre-cleaner.

CHECK ENGINE ROTATING SCREEN -

Refer to engine owners manual for correct method to check and clean engine rotating screen /debris guard.

TRANSAXLE-

Refer to transaxle manufacturers website for correct method to check and service transaxle

LUBRICATION OF MACHINE-

Lubrication of machine must be carried out every 25 hours of operation or once a month, whichever occurs first. Lubricate at shorter time intervals when operated under adverse conditions.

OILING: A few drops of oil should be placed at the following points: Steering rod ends, mower suspension link rod end, height adjustment mechanism. In dusty conditions use silicon spray lubricant instead of oil.

CHAIN: Use only chain lube for lubrication of the steering chain.

GREASE POINTS: Grease nipples are located on top of the front wheel stub axles.

GREASE STUB AXLES: Clean grease nipple, use grease gun and general-purpose grease to force old grease from top and bottom of front axle bushes. If grease is not released from bottom of bush, jack up front of machine and try again.

ENGINE TO CUTTER VEE BELT ADJUSTMENT-

Tension is automatically adjusted by the belt tensioning springs.

ENGINE TO TRANSAXLE VEE BELT ADJUSTMENT-

Tension is automatically adjusted by the belt tensioning springs. Belt tension can be affected by incorrect clutch linkage adjustment. If this occurs see **CHECK CLUTCH OPERATION.**

CHECK CLUTCH OPERATION-

With pedal in up position check for 3-4mm play in the disengage linkage slot and the disengagement arm pin. To adjust remove 'R' pin and washer, turn linkage in or out to achieve correct play then replace 'R' pin and washer. Refer Diagram A.

CHECK BRAKE OPERATION -

Apply Clutch/Brake pedal and set park brake, if mower can be pushed then the brake pad, brake spring, or brake linkage may need servicing.

CHECK TYRE PRESSURES-

Uneven pressure can give an uneven finish when mowing and overly low or high pressures may cause damage to tyres and/or tubes.

The recommended pressure is:

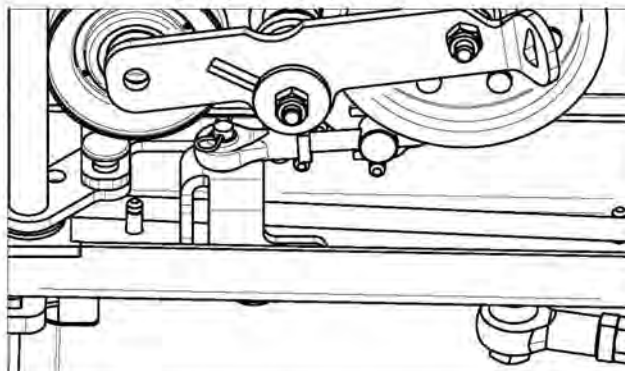
All models - Front 140kPa (20 P.S.I.)

Base model - Rear 140kPa (20 P.S.I.)

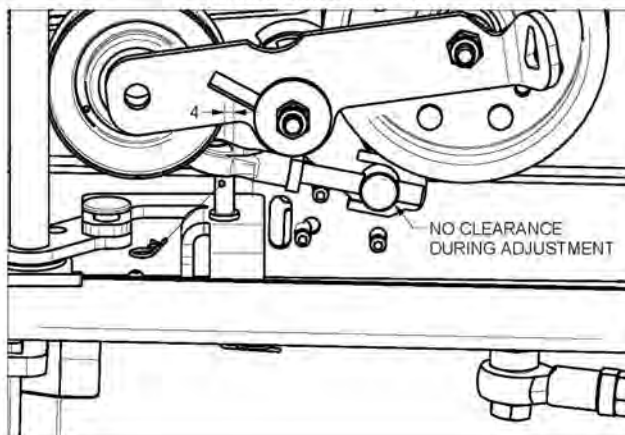
Plus & Pro models - Rear 103kPa (15 P.S.I.)

Diagram A.

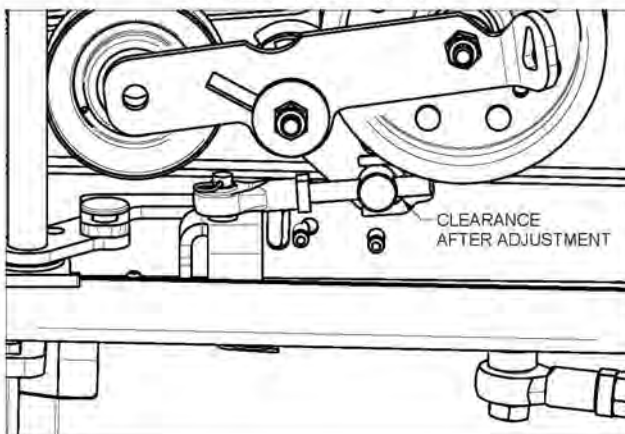
BEFORE ADJUSTMENT



4 mm ADJUSTMENT



AFTER ADJUSTMENT



MAINTENANCE INSTRUCTIONS cont.

CHECK OPERATION OF SAFETY SWITCHES:

As per Pre-delivery instructions

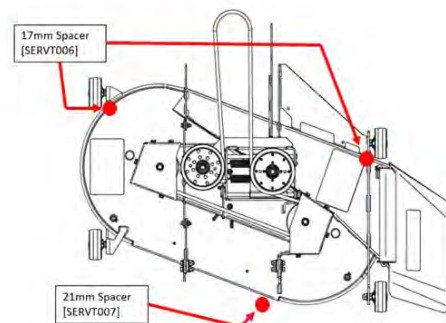
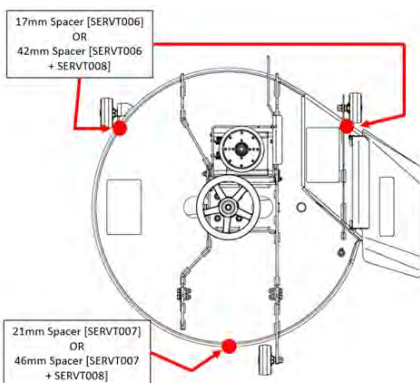
CUTTER BRAKE ADJUSTMENT-

If cutter fails to stop within 8 seconds, electric clutch/brake requires adjustment by servicing dealer.

TO ADJUST STEERING CHAIN- Adjust chain by loosening the four bolts which hold the steering idler shaft mounting brackets in position, slide forward to tension chain then retighten bolts.

DECK LEVELLING INSTRUCTIONS

- PROCEDURE:**
1. Park machine on level ground and check tyre inflation is correct.
 2. Check that all the blades are cutting at the same height. Blades should pass around the skirt of the deck at about 2-3mm above the level of the skirt.
 3. Place spacers underneath deck skirt as per below diagram.
 4. If appropriately sized spacers aren't Available, contact a Cox Service agent for KIT375 which contains the required spacers (SERVT006, SERV007, and SERV008), for standard cut height and high cut height setup (32" and 35" Plus/ Pro models only).



5. Lower deck onto spacers, then loosen the lock nuts on anti-skid wheels and leveling plates, ensure they slide freely in their adjustment slots.

removes slop from the linkage system.



11. Tighten lock nuts on all anti-skid wheels. Ensure they are fully down in their slots. Raise deck and remove spacers. Check cut height at the blade tip. Cut height at the front of the deck should be 3-5mm lower than at the back. Cut height should be roughly equal on the far left and far right of the deck.

Note: Shimming the spacers may be required to get the cutter perfectly level. The extensive welding that goes into a Cox fabricated deck does cause a small amount of distortion when the decks are manufactured. This effect is particularly prevalent on the 40" twin cutter deck.

REPLACE BLADES-

Stop engine, ensure mowing attachment blades have stopped rotating, disconnect spark plug lead from spark plug and ground it, disconnect battery at negative terminal, to prevent accidental starting. Check condition of cutter disc remove the blade nut using a suitable spanner (if using a socket remove the blanking grommet to gain access to the blade nut) and replace all blades, bolts, nuts and washers to preserve balance, tighten blade nut to (36-40Nm). Do not over tighten. Re-fit blanking grommet if removed.

TO REMOVE MOWING ATTACHMENT -

1. Stop engine, ensure mowing attachment blades have stopped rotating, and spark plug lead is disconnected & grounded, disconnect battery negative terminal to prevent accidental starting, disconnect the belt tensioning spring (front left hand side of mowing attachment).
2. Lower mowing attachment onto 20mm block front and rear.
3. Remove cutter belt from engine pulley.
4. Remove two M10 x 50mm bolts, nuts & washers from mower suspension link at rear of the mowing attachment.
5. Remove mowing attachment pivot pin lock screw and nut (6mm) and remove mowing attachment pivot pin.
6. Remove the M8x25mm bolt from the cradle frame attachment bracket.
7. Turn the front wheels a little to the left and twist the mowing attachment to the right and slide the deck from under the mower to the right side.
8. Re-assemble in reverse order.
9. To assist in refitting mowing attachment pivot pin, raise the mowing attachment slightly.
10. Refit mower suspension link & lifting links and M10x50mm bolts, nuts and washers.
11. Refit cutter belt, connect belt tensioning spring and refit spark plug lead and battery terminal.

BATTERY MAINTENANCE-

Batteries can be dangerous as they contain acids (corrosive chemicals), flammable vapours, large amounts of stored electrical energy, which may cause chemical burns, explosions or fires. Wear goggles and a protective face guard. Remove jewellery/ watches before handling the battery. Do not perform any battery maintenance where there are open flames or the possibility of sparks. Always work in a well ventilated area. Ensure the top of the battery is clean and dry (free of dirt and grime) as a dirty battery can discharge across the top of the battery casing. Inspect the terminals, screws and cables for breakage, damage or loose connections and they are clean, tight and free of corrosion. When not in use, a battery discharges by as much as 1% a day, more when the climate is warm. To make up for this loss, a boosting charge should be given once a month. Disconnect battery terminals (negative terminal first) to

charge, then allow to stand minimum 1/2hr before re-connecting (positive terminal first). If a battery is not used for a period of more than three (3) months, the terminals should be disconnected and trickle charged at two (2) amps for two (2) hours once every three (3) months or before use. At the end of any maintenance ensure the battery is securely fastened in place, especially if it has been removed.

CLEANING MACHINE WITH WATER-

Do not use a pressure washer. Only use low pressure water.

Allow machine to cool down (min 2 hrs) before hosing down. Start engine and engage drive and cutting systems to clear water from pulleys and belts. Stop engine and allow machine to dry. Lubricate as required. Do not cover machine with plastic or vinyl type material.

CLEANING AND POLISHING PLASTIC BONNET & MUDGUARD -

To keep scratches on bonnet & foot pan to minimum, do not rub or brush off with bare hands, use a soft cloth or a light flow of compressed air. For dirt, wash with a steady stream of water only (no detergent), then blow off excess water with air. To polish remove excess dust or dirt. When surface is dry, spray on an automotive type plastic preservative and leave on for 30 to 60 seconds. Using a dry soft cloth (i.e. cheesecloth) wipe off to bring up lustre.

MOWING ATTACHMENT WASH PORT(S)-

One wash port per cutter head is fitted to the mowing attachment. These are used to clear grass clippings from the underside of the deck and to extend the life of the mowing attachment.

PROCEDURE-

1. Park mower on a flat level surface.
2. Connect hose to wash port and turn on water.
3. Sit on & start mower, engage mowing attachment, lower deck to lowest height position and run for 60 seconds.
4. Disengage mowing attachment, turn off mower.
5. Turn off water supply and disconnect hose. For 40" deck repeat steps 2 & 3 for opposite side wash port.
6. Restart mower, raise the mowing attachment and relocate mower to dry.

GENUINE SPARE PARTS-

Always use Genuine COX Spare Parts. Use of non-genuine COX spare parts will void your warranty.

SAFETY FIRST -

The use of mechanical devices can cause injury or property damage if incorrect procedures are used. Please ensure all operators & users read & understand all safety instructions in this manual.

USE GENUINE COX SPARE PARTS ONLY	
PART NO.	DESCRIPTION
SKIT54N	32" & 35" BLADE SET (LOW LIFT)
SKIT55N	32" & 35" BLADE SET (HI LIFT) OPTIONAL
V75	ENGINE TO TRANSAXLE BELT
V76K	ENGINE TO CUTTER (32") VEE BELT
V46	ENGINE TO CUTTER (35") VEE BELT
V83	ENGINE TO CUTTER (40") VEE BELT
BATTERY	PURCHASE LOCALLY
A210020	STEERING CHAIN
OPTIONAL ACCESSORIES	
CA183	KIT, MULCHING, 32"
CA17716D	KIT, MULCHING, 35"
CA215	KIT, MULCHING, 40"
CS4 & CA217	SIDE CATCHER & MOUNT KIT 32"
CS4 & CA219	SIDE CATCHER & MOUNT KIT 35"
KIT375	DECK LEVELLING TOOL
KIT376	HIGH CUT PLUS/PRO

**We are proud that you have purchased a Cox Ride-on and
urge you to follow these instructions to obtain the maximum life
for your machine.
If in doubt check with your Dealer.**

MAINTENANCE SCHEDULE

Replace Hydrostatic Transaxle oil as per the manufacturers recommendations

BEFORE EACH USE

Check engine oil level, adjust if required
Check engine air cleaner & foam pre-cleaner, service if required
Check engine rotating screen/finger guard, clean if required
Check operation of safety switches, service if required
Check clutch/ brake operation, adjust if required
Check tyre pressures, adjust if required
Grease stub axles
Lubricate steering ball joints
Check for loose fasteners, tighten if required

Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Lubricate as necessary
Check cutting attachment tensioner is free moving

BEFORE EXTENDED STORAGE

Change engine oil - Clean machine - Lubricate fully - Remove all fuel from engine, fuel lines & tank or add fuel stabiliser

EVERY 5 HOURS

(Recommended to be complete by a Cox Dealer)

Check engine oil level, adjust if required
Check engine air cleaner & foam pre-cleaner, service if required*

Check engine rotating screen/finger guard, clean if required*

*Service more often under dusty conditions, or where air borne debris is present

FIRST MONTH OR 5 HOURS which ever occurs first

Change engine oil
Check engine air cleaner & foam pre-cleaner, service if required
Check engine rotating screen/finger guard, clean if required
Check for loose fasteners, tighten if required
Check clutch/ brake operation, adjust if required
Check operation of safety switches, service if required
Check tyre pressures, adjust if required

Grease stub axles
Lubricate steering ball joints (rod ends)
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for damage, repair or replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

3 MONTHS OR 25 HOURS which ever occurs first

Change engine oil if operating under heavy load or high ambient temperature
Check engine air cleaner & foam pre-cleaner, service if required *
Check engine rotating screen/finger guard, clean if required *
Check battery condition, service if required
Check clutch/ brake operation, adjust if required
Check operation of safety switches and replace if required
Check tyre pressures, adjust if required
Grease stub axles *

Lubricate steering ball joints (rod ends)
Check for loose fasteners, tighten if required
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

6 MONTHS OR 50 HOURS which ever occurs first

Change engine oil
If fitted clean engine exhaust spark arrester
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine rotating screen/finger guard, clean if required *
Check clutch/ brake operation and pads for wear, adjust or replace if required
Check tyre pressures, adjust if required
Check operation of safety switches, service if required
Check belts for wear or damage, replace if required
Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets for wear, adjust if required

Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment electromagnetic clutch/brake for operation, service if required
Check for loose fasteners, tighten if required
Check battery condition, service if required
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Replace Hydrostatic transaxle oil with 5W50 synthetic oil

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

9 MONTHS OR 75 HOURS which ever occurs first

Change engine oil if operating under heavy load or high ambient temperature
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine rotating screen/finger guard, clean if required *
Check for loose fasteners, tighten if required
Check clutch/ brake operation, adjust if required
Check operation of safety switches and replace if required
Check tyre pressures, adjust if required

Grease stub axles *
Lubricate steering ball joints (rod ends)
Check battery condition, service if required
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

12 MONTHS OR 100 HOURS which ever occurs first

(Recommended to be complete by a Cox Dealer)

If fitted replace engine oil filter.
Change engine oil.
Check engine spark plug, clean, adjust, or replace if required.
If fitted clean engine exhaust spark arrester.
Check engine air cleaner & foam pre-cleaner, service if req *.
Replace engine air cleaner cartridge, service if required*.
Clean engine cooling system*.
Check clutch/ brake operation and pads for wear, adjust or replace if req.
Replace in-line fuel filter.
Check tyre pressures, adjust if required.
Grease stub axles *.
Lubricate steering ball joints (rod ends)
Check belts for wear or damage, replace if required.

Check operation of safety switches, service if required.
Check mowing attachment electromagnetic clutch/brake for operation, service if required
Check battery condition, service if required.
Check for loose fasteners, tighten if required
Check steering chain and sprockets for wear, adjust if required.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required.
Rotate deck tensioner bearing
Check all idler pulleys by inspecting for noise during operation, replace if required
Inspect deck tensioner skid plate, flip/replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

15 MONTHS OR 125 HOURS which ever occurs first

Change engine oil if operating under heavy load or high ambient temperature.
Check engine air cleaner & foam pre-cleaner, service if required *.
Check engine rotating screen/finger guard, clean if required *
Check operation of safety switches and replace if required.
Check clutch/ brake operation, adjust if required
Grease stub axles *.
Lubricate steering ball joints (rod ends)

Check tyre pressures, adjust if required.
Check for loose fasteners, tighten if required.
Check battery condition, service if required
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

18 MONTHS OR 150 HOURS which ever occurs first

Change engine oil.
If fitted clean engine exhaust spark arrestor.
Check engine air cleaner & foam pre-cleaner, service if req*.
Check engine rotating screen/finger guard, clean if req*.
Check clutch/ brake operation and lining for wear, adjust or replace if req.
Check operation of safety switches, service if required.
Check tyre pressures, adjust if required.
If fitted check mowing attachment brake pad for wear, replace if required.
Check battery condition, service if required.
Check for loose fasteners, tighten if required.

Check belts for wear or damage, replace if required.
Check steering chain and sprockets for wear, adjust if required.
Grease stub axles*.
Lubricate steering ball joints (rod ends)
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if req
Check all idler pulleys by inspecting for noise during operation, replace if required.
Inspect deck tensioner skid plate, flip/replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

21 MONTHS OR 175 HOURS which ever occurs first

Change engine oil if operating under heavy load or high ambient temperature.
Check engine air cleaner & foam pre-cleaner, service if required*.
Check engine rotating screen/finger guard, clean if required*.
Check clutch/ brake operation, adjust if required.
Check operation of safety switches and replace if required.
Check tyre pressures, adjust if required.
Grease stub axles*.

Lubricate steering ball joints (rod ends)
Check battery condition, service if required.
Check for loose fasteners, tighten if required.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

24 MONTHS OR 200 HOURS which ever occurs first

(Recommended to be complete by a Cox Dealer)

If fitted replace engine oil filter. Change engine oil.
Check engine spark plug, clean, adjust, or replace if required.
If fitted clean engine exhaust spark arrestor.
Check engine air cleaner & foam pre-cleaner, service if req*
Check engine air cleaner cartridge, service if required.
Clean engine cooling system*.
Replace in-line fuel filter.
Check clutch/ brake operation and pads for wear, adjust or replace if req.
Check operation of safety switches, service if required.
Check tyre pressures, adjust if required.
Grease stub axles*
Lubricate steering ball joints (rod ends)

Check steering chain and sprockets for wear, adjust if req
Check belts for wear or damage, replace if required.
Check mowing attachment electromagnetic clutch/brake for operation, service if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required.
Check all idler pulleys by inspecting for noise during operation and whilst the machine is stopped, removing belts and spinning by hand. Replace if required.
Replace deck tensioner bearing
Inspect deck tensioner skid plate, flip/replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

27 MONTHS OR 225 HOURS which ever occurs first

Change engine oil if operating under heavy load or high ambient temperature.
Check engine air cleaner & foam pre-cleaner, service if req
Check engine rotating screen/finger guard, clean if req*.
Check clutch/ brake operation, adjust if required.
Check operation of safety switches and replace if req.
Check tyre pressures, adjust if required.
Grease stub axles*.

Lubricate steering ball joints (rod ends)
Check battery condition, service if required.
Check for loose fasteners, tighten if required.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if req.

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

30 MONTHS OR 250 HOURS which ever occurs first

Change engine oil.
If fitted clean engine exhaust spark arrestor.
Check engine air cleaner & foam pre-cleaner, service if req*.
Check engine rotating screen/finger guard, clean if req *.
Check clutch/ brake operation and pads for wear, adjust or replace if req.
Check operation of safety switches, service if required.
Check tyre pressures, adjust if required.
Grease stub axles *.
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required.
Check mowing attachment electric clutch brake air gap, adjust if req.

Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required.
Check belts for wear or damage, replace if required
Check battery condition, service if required.
Check for loose fasteners, tighten if required
Replace Hydrostatic transaxle oil with 5W50 synthetic oil
Inspect deck tensioner skid plate, flip/replace if required
Check all idler pulleys by inspecting for noise during operation and whilst the machine is stopped, removing belts and spinning by hand. Replace if required.

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

33 MONTHS OR 275 HOURS which ever occurs first

Change engine oil if operating under heavy load or high ambient temp.
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine rotating screen/finger guard, clean if req *
Check clutch/ brake operation, adjust if required
Check operation of safety switches and replace if required
Check tyre pressures, adjust if required
Grease stub axles *

Lubricate steering ball joints (rod ends)
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

36 MONTHS OR 300 HOURS which ever occurs first

(Recommended to be complete by a Cox Dealer)

If fitted replace engine oil filter Change engine oil
Check engine spark plug, clean, adjust, or replace if required
If fitted clean engine exhaust spark arrestor
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine air cleaner cartridge, service if required
Clean engine cooling system*
Replace in-line fuel filter
Check clutch/ brake operation and lining for wear, adjust or replace if req
Check operation of safety switches, service if required
Check tyre pressures, adjust if required Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required

Check belts for wear or damage, replace if required
If fitted check mowing attachment brake pad for wear, replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Rotate deck tensioner bearing
Inspect deck tensioner skid plate, flip/replace if required
Check all idler pulleys by inspecting for noise during operation and whilst the machine is stopped, removing belts and spinning by hand. Replace if required.

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

39 MONTHS OR 325 HOURS which ever occurs first

If fitted replace engine oil filter Change engine oil
Check engine spark plug, clean, adjust, or replace if required
If fitted clean engine exhaust spark arrestor
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine air cleaner cartridge, service if required
Clean engine cooling system*
Replace in-line fuel filter
Check clutch/ brake operation and lining for wear, adjust or replace if req
Check operation of safety switches, service if required
Check tyre pressures, adjust if required Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required

Check belts for wear or damage, replace if required
If fitted check mowing attachment brake pad for wear, replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Check all idler pulleys by inspecting for noise during operation, replace if required.

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

42 MONTHS OR 350 HOURS which ever occurs first

If fitted replace engine oil filter Change engine oil
Check engine spark plug, clean, adjust, or replace if required
If fitted clean engine exhaust spark arrestor
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine air cleaner cartridge, service if required
Clean engine cooling system*
Replace in-line fuel filter
Check clutch/ brake operation and lining for ware, adjust or replace if req
Check operation of safety switches, service if required
Check tyre pressures, adjust if required Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required

Check belts for wear or damage, replace if required
If fitted check mowing attachment brake pad for wear, replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Check all idler pulleys by inspecting for noise during operation and whilst the machine is stopped, removing belts and spinning by hand. Replace if required.
Inspect deck tensioner skid plate, flip/replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

45 MONTHS OR 375 HOURS which ever occurs first

If fitted replace engine oil filter Change engine oil
Check engine spark plug, clean, adjust, or replace if required
If fitted clean engine exhaust spark arrestor
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine air cleaner cartridge, service if required
Clean engine cooling system*
Replace in-line fuel filter
Check clutch/ brake operation and lining for ware, adjust or replace if req
Check operation of safety switches, service if required
Check tyre pressures, adjust if required Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required

Check belts for wear or damage, replace if required
If fitted check mowing attachment brake pad for wear, replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Check all idler pulleys by inspecting for noise during operation, replace if required.

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

48 MONTHS OR 400 HOURS which ever occurs first

(Recommended to be complete by a Cox Dealer)

If fitted replace engine oil filter Change engine oil
Check engine spark plug, clean, adjust, or replace if required
If fitted clean engine exhaust spark arrestor
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine air cleaner cartridge, service if required
Clean engine cooling system*
Replace in-line fuel filter
Check clutch/ brake operation and lining for ware, adjust or replace if req
Check operation of safety switches, service if required
Check tyre pressures, adjust if required Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required

Check belts for wear or damage, replace if required
If fitted check mowing attachment brake pad for wear, replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Replace deck tensioner bearing
Check all idler pulleys by inspecting for noise during operation and whilst the machine is stopped, removing belts and spinning by hand. Replace if required.
Inspect deck tensioner skid plate, flip/replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

51 MONTHS OR 425 HOURS which ever occurs first

If fitted replace engine oil filter Change engine oil
Check engine spark plug, clean, adjust, or replace if required
If fitted clean engine exhaust spark arrestor
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine air cleaner cartridge, service if required
Clean engine cooling system*
Replace in-line fuel filter
Check clutch/ brake operation and lining for ware, adjust or replace if req
Check operation of safety switches, service if required
Check tyre pressures, adjust if required Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required

Check belts for wear or damage, replace if required
If fitted check mowing attachment brake pad for wear, replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Check all idler pulleys by inspecting for noise during operation, replace if required.

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

54 MONTHS OR 450 HOURS which ever occurs first

If fitted replace engine oil filter Change engine oil
Check engine spark plug, clean, adjust, or replace if required
If fitted clean engine exhaust spark arrestor
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine air cleaner cartridge, service if required
Clean engine cooling system*
Replace in-line fuel filter
Check clutch/ brake operation and lining for ware, adjust or replace if req
Check operation of safety switches, service if required
Check tyre pressures, adjust if required Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required

Check belts for wear or damage, replace if required
If fitted check mowing attachment brake pad for wear, replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Check all idler pulleys by inspecting for noise during operation and whilst the machine is stopped, removing belts and spinning by hand. Replace if required.
Inspect deck tensioner skid plate, flip/replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

57 MONTHS OR 475 HOURS which ever occurs first

If fitted replace engine oil filter Change engine oil
Check engine spark plug, clean, adjust, or replace if required
If fitted clean engine exhaust spark arrestor
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine air cleaner cartridge, service if required
Clean engine cooling system*
Replace in-line fuel filter
Check clutch/ brake operation and lining for ware, adjust or replace if req
Check operation of safety switches, service if required
Check tyre pressures, adjust if required Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required

Check belts for wear or damage, replace if required
If fitted check mowing attachment brake pad for wear, replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Check all idler pulleys by inspecting for noise during operation, replace if required.

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

60 MONTHS OR 500 HOURS which ever occurs first

(Recommended to be complete by a Cox Dealer)

If fitted replace engine oil filter Change engine oil
Check engine spark plug, clean, adjust, or replace if required
If fitted clean engine exhaust spark arrestor
Check engine air cleaner & foam pre-cleaner, service if req *
Check engine air cleaner cartridge, service if required
Clean engine cooling system*
Replace in-line fuel filter
Check clutch/ brake operation and lining for ware, adjust or replace if req
Check operation of safety switches, service if required
Check tyre pressures, adjust if required Grease stub axles *
Lubricate steering ball joints (rod ends)
Check steering chain and sprockets wear, adjust if required
Check belts for wear or damage, replace if required

If fitted check mowing attachment brake pad for wear, replace if required
Check battery condition, service if required
Check for loose fasteners, tighten if required
Check mowing attachment electric clutch brake air gap, adjust if req.
Check mowing attachment cutter blades, bolts, nuts, housing, chute, grass catcher and guards for wear or damage, repair or replace if required
Replace Hydrostatic transaxle oil with 5W50 synthetic oil
Rotate deck tensioner bearing Check all idler pulleys by inspecting for noise during operation and whilst the machine is stopped, removing belts and spinning by hand. Replace if required.
Inspect deck tensioner skid plate, flip/replace if required

*Service more often under dusty conditions, or where air borne debris is present

DATE / / HOURS.....DEALER.....

From 60 months or 500 hour service, repeat the 58 month service every 3 months or 25 hours whichever occurs first or more often in dusty/adverse conditions.

(Replace Hydrostatic Transaxle oil with 5W50 synthetic oil every 200 hours after 250 hour service)

DATE / / HOURS.....DEALER.....

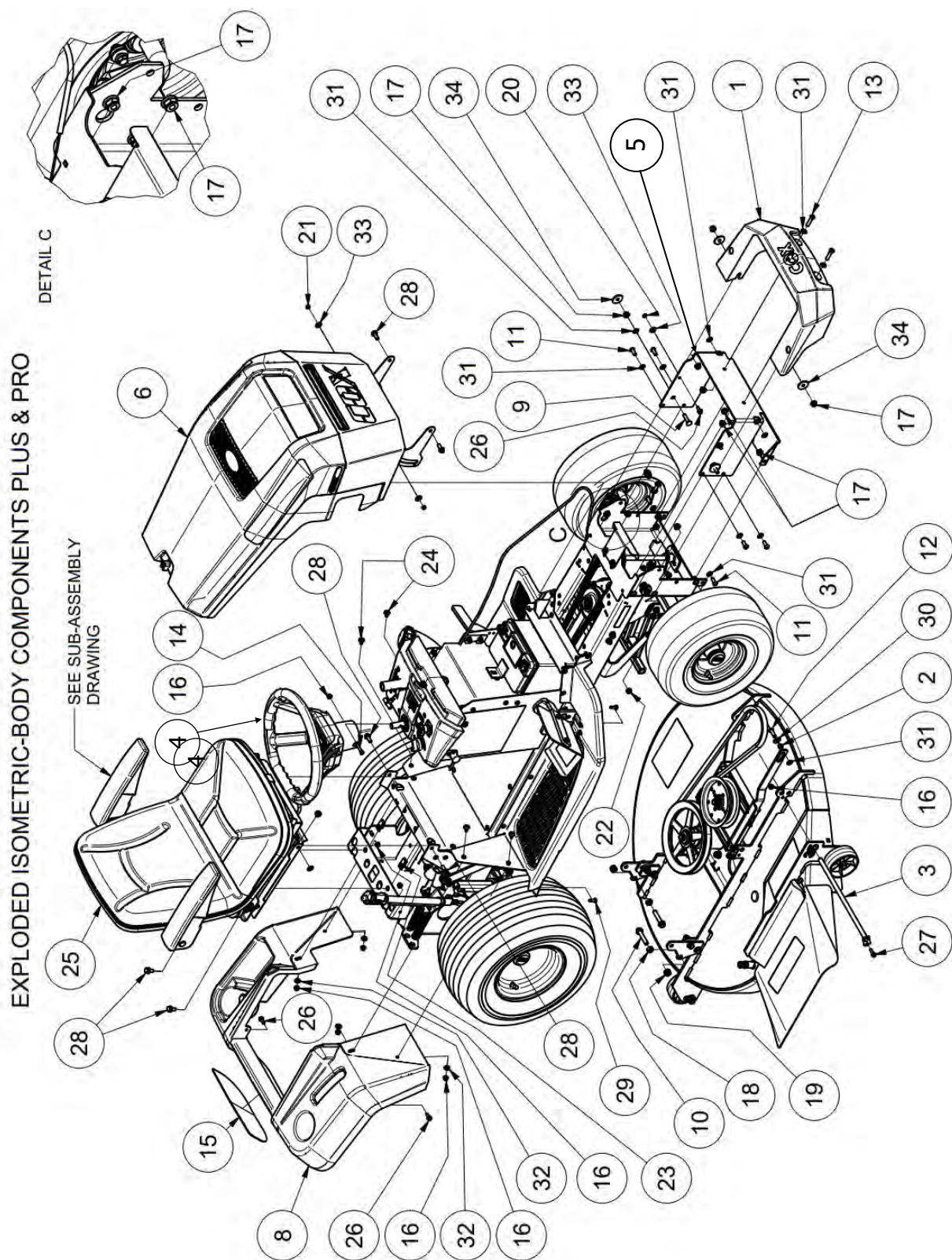
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DATE / / HOURS.....DEALER.....

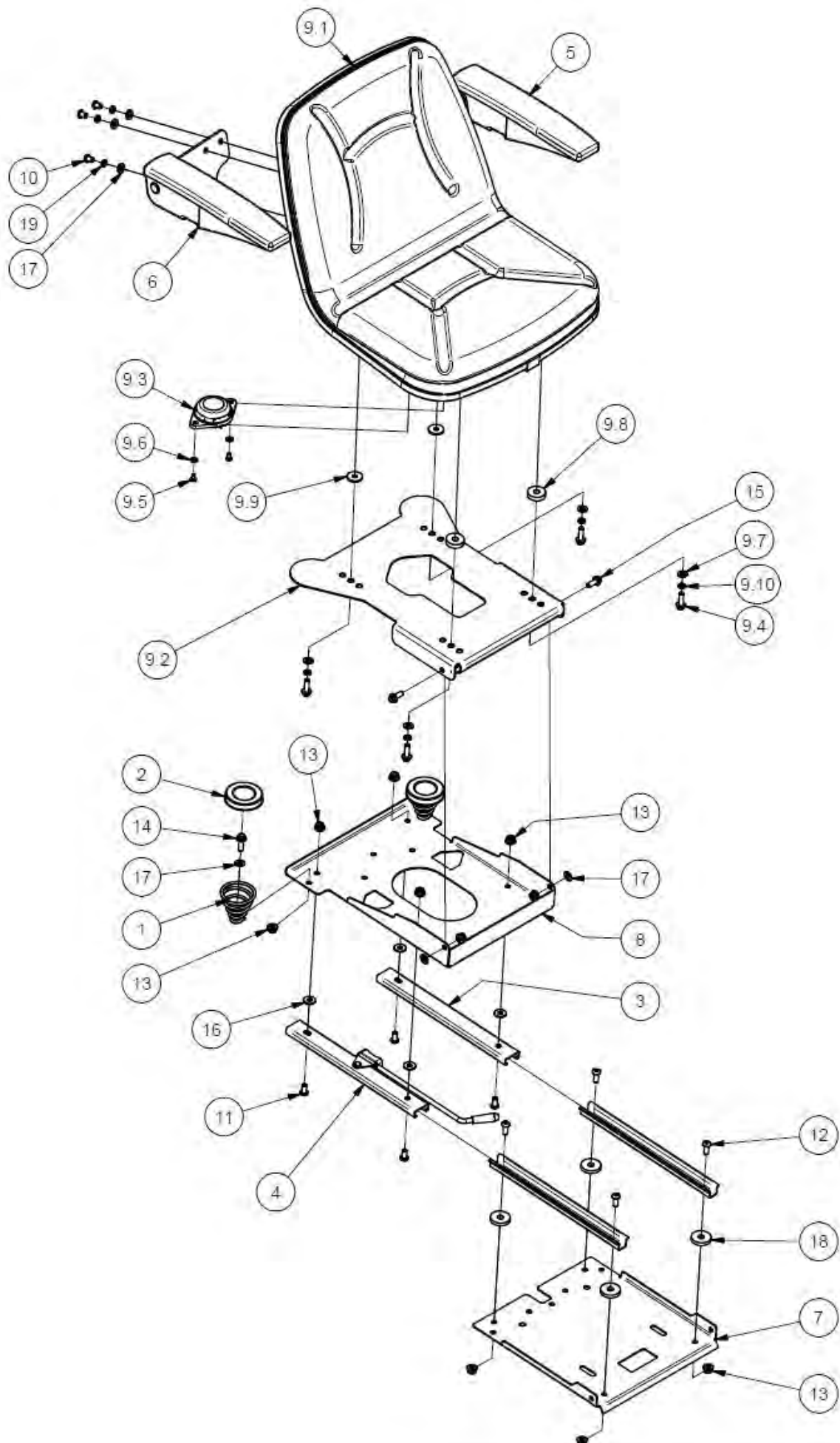
EXPLODED VIEW - BODY COMPONENTS PLUS & PRO



PARTS LIST - BODY COMPONENTS PLUS & PRO

Item	Part Number	Description	QTY
1	A163014	Bumper, Front, Black	1
2	A210006Z	Sleeve, 8.3x12x8, Znpl	2
3	A210014Z	Pin, 12.0 Dia, L=332, Znpl	1
4	A223014	Wheel, Steering, Dia=335mm	1
5	A223003T	Support, Bumper, Front	1
6	Ref Pg 28	Sub-Assy, Bonnet	1
8	A210071	Mudguard, Rear, Red	1
9	BCHSNM8X35	Bolt, Cup, Sq Neck, M8 X 35 Znpl	2
10	BHFM10X50	Bolt, Hex, M10 X50, Gr5, Znpl	2
11	BHSSM8X20	Screw, Button, Hex Soc, M 8x20, Pc10.9, Znpl	9
12	BHSSM8X25	Screw, Button, Hex Soc, M 8x 25, Pc10.9, Znpl	1
13	BHSSM8X35	Screw, Button, Hex Soc, M 8x35, Pc10.9, Znpl	2
14	CHSSM6X35	Screw, Cap, Hex Soc, M6x_35, Cl12.9	1
15	DEC601	Decal, Cox, Rear, Autolock	1
16	NHFNM6	Nut, Hex, Flange, Nyloc, M6, Pc8, Znpl	13
17	NHFNM8	Nut, Hex, Nyloc, Thin, M8, Pc6, Znpl	43
18	NHM10	Nut, Hex, M10x1.5, Pc8, Znpl	2
19	NHNM10	Nut, Hex, Nyloc, M10x1.5, Pc8, Znpl	2
20	NM6NT	Nut, Hex, Nyloc, Thin, M6, Pc6, Znpl	2
21	NM6NT	Nut, Hex, Nyloc, Thin, M6, Pc6, Znpl	2
22	NM8NT	Nut, Hex, Nyloc, Thin, M8, Pc6, Znpl	1
23	NU204M8	Nut, U, 20x5, 8, Znpl	2
24	SBHLFM6X16	Screw, Button, Hex, Lrg Flange, M6x16	4
25	A172050	Seat, Plus/Pro	1
26	SHFM6X16	Screw, Hex, M6x 16, Znpl	7
27	SHFM6X20	Screw, Hex, M6x 20, Znpl	2
28	SHFM8X20	Screw, Hex, M8x 20, Pc8.8, Znpl	20
29	SPPK6X20	Screw, Pan, Posi3, K 6x 20, Znpl	2
30	W05M202	Washer, Flat, Black, M8x 21.0x 2.0, Znpl	3
31	W08MN	Washer, Flat, Black, M8x 16x 1.6, Znpl	27
33	W06MN	Washer, Flat, M6x 16x 1.6, Znpl	4
34	W08MN	Washer, Flat, M8, Znpl	5

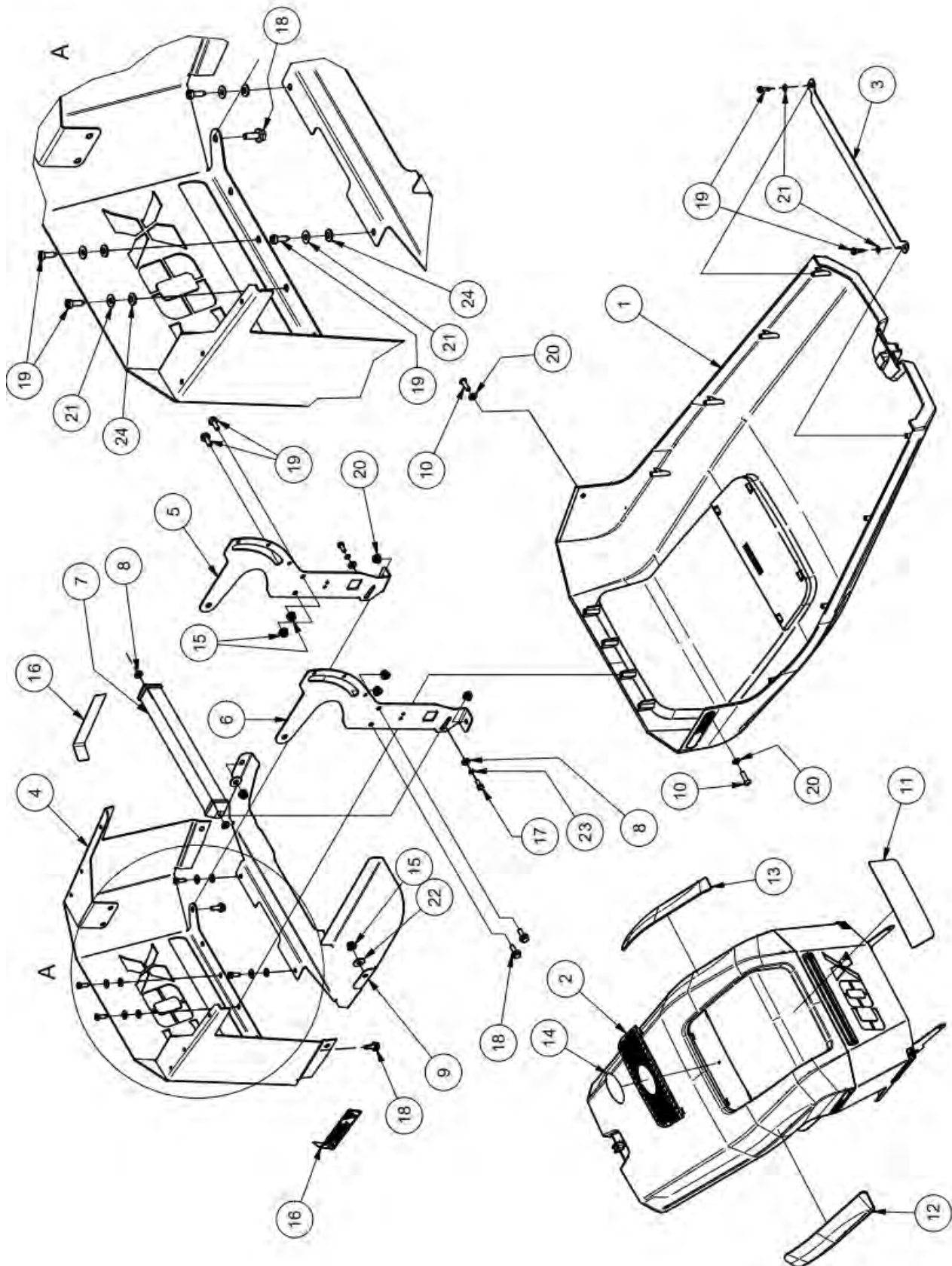
PARTS LIST - SEAT & BASE (STOCKMAN PLUS AND PRO)



PARTS LIST - SEAT & BASE (STOCKMAN PLUS AND PRO)

Item	Part number	Description	QTY
1	A163060	Spring, Compression, Conical, Seat	2
2	A168231	Cap, Spring, Seat	2
3&4	A172052	Kit, Adjust Seat	1
5&6	A172054	Kit, Armrest, Seat	1
7	A214041T	Panel, Trans Cover	1
8	A214042T	Panel, Seat Slide	1
9.1	A172050	Seat With Armrest	1
9.2	A214043T	Panel, Mount, Seat	1
9.3	AM16512F	Switch, Seat, Nc, Flange, Bolt Mtg	1
9.4	SHFM8X25	Screw, Hex, Flange, M8x 25, Pc8.8	4
9.5	SPTFM5X10	Screw, Pan, Pozi2, Thdfrm, M5x10	2
9.6	W05MN	Washer, Flat, Bright, M5x10x1	2
9.7	W08MN	Washer, Flat, Bright, M8x 17x1.2	4
9.8	W103208	Washer, Flat, Black, 10.5x32x8	2
9.9	WSEAT08X27X3	Seat Washer	2
9.10	WSM8X2X2	Washer, Lock, Spring, M8x2 X2	4
10	BHSSM8X12	Screw, Button, Hex Soc, M8x 12, Pc10.9,	6
11	BHSSM8X16	Screw, Button, Hex Soc, M8x 16, Pc10.9	4
12	BHSSM8X20	Screw, Button, Hex Soc, M8x 20, Pc12.9	4
13	NHFNM8	Nut, Hex, Flange, Nyloc, M8, Pc8,	12
14	SHFM8X16	Screw, Hex, Flange, M8x16, Pc8.8	2
15	SHFM8X20	Screw, Hex, Flange, M8x20, Pc8.8	2
16	W05M202	Washer, Flat, Black, M8x21 X 2.0	4
17	W08MN	Washer, Flat, Bright, M8 17x1.2	10
18	W103506	Washer, Flat, Black, 10x35x6	4
19	WSM8X2X2	Washer, Lock, Spring, M8x2 X2	6

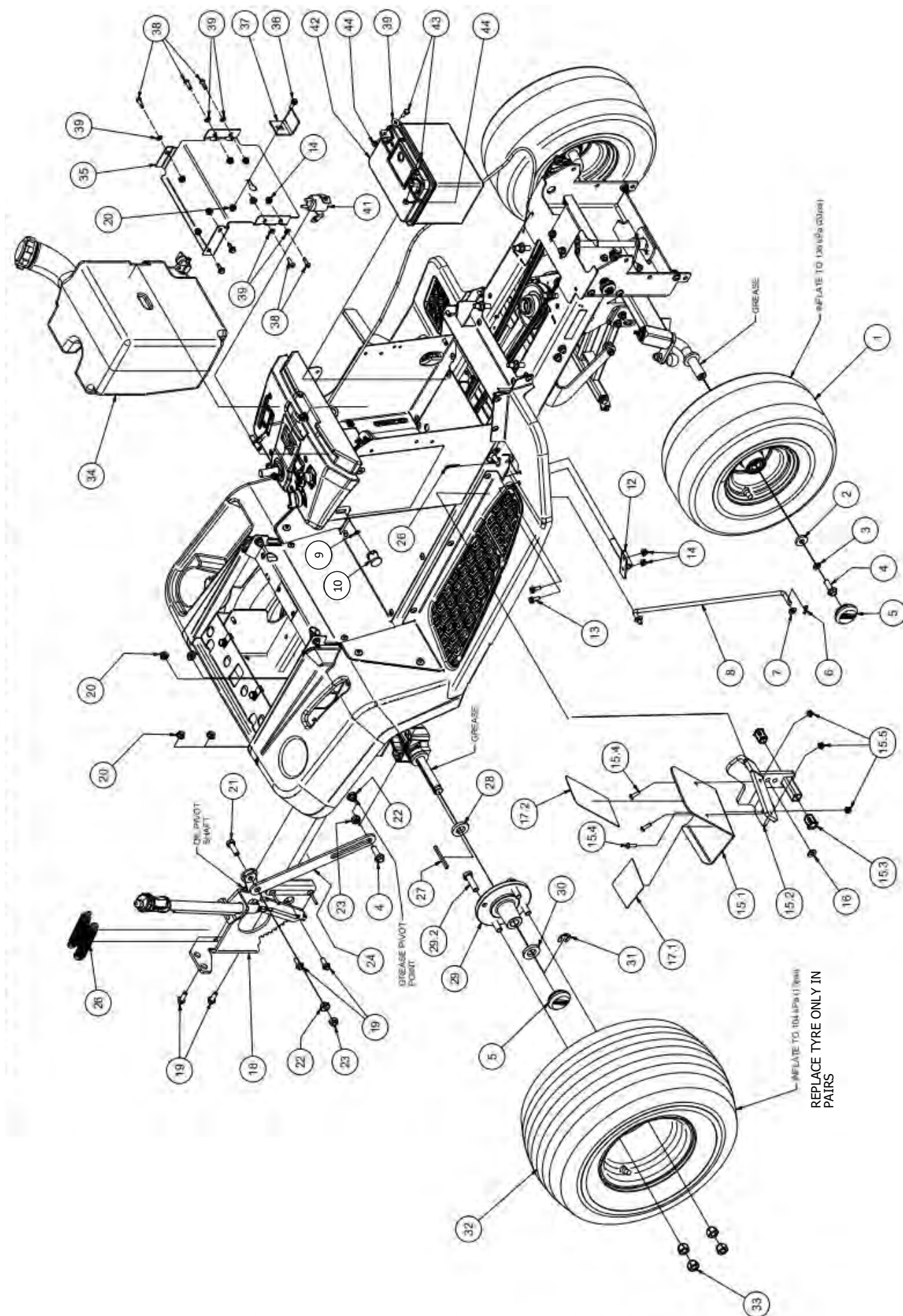
EXPLODED VIEW - BONNET (STOCKMAN PLUS & PRO)



PARTS LIST - BONNET (STOCKMAN PLUS & PRO)

Item	Part Number	Description	QTY
1	A2230105M	Cowl, Bonnet, Red	1
2	A223018	Grill, Bonnet, Black	1
3	A163046T	Stay, Rear	1
4	A214011S	Nosecone, Stockman	1
5	A214013T	Hinge, Bonnet, Left	1
6	A214014T	Hinge, Bonnet, Right	1
7	A214017	Headlight, Led, Bar, L=284	1
8	A214018Z	Washer, Flat, Black, M 5x 13x3.0, Znpl	4
9	A223035	Baffle, Loncin V586	1
	A214029D	Baffle, VP680/XP680	1
10	BHSSM6X20	Screw, Button, Hex Soc, M6x 20, Pc10.9, Znpl	2
11	DEC581	Decal, Bonnet, Front, Stockman	1
12	DEC582	Decal, Bonnet, Right, Stockman	1
13	DEC583	Decal, Bonnet, Left, Stockman	1
14	DEC592	Bonnet, Badge, Oval, 85X39, Stockman Pro	1
	DEC591	Bonnet, Badge, Oval, 85X39, Stockman Plus	1
15	NHFN6	Nut, Hex, Nyloc, Thin, M 6, Pc6, Znpl	8
16	DEC36217E	Decal, Caution, Hot Surface, Hitac	2
17	SH0512M	Screw, Hex, M5x 12, Znpl	2
18	SHFM6X16	Screw, Hex, M6x 16, Znpl	6
19	SPPK5X16	Screw, Pan, Pozid, K 5x 16, Znpl	6
20	W06MN	Washer, Flat, Bright, M6x 12.5x1.2, Zn Pl	2
21	W05MN	Washer, Flat, Bright, M5x 10.0x1.0, Znpl	6
22	W06MN	Washer, Flat, Bright, M6x 12.5x1.2, Zn Pl	2
23	WSM5X1.5X1.1	Washer, Lock, Spring, M5x 1.5x 1.1	2
24	WSR12	Washer, Seal, Epdm Rubber, #12	4

EXPLODED VIEW - WHEELS AND ANCILLARIES (STOCKMAN PLUS AND PRO)



PARTS LIST - WHEELS AND ANCILLARIES (STOCKMAN PLUS AND PRO)

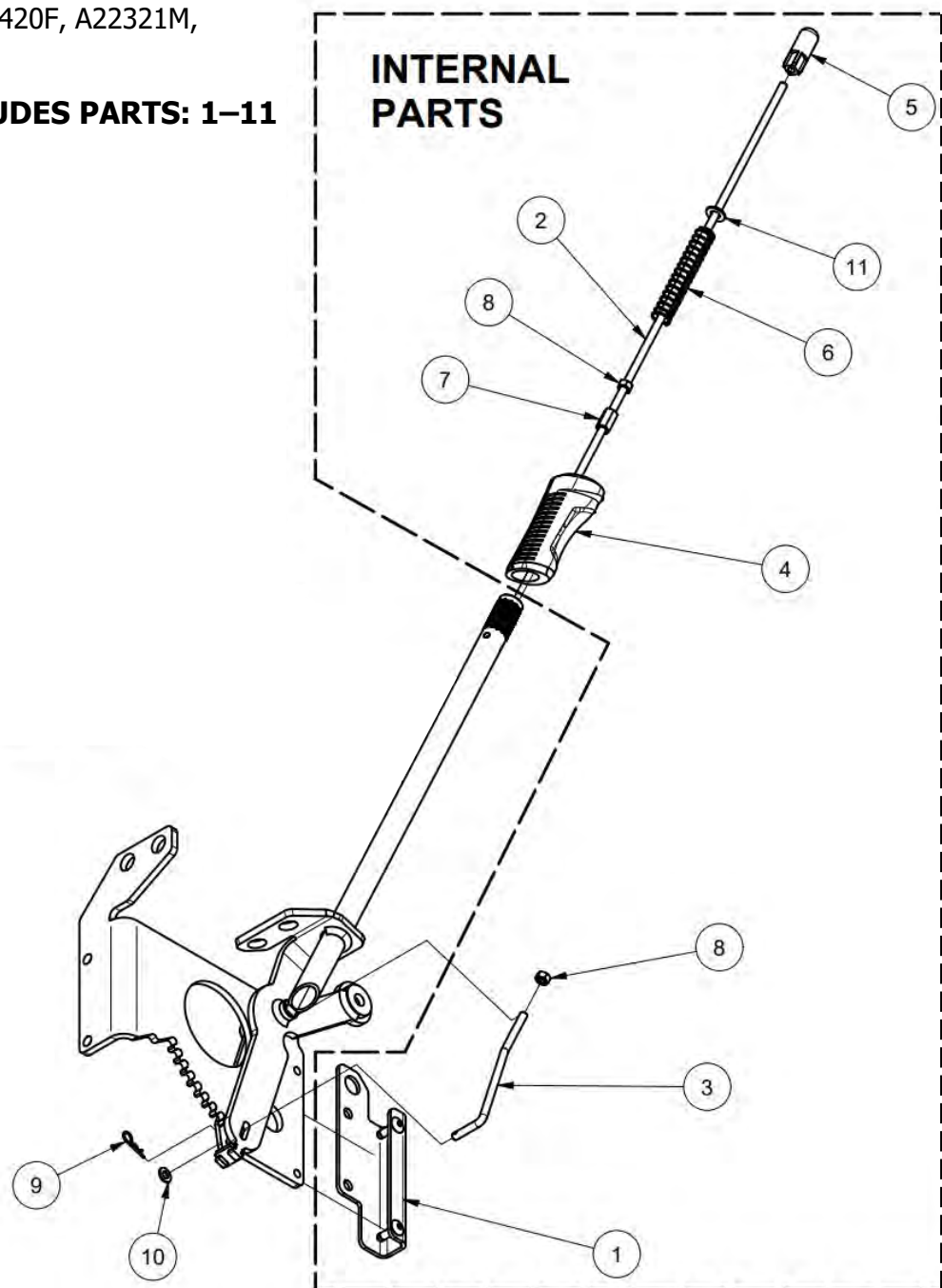
Item	Part No	Description	QTY
1	A223030	Wheel 15X6.00-6	2
1A	TT15X6.00X23F	Tyre	
1A	STU600X6	Tube	
2	W102705	Washer, Flat, Black, 10.5x27x5, Znpl	2
3	WS100403M	Washer, Spring, M10x4x3	2
4	SHFM10X30	Screw, Hex, M10x 30, Pc10.9, Znpl	3
5	AM07099C	Cap, Hub, 42dia, Black	4
6	RP04	Cotter Pin	2
7	W08MN	Washer, Flat, Black, M8x 16x 1.6, Znpl	1
8	A210004Z	Fab, Rod, Brake, Park, M6, Znpl	1
9	WLTEM6	Washer, Lock, Toothed, Ext, M6	1
10	A210034	Knob, Plastic, M6	1
11	SHFM6X20	Screw, Hex, M6x 20, Znpl	2
12	A210005Z	Pivot, Pedal, Drive, Znpl	1
13	SHFM6X16	Screw, Hex, M6x 16, Znpl	2
14	NHFNM6	Nut, Hex, Nyloc, Thin, M 6, Pc8, Znpl	9
15	A210120	Sub-Assy, Pedal, Drive, Dia=12	1
15.1	A182103T	Rest, Foot, Pedal, Drive, Hydro, Blkrip	1
15.2	A210121T	Lever, Pedal, Drive, Blkrip	1
15.3	A210122	Bush, Sq, 20x20x2.0, Id=12.4, Pa, Gfr, Black	2
15.4	BHSSM6X20	Screw, Button, Hex Soc, M6x 20, Pc10.9, Znpl	3
15.5	NHFNM6	Nut, Hex, Flange, Nyloc, M6, Pc8, Znpl	3
16	W061216	Washer, Flat, Bright, M10x 21x1.6, Znpl	1
17	A168223	Non-Skid, Pedal, Drive, Set	1
18	A21001622A	Mechanism, Adjuster, Height, Complete Assembly	1
19	SHFM8X20	Screw, Hex, M8x 20, Pc8.8, Znpl	4
20	NHFNM8	Nut, Hex, Nyloc, Thin, M8, Pc8, Znpl	5
21	SH1030M	Screw, Hex, M10x 30, Pc8.8, Znpl	1
22	A168219Z	Bush, 13x6, M10x1.5, L=11, Znp	2
23	NM10NT	Nut, Hex, Nyloc, Thin, M10, Pc6, Znpl	2
24	A210029Z	Link, Adjust, Height, Cut, Znpl	1
26	AM040	Spring, Extension, Cutter Belt	2
27	14126	Key, 4.76x 4.76x 63.5	2
28	W203806	Washer, Flat, 20x38x6, Znpl	2
29	A169205	Sub-Assy, Adaptor, Wheel, 4@4", Shaft, 3/4"	2
29.2	SH1240M1.5	Screw, Hex, M12x1.5x 40, Pc8.8, Znpl	4
30	W362009	Washer, Flat, 20x36x9, Znpl	2
31	C02	Circlip, Ext, "E" Type, 15idx1.5 Thk	2
32	A223212	Wheel, 18x 8.50- 8 (PLUS Model)	2
32	A223865	Wheel, 18x 9.50- 8 (PRO Model)	2
32A	TT 18X950-8SS	Tyre, 18x9.50-8, 4PLY, Tubeless (Pro Model)	
32A	TT 18X850-8SS	Tyre, 18x8.50-8, 4PLY, Tubeless (Plus Model)	
32A	STU18X850-8SS	Tube, 18x 8.50/9.50-8, Tr13, Optional	
33	NHWM12X1.5	Nut, Hex, Wheel, M12x1.5, 60 Deg, Znpl	8
34	SEE Pg 37	Sub-Assy, Tank, Fuel, Stockman, 10l	1
35	A223013T23C	Bracket, Tank, Redrip	1
36	BCHSNM8X20	BOLT, CUP, SQ NECK, M8 X 20 PC4.6. ZNPL.	1
37	A223004Z	Bracket, Clamp, Battery, Redrip	1
38	BHSSM6X20	Screw, Button, Hex Soc, M6x 20, Pc10.9, Znpl	5
39	W06MN	Washer, Flat, M6, Znpl	7
41	A223006	Solenoid, Starter, Vertical Mount	1
42	BUY LOCALLY	Battery, 12v, U1l, 280cca	1
43	SH0616M	Screw, Hex, M6x 16, Znpl	2
44	NM6NT	Nut, Hex, Nyloc, Thin, M6, Pc6, Znpl	2

EXPLODED VIEW - CUTTER HEIGHT ADJUSTMENT LEVER

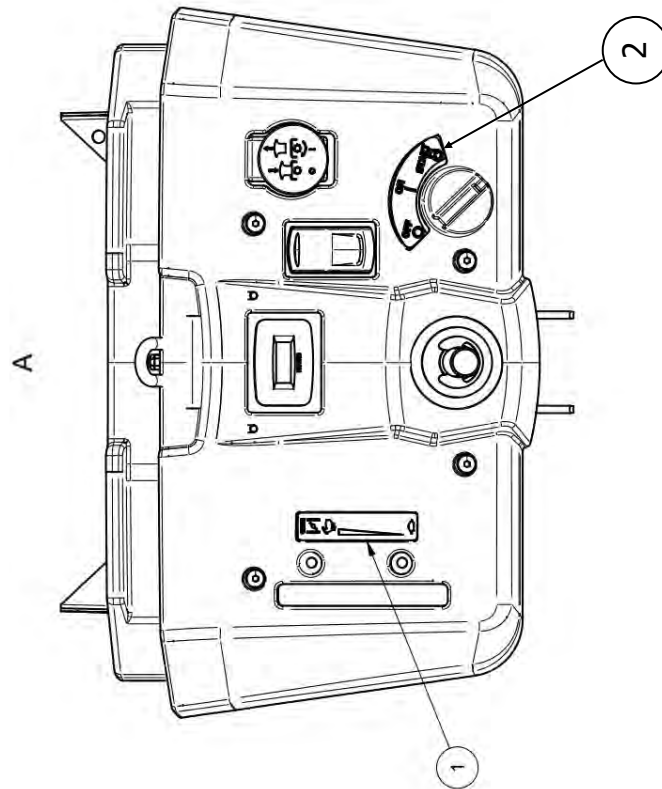
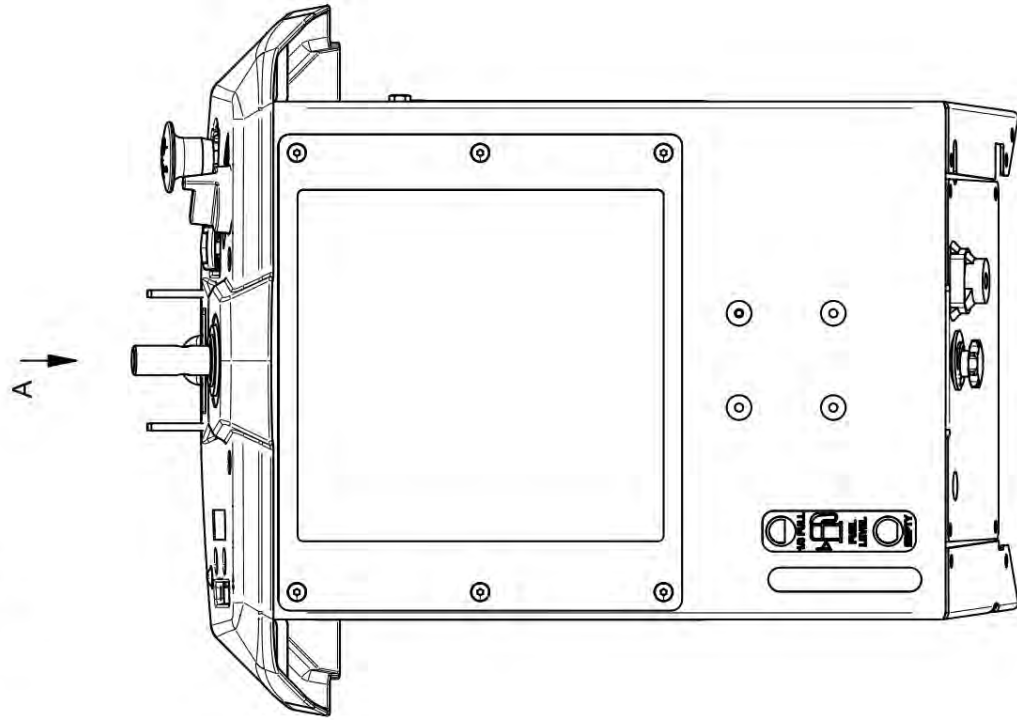
Item	Part Number	Description	QTY
1	A210019Z	Bracket, Adjuster, Height, Cut, Znpl	1
2	A210027Z	Rod, Push, M6, L=505, Znpl	1
3	A210028Z	Rod, Adjust, Height, Cut, Znpl	1
4	A210030	Grip, Handle, Lift. Black	1
5	A210033	Button, Plastic, Black	1
6	AM012	Spring, Compression, Pawl Push Rod	1
7	NHCM6X18	Nut, Hex, Coupling, M6, L=18, Znpl	1
8	NHM6	Nut, Hex, M6, Pc5, Znpl	2
9	RP04	Pin, 'R', Steel, 1.4x 25, Znpl	1
10	W06MN	Washer, Flat, Bright, M6x 12.5x1.2, Zn Pl	1
11	W081616M	Washer, Flat, Bright, M8x16x1.6, Znpl	1
12	A21001622A	Adjuster, Height, Cut, Complete Assembly	1

Applicable for A21420F, A22321M,
A22326E

ITEM 12 INCLUDES PARTS: 1-11

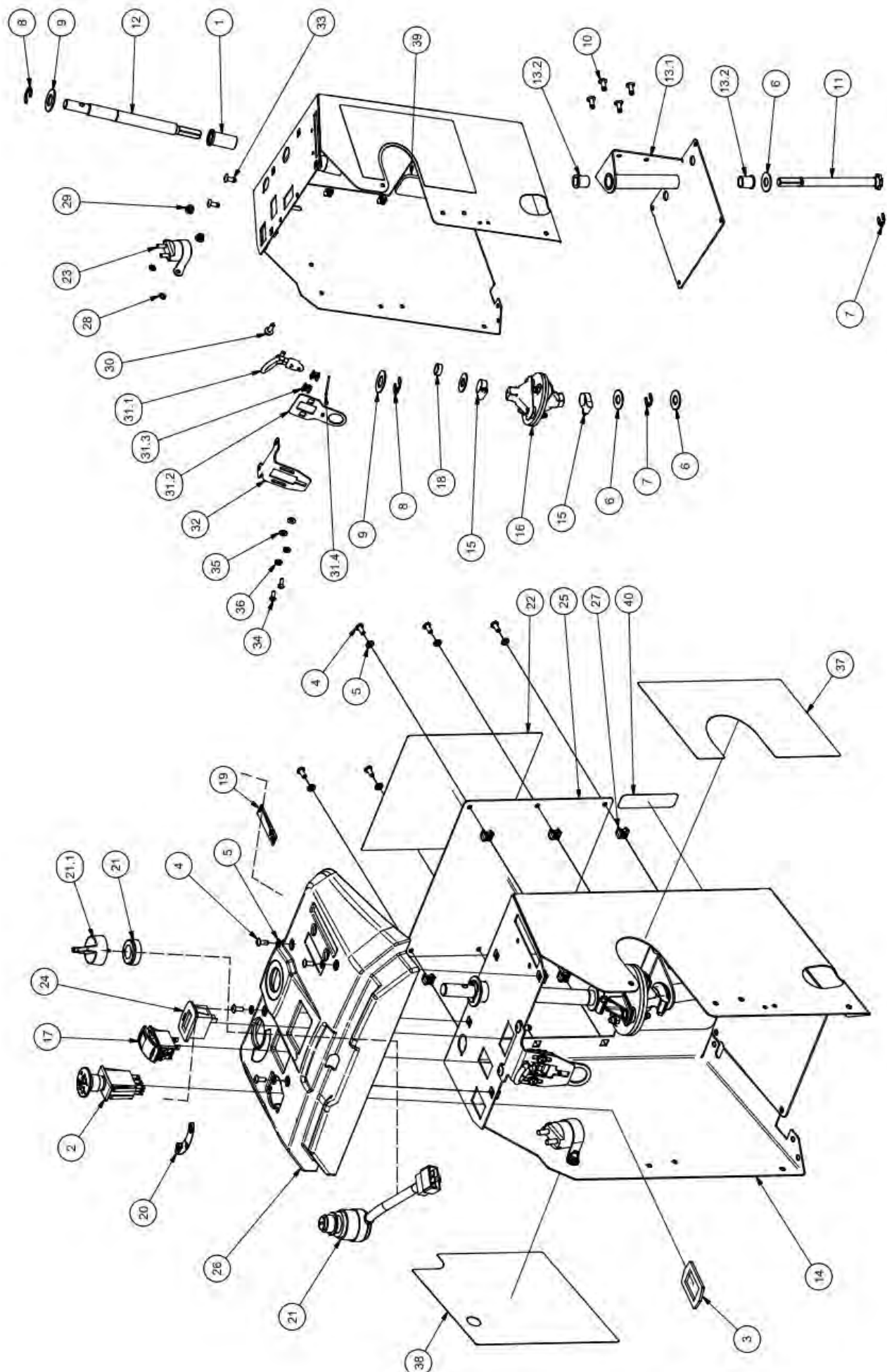


CONTROL CONFIGURATION



ITEM	PART NUMBER	DESCRIPTION	QTY
1	DEC314	Decal, Stockman, Speed, Engine	1
2	DEC341	Decal, Stockman, Switch, Ignition	1

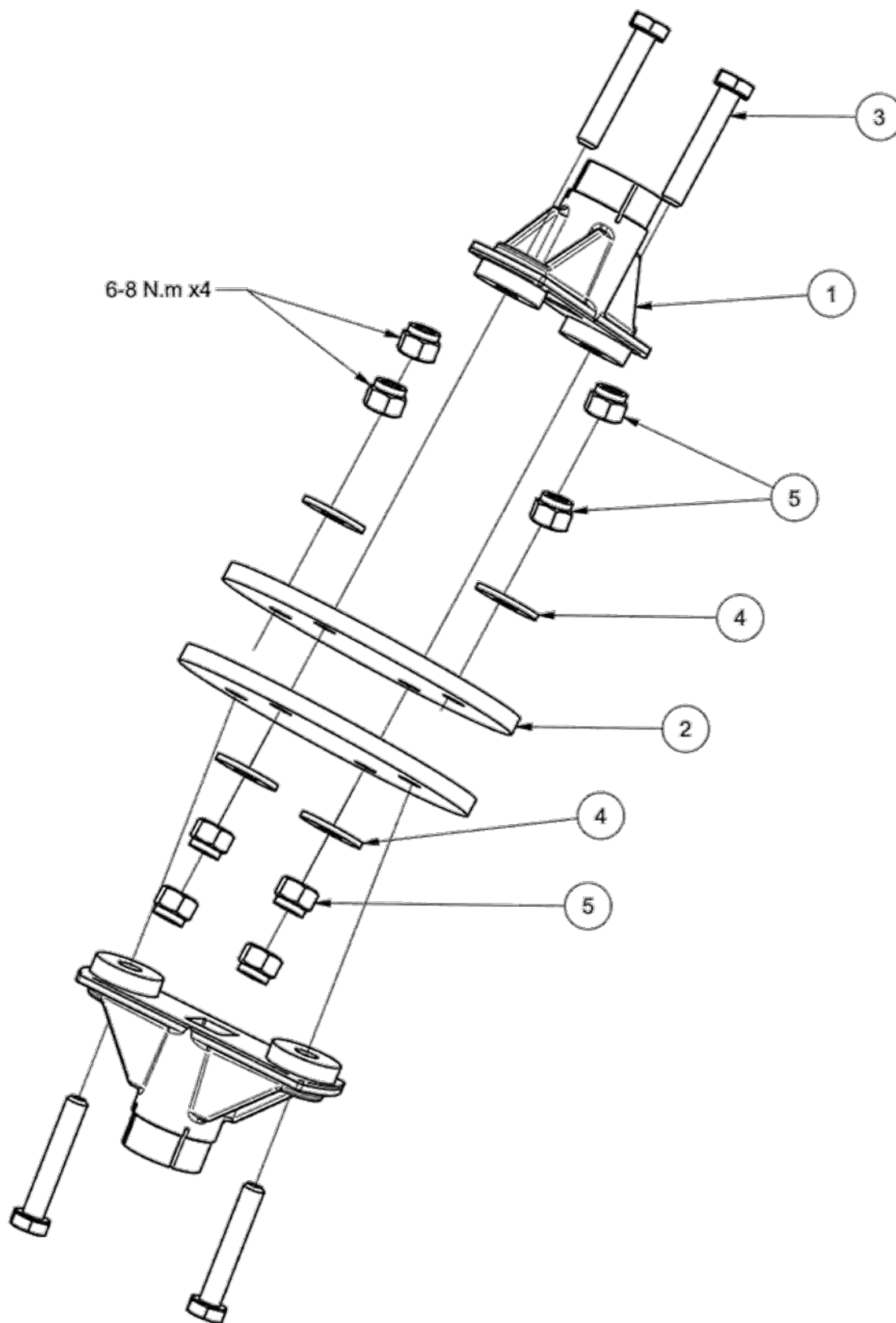
EXPLODED VIEW - CONSOLE COMPONENTS



PARTS LIST - CONSOLE COMPONENTS

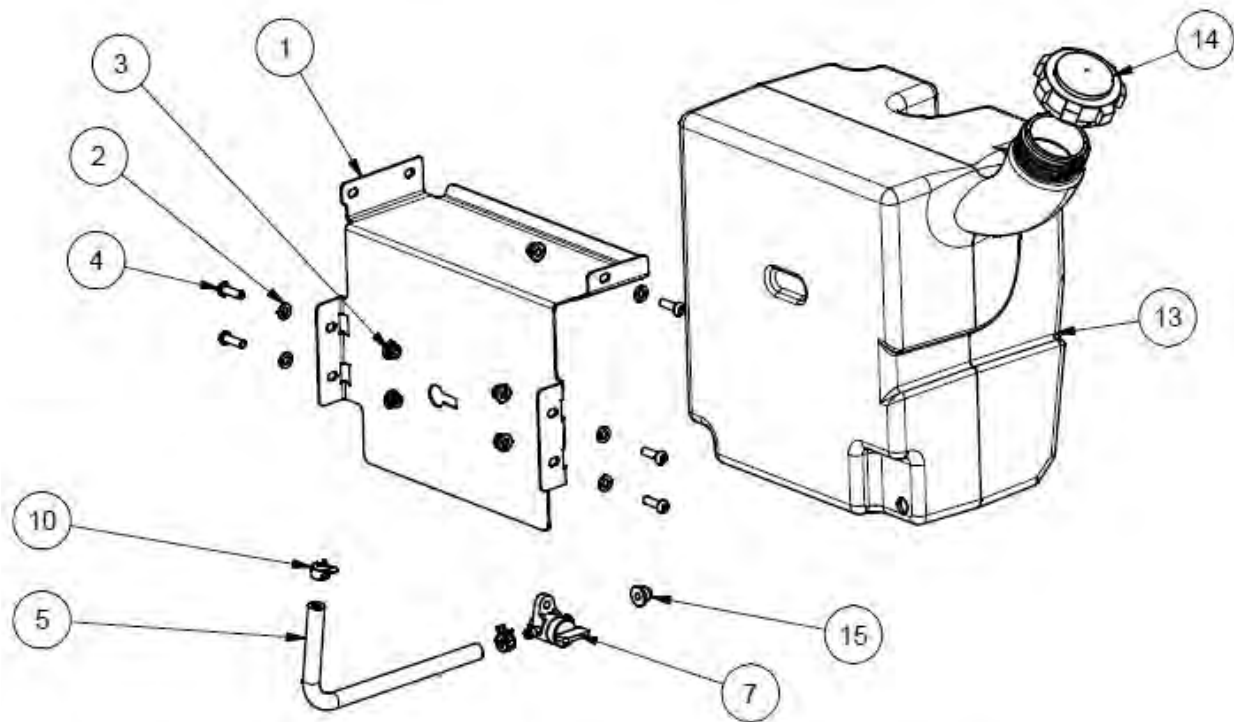
Item	Part Number	Description	QTY
1	13012	Bush, Flanged, Nylon, 19idx22odx45l	1
2	A168117	Switch, Pto, Push-Pull, Yellow, Vert	1
3	A102190	Ring, Retainer, Switch, Pto, 2.2max	1
4	BHSSM5X12	Screw, Button, Hex Soc, M5 X 12, Pc10.9, Znpl	10
5	W05MN	Washer, Flat, Bright, M5x 10x1.0, Znpl	10
6	W092016	WASHER, FLAT, BRIGHT, 9/16" X 1+1/4" X 16G, ZNPL	4
7	C05	Circlip, Ext, "E "Type, 12idx1.3 Thk	2
8	C02	CIRCLIP, EXT, 'E' TYPE, 15 Idx1.5 TICK	2
9	W122414	WASHER, FLAT, BRIGHT, 3/4"X1-1/2"X 14G, ZNPL	2
10	BLDR-08145XG	Rivet, Orlock 5-8.5mm Grip	4
11	A210023Z	Shaft, Steering, Lower, 06b1-8x14x186, Znpl	1
12	A210025Z	Shaft, Steering, Upper, 14x16x19, Znpl	1
13.2	A120685	Bush	2
14	A223011T23C	Console	1
15	CH06	Clamp, Hose, 9 Band, Solid, 11-22, Ss/Ss/Zp	2
16	SEE Pg 36	Sub-Assy, Joint, Universal, Steering	1
17	A173005	Switch, Rocker, Seal, Off/On, 1pole, 12v, 20a	1
18	A210086Z	Spacer, Stl, L=7, Id=15, Od=19, Znpl	1
19	DEC314	Decal, Stockman 4, Control, Speed, Engine	1
20	DEC341	Decal, Sman, Switch, Ignition	1
21	A223087K	Switch, Key, 3 Posn, Magneto, 6 Term, M22	1
21.1	A210062KEY	Key, Ign Switch	1
22	DEC585	Decal, Instruct, Stockman	1
23	A223006	Solenoid, Starter, Vertical Mount	1
24	A163081	Meter, Hour, Magneto-Sensing, 12v, Snap In	1
25	A223012T	Panel, Main, Console	1
26	A223002	Dash, Console, Top	1
27	NCM5X2.5X9.5	Nut, Cage, M 5, 2.5 Panel, 9.5sq Hole, Znpl	10
28	WM6S	Washer, Lock, Int Tooth, M6, Znpl	2
29	NHFNM6	Nut, Hex, Flange, Nyloc, M6, Pc8, Znpl	2
30	SHFM6X16	Screw, Hex, Flange, M6x 16, Pc8.8, Znpl	2
31.1	96114	Strap, Loop, Bunji, 150mm, Black	1
31.2	A223041T	Bracket, Strap, Bonnet	1
31.3	NCM5X2.5X9.5	Nut, Cage, M 5, 2.5 Panel, 9.5sq Hole, Znpl	2
31.4	PR04M4.8	Rivet, Blind, Truss, Mon, 4.0x 8.4, 73ms 5-3	1
32	A223007T	Bracket, Support, Bonnet Bungee, Blkrip	1
33	BLDR-08125XG	Rivet, Orlock 3-6.5mm Grip	2
34	BHSSM5X16	Screw, Button, Hex Soc, M5x 16, Pc10.9, Znpl	2
35	W05MN	Washer, Flat, Bright, M5, Znpl	2
36	WS05M	Washer, Spring, M5, Znpl	2
37	DEC611	Decal, Console, Left, Stockman, A223	1
38	DEC610123C	Decal, Console, Right, Stockman, A223	1
39	DEC617	Tank, Packer	2
40	DEC36317E	Decal, Sman, Level, Fuel, Hitac	1

PARTS LIST - STEERING COMPONENTS

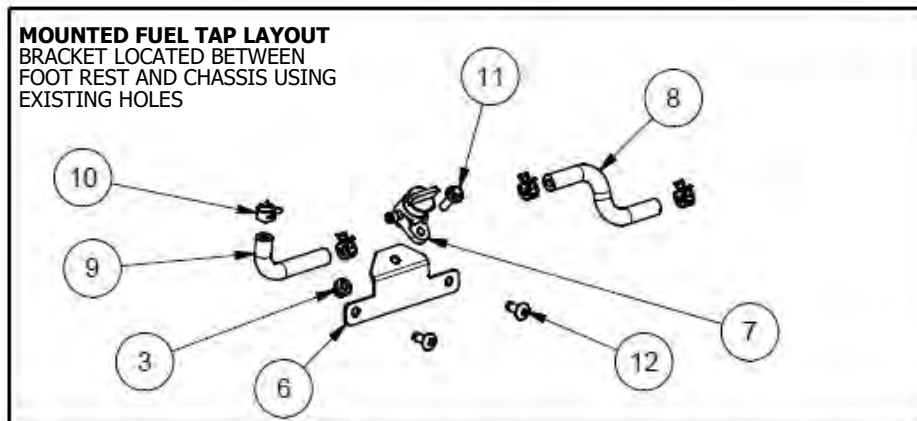


Item	Part Number	Description	QTY
1	89097	Steering Shaft Yoke	2
2	AM25399J	Disc, Universal Joint (Pad Pair)	1
3	B0635M	Bolt, Hex, M6x 35, Pc8.8, Znpl	4
4	W06MN	Washer, Flat, M6, Znpl	4
5	NHFNM6	Nut, Hex, Flange Nyloc, Thin, M 6, Pc6, Znpl	8

PARTS LIST - FUEL TANK



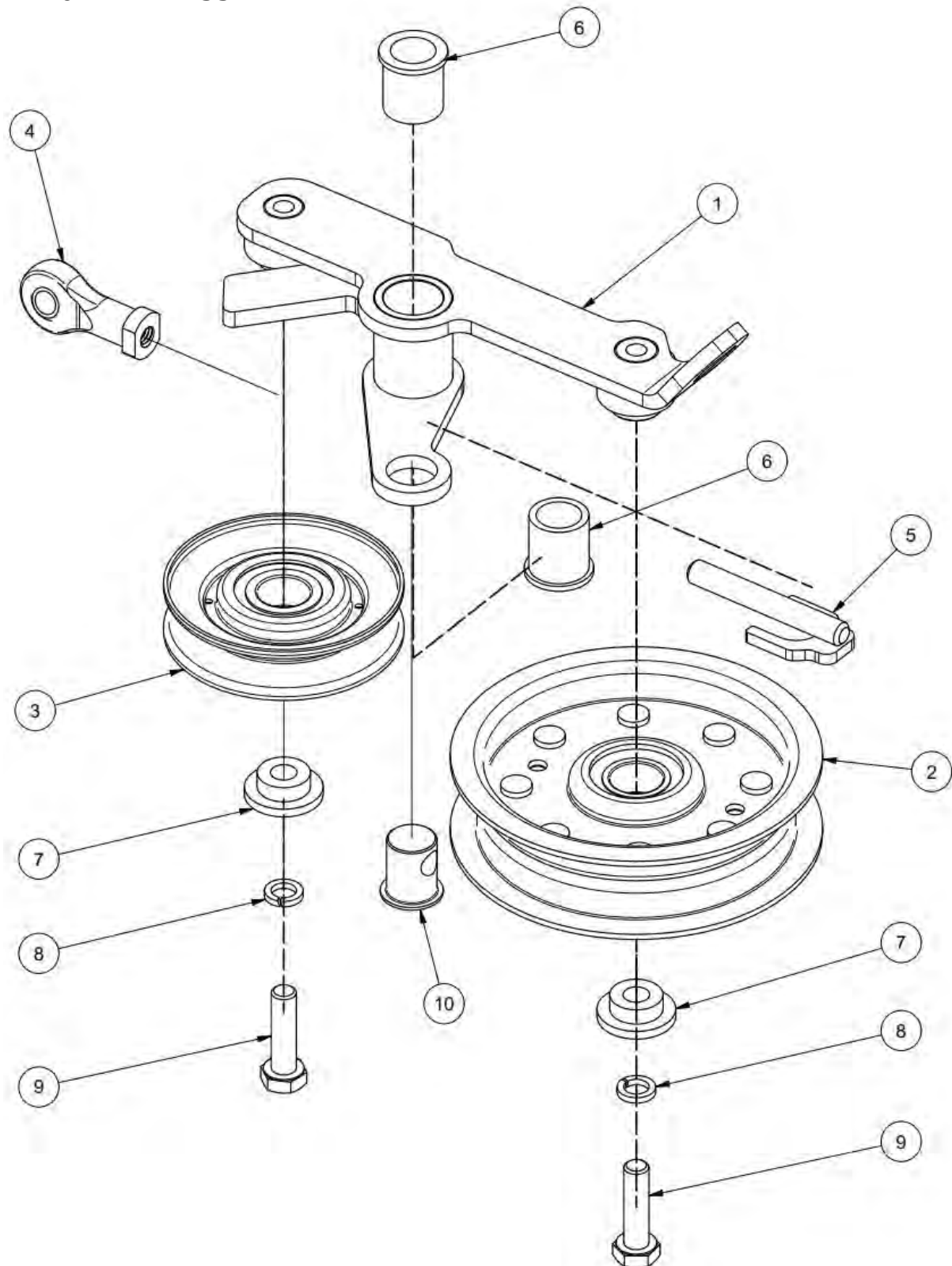
MOUNTED FUEL TAP LAYOUT
BRACKET LOCATED BETWEEN
FOOT REST AND CHASSIS USING
EXISTING HOLES



ITEM	PART NUMBER	DESCRIPTION	QTY
1	A223013T23C	Bracket, Tank & Battery,	1
2	W06MN	Washer, Flat, Bright, M 6x 12.5x1.2, Zn Pl	5
3	NHFN6	Nut, Hex, Flange, Nyloc, M 6, Pc8, Znpl	6
4	BHSSM6X20	Screw, Button, Hex Soc, M 6x 20, Pc10.9, Znpl	5
5	A210225	Line, Fuel, Id=6, L=255	1
6	A214230	Bracket, Fuel Tap	1
7	A210223	Tap, Petrol, 6mm Barbs	2
8	A223225	Line, Fuel, Id=6, L=125	1
9	A223226	Line, Fuel, Id=6, L=90	1
10	GTC02221	Hose Clamp	2
11	SHFM6X20	Screw, Hex, Flange, M 6x 20, Pc8.8, Znpl	1
12	BLDR-08125XG	Rivet, Orlock 3-6.5mm Grip	2
13	A223021	Tank, Fuel, 10l, Stockman	1
14	CF02	Cap -2, Fuel, Vented, Buttress, 2-1/4" - 5	1
15	A225003	Grommet, Rubber, Fuel (Suits A225, A223, A191)	1

EXPLODED VIEW - DRIVE BELT TENSIONER ARM

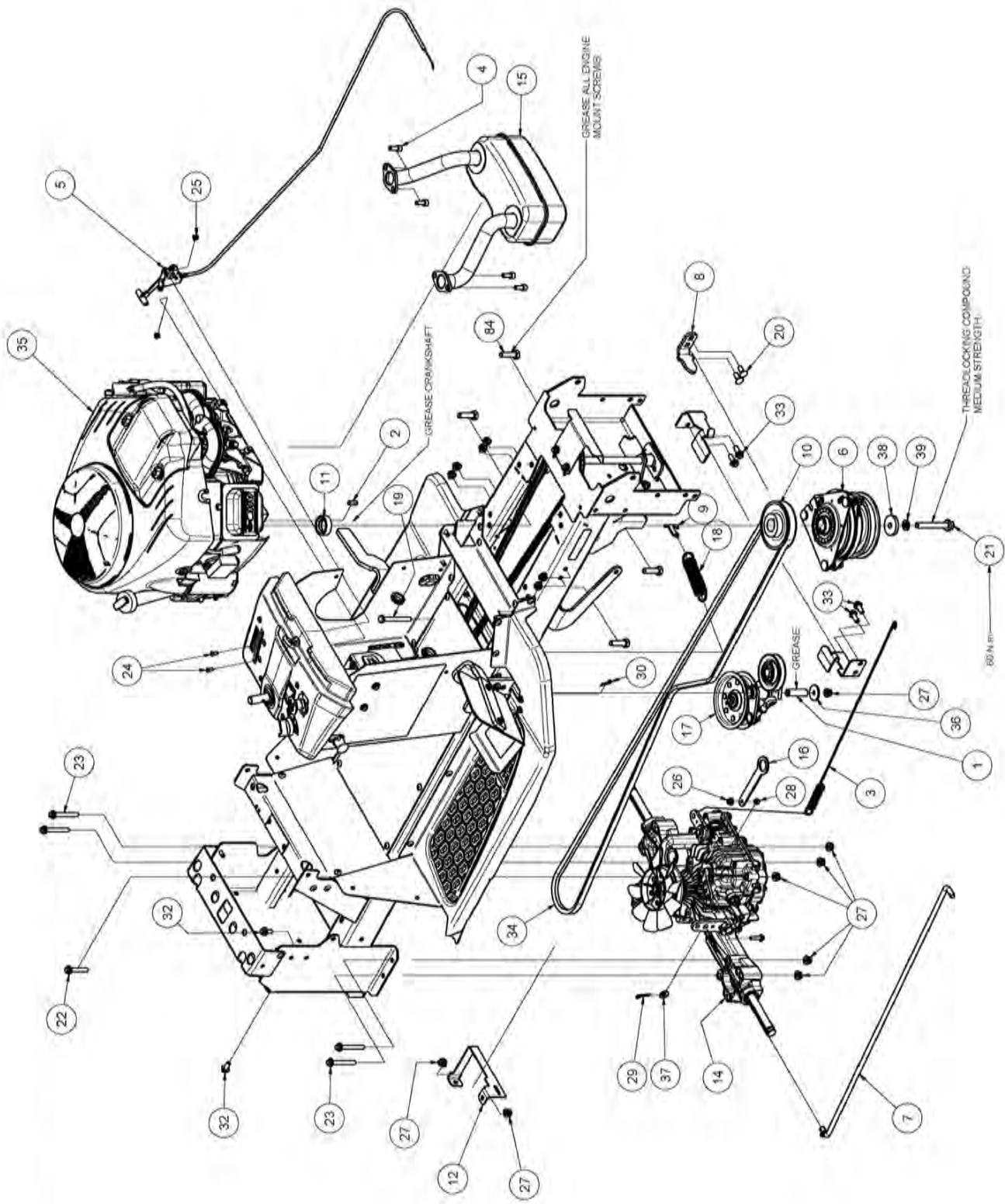
A21011721F ASSEMBLY



PARTS LIST - DRIVE BELT TENSIONER ARM

Item	Part Number	Description	QTY
1	A223005Z	Arm, Tensioner, Disengage, Belt, Znpl, M8	1
2	PIFBB02C	Idler, Flat, Flg, Brg, Sld	1
3	PIVBB02	Idler, V Belt, Brg, Sealed, 32 Id, A76, Znpl	1
4	A210115	End, Rod, M8, Int, Stl+Ptfe	1
5	A210118Z	Link, Adjust, Disengage, Drive, Znpl	1
6	A120685	Bush, Flanged, Nylon, Gf, 14.3idx19.1od, L=22	2
7	14025	Boss, Idler, 17dia, 3high, Znpl	2
8	WSM8X2X2	Washer, Lock, Spring, M8x2x2	2
9	SHFM8X1.25PX30	Bolt, Hex, M8x1.25px30l, Pc8.8znpl	2
10	A179123Z	Pin, Link, Znpl	1

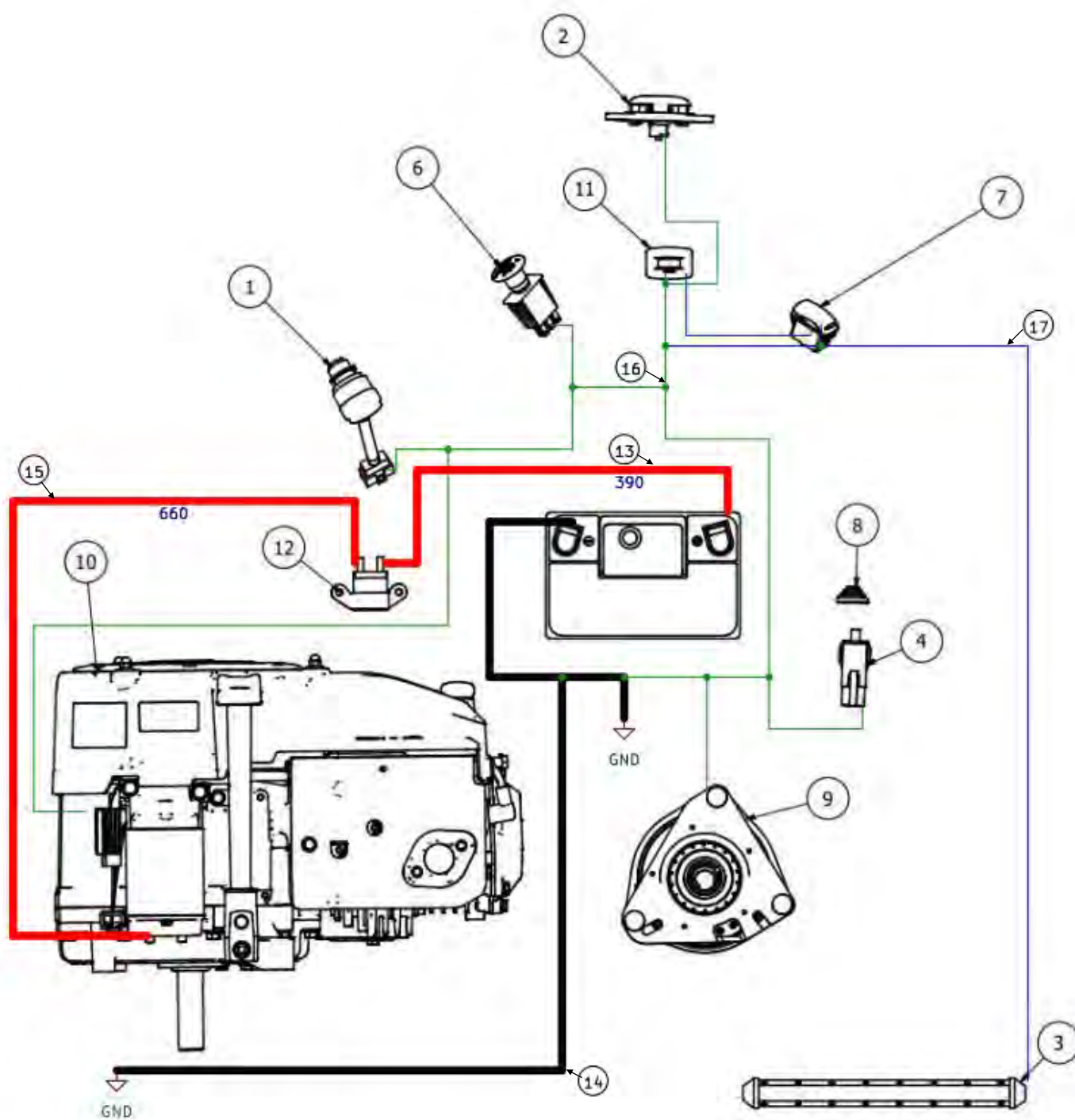
EXPLODED VIEW - ENGINE (V-Twin Loncin & COX POWER) & TRANSAXLE COMPONENTS



PARTS LIST - ENGINE (V-Twin Loncin & COX POWER) & TRANSAXLE COMPONENTS

Item	Part Number	Description	QTY
1	14070	Sleeve, Pivot, Drive Belt Tensioning Arm	1
2	88026	Key, 6.35x 6.35x 20	1
3	A111018	Spring, Extension, Foot Brake	1
4	A120733	Screw, Exhaust,	4
	NHM8 + W08MN	Nut + Washer, Exhaust, Cox (Zongshen) V-Twin	
5	A223275	Control, 90', Inc Throttle Cable, L= 1030 Loncin 586	1
	A223276	Control, 90', Inc Cable, L= 1115, VP680	
6	A179016	Clutch/Brake, Electro magnet	1
7	A179033Z	Link, Drive, Hydro	1
8	A179047Z	Restraint, Clutch/Brake	1
9	A179203Z	Lug, Spring	1
10	A179314	Pulley, Engine, 25.4k6.35, A 85, L=47.5	1
11	A179316Z	Spacer, Crank Shaft, B&S, L=12.5	1
	A214132Z	Spacer, Crank Shaft, Zongshen, L=12.5	
12	A210009Z	Guide, Belt, Rear, Extended	1
14	TRANSAXLE	Tuff Torq K46eh	1
15	A223009	Loncin 586 V-Twin Muffler	1
	A214208	Cox VP680 V-Twin Muffler	
16	A214026Z	Link, Disengage, Hydro	1
17	Ref Pg 38-39	Sub-Assy, Tension, Belt, Drive	1
18	AM145	Spring, Extension, Weight Compensating	1
19	B0870M	Bolt, Hex, M8 x 70, Pc8.8	1
20	BCHSNM8X20	Bolt, Cup, Sq Neck, M8 x 20 Pc4.6	2
21	BHFF0748	Bolt, Hex, Flange, Unf, 7/16-20x3	1
22	BHFM8X45	Bolt, Hex, Flange, M8x 45, Pc8.8	1
23	BHFM8X60	Bolt, Hex, Flange, M8x 60, Pc8.8	4
24	BHSSM5X12	Screw, Button, Hex Soc, M5 x 12, Pc10.9	5
25	NHFNM5	Nut, Hex, Flange, Nyloc, M5, Pc8	5
26	NHFNM6	Nut, Hex, Flange, Nyloc, M6, Pc8	13
27	NHFNM8	Nut, Hex, Flange, Nyloc, M8, Pc8	43
28	NHM6	Nut, Hex, M6, Pc5	3
29	RP01	Pin, 'R', Steel, 1.6x30	2
30	RP04	Pin, 'R', Steel, 1.4x 25	2
31	SH1030M	Screw, Hex, M10x 30, Pc8.8	1
32	SHFM8X16	Screw, Hex, Flange, M8x16, Pc8.8	2
33	SHFM8X20	Screw, Hex, Flange, M8x 20, Pc8.8	20
34	V75	Belt, V	1
35	ENGINE	Loncin 586 V-Twin	1
	ENGINE	Cox Power VP680 V-Twin	
36	W052003	Washer, Flat	5
37	W10M	Washer, Flat, M10x1.2	2
38	W072606	Washer, Flat	1
39	WS071008	Washer, Lock, Spring, 7/16"X5/32"X1/8"	1

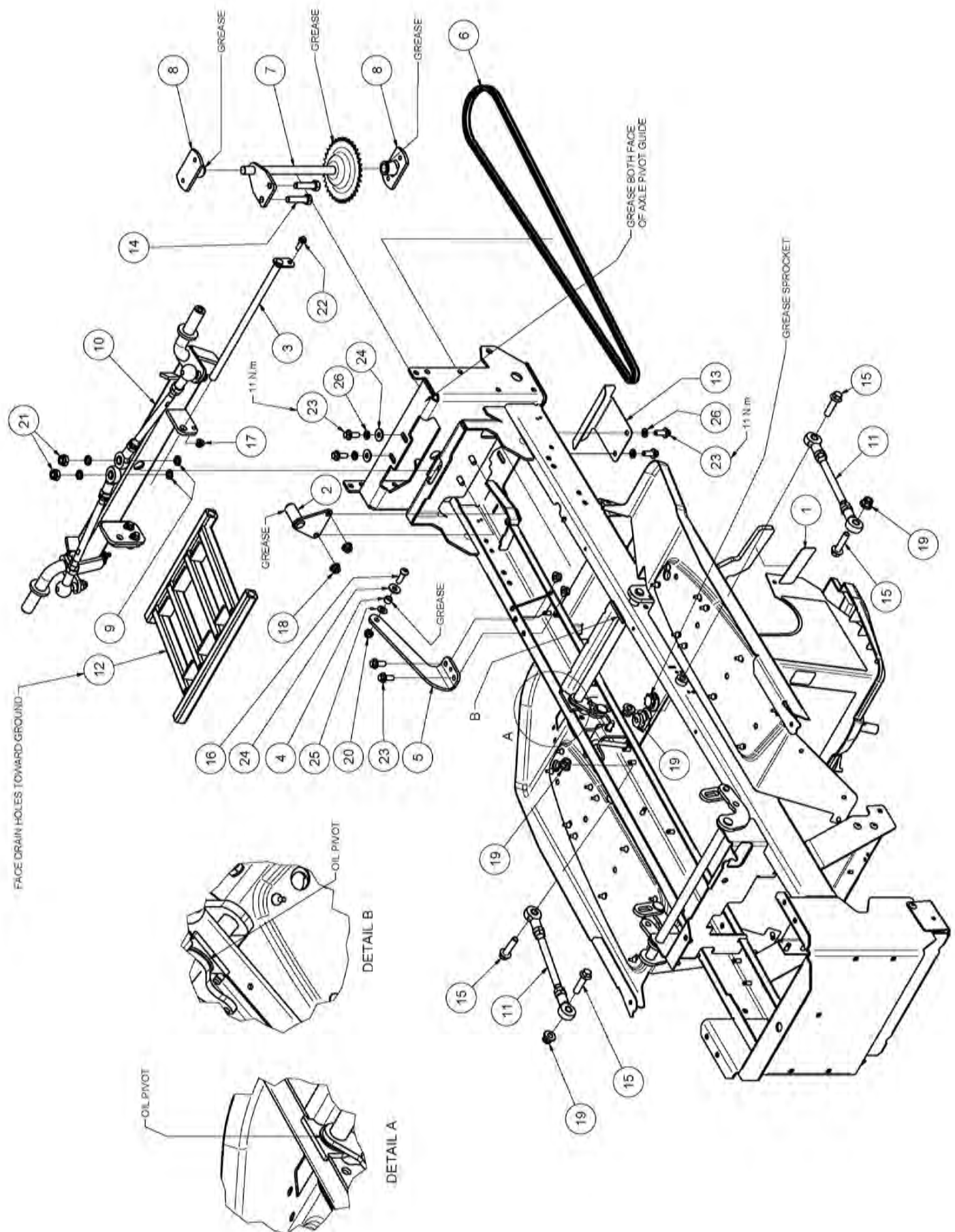
PARTS LIST - WIRING



PARTS LIST - WIRING

Item	Part Number	Description	QTY
1	A223087K	Switch,Key,3 Posn,Magneto,6 Term,M22	1
2	AM16512F	Switch, Seat, Nc, Flange, Bolt Mtg	1
3	A214017	Headlight, Led, Bar, L=284,12V,26W	1
4	SP2PNONCSM	Switch, Plunger, 2 Pole, No+Nc, Snap Mtg	1
5	BUY LOCALLY	Battery,12V, U1L, 280Cca	1
6	A168117	Switch, Pto, Push-Pull, Nodtdt, Yellow, Vert	1
7	A173005	Switch, Rocker, Seal, Off/On, 1Pole,12V,20A	1
8	CSP2PSM	Cover, Switch, Plunger, 2 Pole, Snap Mtg	1
4&8	SKIT133	Kit, Switch, Inc Cover, 2Pole, No+Nc	
9	A179016	Clutch/Brake, Elecmag, 25.4XB121, Ccw	1
10		Engine	1
11	A163081	Meter, Hour, Magneto-Sensing, 12v,Snap In	1
12	A223006	Solenoid, Starter, Vertical Mount	1
13	A223301	Cable, Battery-Solenoid, Positive 390mm Red	1
14	A223302	Cable, Battery - Ground, Negative, 710/400mm, Black	1
15	A223303	Cable, Solenoid - Starter Motor, Positive, 660mm, Red	1
16	A223304	Main Harness A22321L	1
17	A223305	Led Harness	1

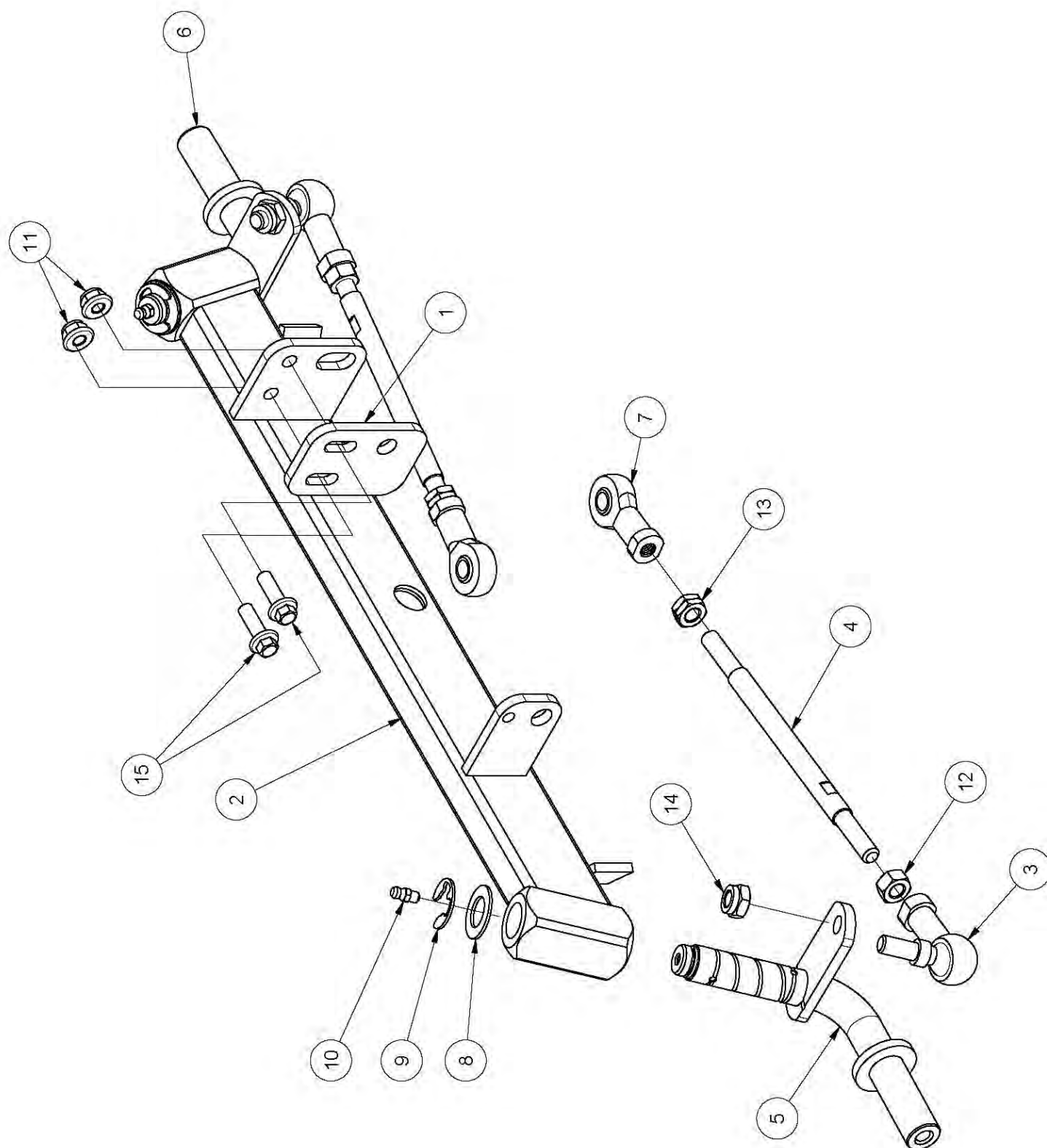
EXPLODED VIEW - LINKAGES & STEERING COMPONENTS



PARTS LIST - LINKAGES & STEERING COMPONENTS

Item	Part Number	Description	QTY
1	95067	Non-Skip, Brake Pedal	1
2	A179035Z	Pin, Pivot, Axle, Front	1
3	A210003Z	Pin, Dia=12.0, L=285	1
4	A210006Z	Sleeve, 8.3x12x8	1
5	A210008T	Bracket, Attach, Frame, Cradle	1
6	A210020	Chain	1
7	A210021Z	Idler, Steering	1
8		Sub-Assy, Mount, Idler, Steering	2
8.1	A210022Z	Bracket, Mount, Idler, Steering, M8	1
8.2	A120685	Bush, Flanged, Nylon	1
9	A210036Z	Washer, Flat, Black, 10x16x2.5	4
10	REF Pg 46-47	Sub-Assy, Front, Axle Beam	1
11	KIT389, REF Pg 47	Sub-Assy, Tie rod	2
12	A210190	Sub-Assy, Draglink, Inc Bushes	1
12.1	A210122	BUSH, Sq, Fits SHS with wall thickness of <1.7mm	4
12.1	AM230	BUSH, Sq, Fits SHS with wall thickness of >1.7mm	
12.2	A168406Z	Link, Drag	1
13	A214022	Heat Shield, Steering Crank	1
14	B1040M	Bolt, Hex, M10x40, Pc8	2
15	BHFM10X40	Bolt, Hex, Flange, M10x1.5x40, Pc8.8	4
16	BHSSM8X25	Screw, Button, Hex Soc, M8x 25, Pc10.9	1
17	NHFNM6	Nut, Hex, Flange, Nyloc, M6, Pc8	13
18	NHFNM8	Nut, Hex, Flange, Nyloc, M8, Pc8	43
19	NHFNM10X1.5	Nut, Hex, Flange, Nyloc, M10x1.5, Pc8	4
20	NM8NT	Nut, Hex, Nyloc, Thin, M8, Pc6	1
21	NM10NT	Nut, Hex, Nyloc, Thin, M10, Pc6	4
22	SHFM6X20	Screw, Hex, Flange, M6x 20, Pc8.8	2
23	SHFM8X20	Screw, Hex, Flange, M8x 20, Pc8.8	20
24	W05M202	Washer, Flat, M8x 21.0x 2.0	3
25	W08MN	Washer, Flat, Bright, M8x 17x1, 2	27
26	WSM8X2X2	Washer, Lock, Spring, M8x2x2, ZNPL	4

EXPLODED VIEW - FRONT AXLE COMPONENTS



PARTS LIST - FRONT AXLE COMPONENTS

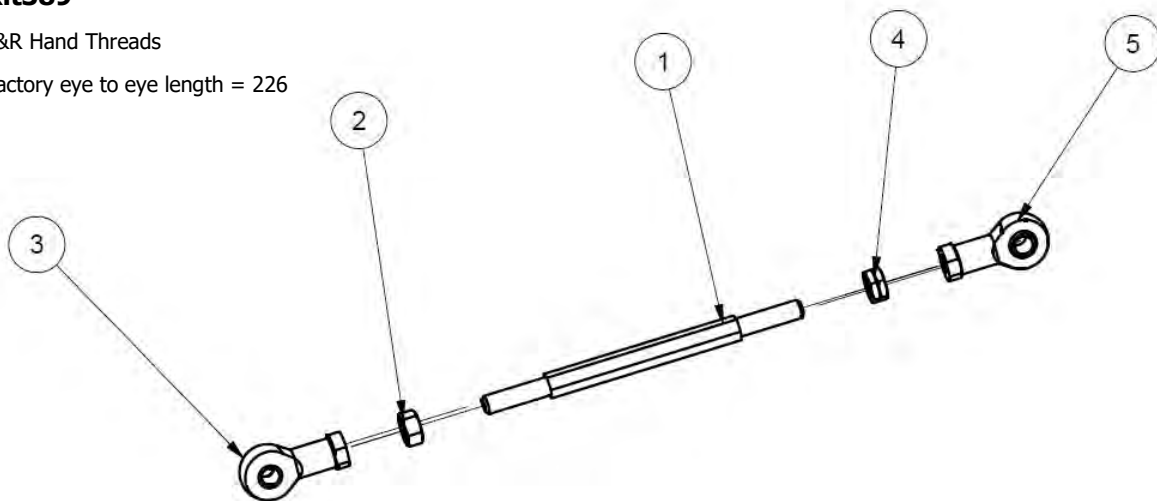
Item	Part Number	Description	QTY
1	A210101Z	Adjuster, Cut, Transverse,	1
2	A210102T	Beam, Axle, Front	1
3	GTC06044	End, Rod, M10, Int, Stl, Stud Ball	2
4	A210114Z	Rod, Link, M10xm10-Lh, L=198	2
5	A210203Z	Axle, Stub, Left, Dia=20, 107.5 Deg, M10	1
6	A210204Z	Axle, Stub, Right, Dia=20, 107.5 Deg, M10	1
7	A210212	End, Rod, M10-Lh, Int, Stl+Brz	2
8	AM336	Washer, Sealing, Shaft	2
9	C02	Circlio, Ext, 'E' Type, 15 Idx1.5	2
10	GNTF6	Nipple, Grease, Straight, M6	2
11	NHFNM8	Nut, Hex, Flange, Nyloc, M8, Pc8	2
12	NHM10	Nut, Hex, M10, Pc8	2
13	NHM10LH	Nut, Hex, M10-Lh, Pc5	2
14	NM10NT	Nut, Hex, Nyloc, Thin, M10, Pc6	2
15	SHFM8X25	Screw, Hex, Flange, M8x 25, Pc8.8	2

PARTS LIST - TIE ROD ASSEMBLY

Kit389

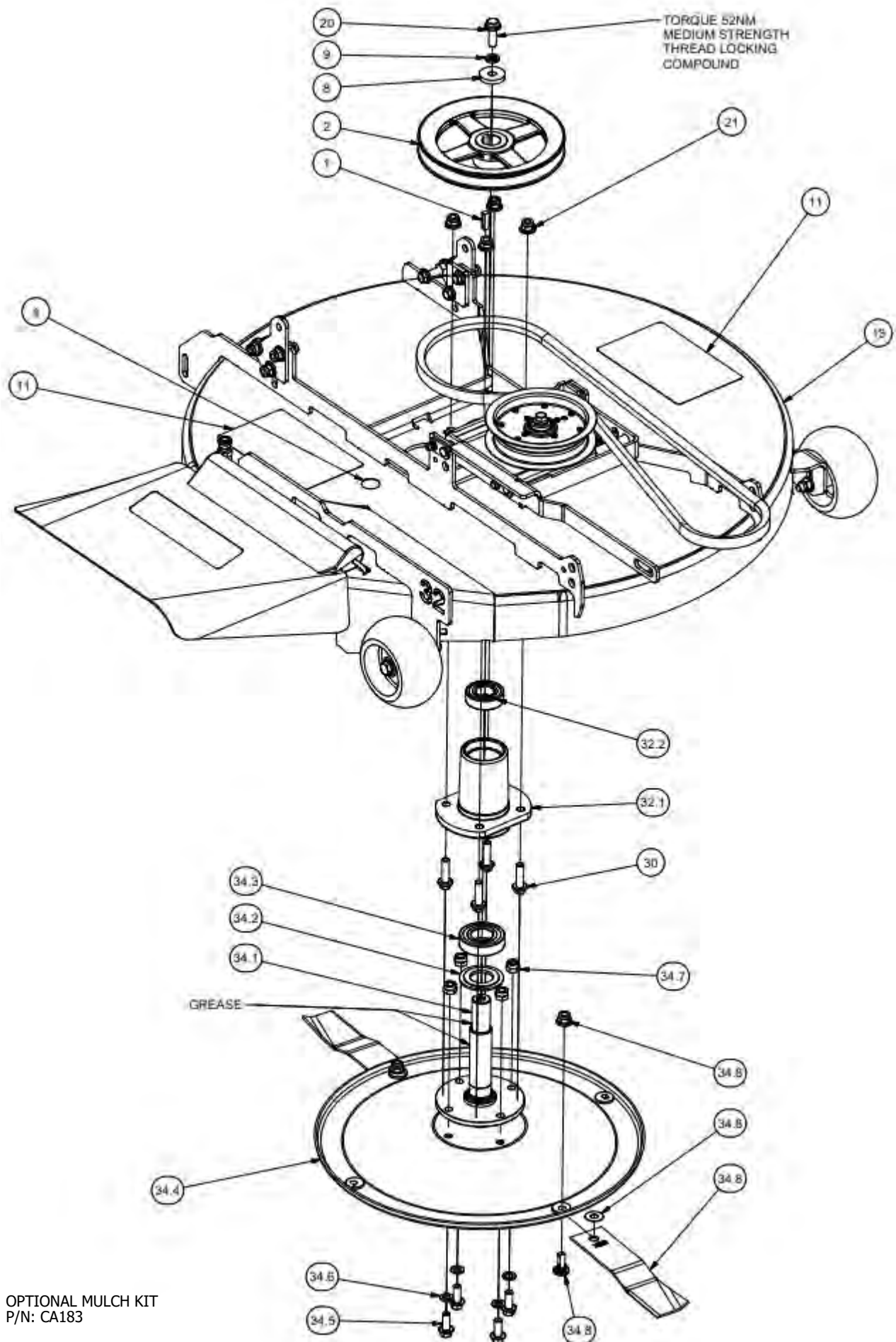
L&R Hand Threads

Factory eye to eye length = 226



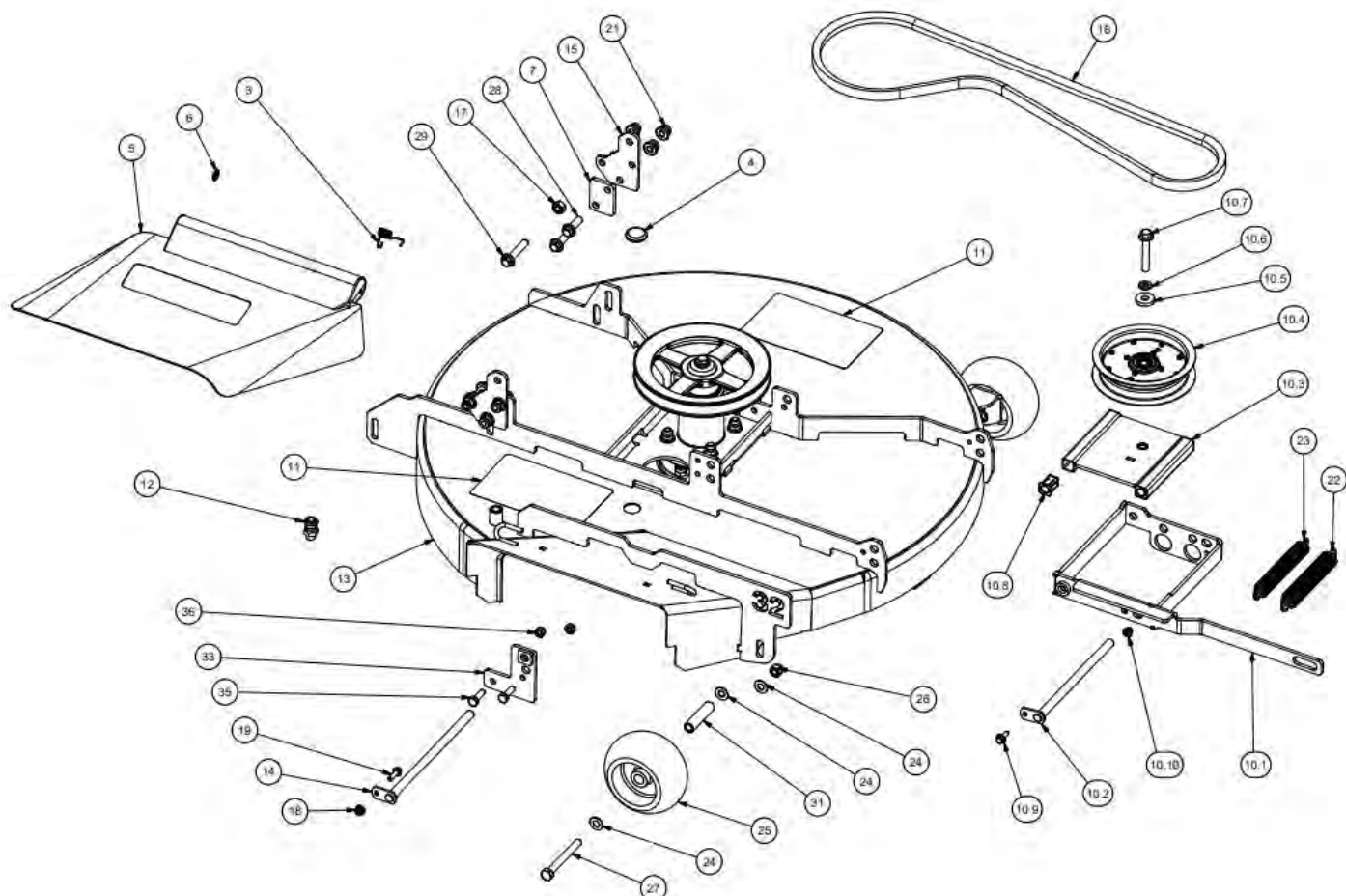
Item	Part Number	Description	QTY
1	A223111Z	Rod, Link, M10 & M10 Lh, L=175, Znpl	1
2	NHM10	Nut, Hex, M10,Pc8, Znpl	1
3	A210112	End, Rod, M10,Shoulder Ball	1
4	NHM10LH	Nut, Hex, M10-Lh,Pc5, Znpl	1
5	A210212	End, Rod, M10-Lh, Int, Stl+Brz	1

EXPLODED VIEW - CA228PLUS MOWING ATTACHMENT 32" (STOCKMAN PLUS)



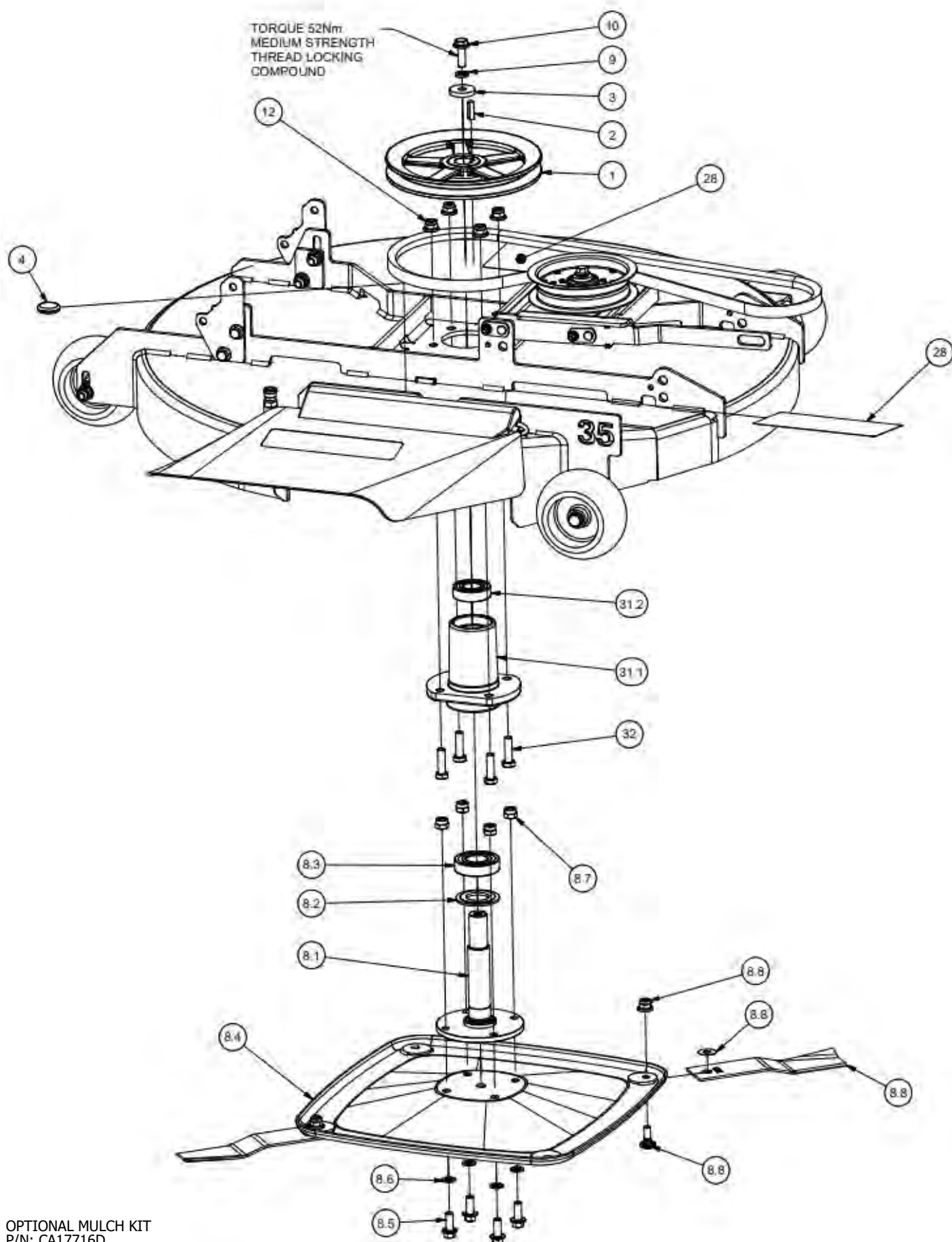
OPTIONAL MULCH KIT
P/N: CA183

PARTS LIST - CA228PLUS MOWING ATTACHMENT 32" (STOCKMAN PLUS)



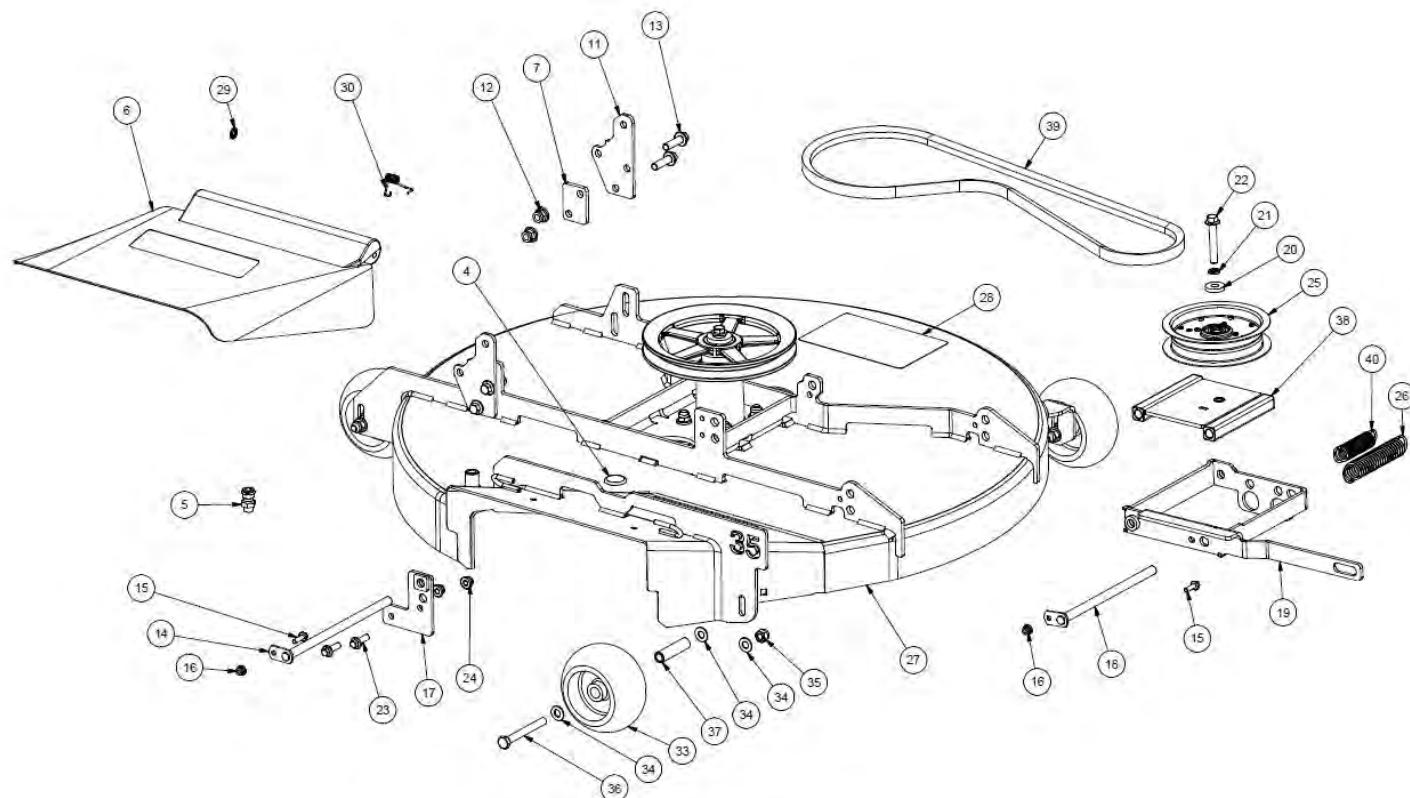
Item	Part Number	Description	QTY	Item	Part Number	Description	QTY
1	A156017	Key, 8X7X25	1	18	NHFN6	Nut, Hex, Flange, Nyloc, M6, Pc8, Znpl	1
2	A180007	Pulley, Cutter, 25K8X7, B190,CI	1	19	SHFM6X20	Screw, Hex, Flange, M6x20, Pc8.8, Znpl	1
3	A100003	Spring, Torsion, Deflector	1	20	SHFM10X30PC10.9	Screw, Hex, Flange, M10x30, Pc10.9, Znpl	1
4	A121512	Grommet, Blanking, 1"	1	21	NHFN10	Nut, Hex, Flange, Nyloc, M10,Pc8,Znpl	10
5	AM259	Deflector	1	22	A170028	Spring, Extension, Cutter Belt, Big, Short	1
6	AM274	Fastener, Push On, Round, Hd, 6mm	1	23	AM264	Spring, Extension, Cutter Belt, Short	1
7	A180019Z	Clamp, Mount, Suspension, Rear, Znpl	2	24	W10MN	Washer, Flat, Bright,xM10x21x1.6, Znpl	6
8	W103506	Washer, Flat, Black, 10X35X6, Znpl	1	25	A121503	Wheel, Anti-Scalp	2
9	WSM10X3.66X2.69	Washer, Lock, Spring, M10X3.66X2.69, Gal	1	26	NM10N	Nut, Hex, Nyloc, M10, Din982, Pc8, Znpl	2
10.1	A211011Z	Tensioner, Cradle	1	27	B1090M	Bolt, Hex, M10x 90, Pc8.8, Znpl	2
10.2	A211003Z	Pin, Dia=12.0, L=215	1	28	SHFM10X30	Screw, Hex, Flange, M10x30, Pc8.8, Znpl	4
10.3	A21101522J	Tensioner, Slider (Square)	1	29	SHFM10X50	Bolt, Hex, Flange, M10x50, Pc8.8, Znpl	2
	A22301525F	Tensioner, Slider (Round)	1	30	SHFM10X35	Screw, Hex, Flange, M10x35, Pc8.8, Znpl	4
10.4	PIFBB0620C	Idler, Flat, Flg, Brg, Seal, 10X1.25"X5", Znpl	1	31	A121504Z	Sleeve, Roller, Deck	2
10.5	W102705	Washer, Flat, Black, 10.5X27X5, Znpl	1	32	A211215	Sub-Assy, Housing, Bearing, Cutter, 25Id	1
10.6	WS103.52.2M	Washer, Lock, Spring, M10X3.5X2.2, Znpl	1	32.1	A211203B	Housing, Bearing, Flange, 62X52X85, Black	1
10.7	B1060M	Bolt, Hex, M10X 60, Pc8.8, Znpl	1	32.2	BB255215NN	Bearing, Ball, 6205, Seal, Contact, X2	1
10.8	A210122	Bush, Sq,20X20X2.0, Id=12.4, (Square)	4	33	A211211Z	Bracket, Mount, Pin, Dia=12, Znpl	1
10.9	SHFM6X16	Screw, Hex, Flange, M6X 16, Pc8.8, Znpl	1	34.1	A211225	Sub-Assy, Spindle	1
10.10	NM6NT	Nut, Hex, Nyloc, Thin, M6, Pc6, Znpl	1	34.2	A180013Z	Shield, Bearing, 32x60x3.6, Znpl	1
11	DEC11617E	Decal, Danger, Mowing Attachment, Hitac	2	34.3	BB306216NN	Bearing, Ball, 6206 Seal, Contact, X2	1
12	A121513	Adaptor, Hose, Spray, Brass, 12 Ext X G 1/4	1	34.4	AM07604A	Disc, Cutter, 410 Pcd	1
13	KITT392	Deck, Mower, 805(32"), Blkrip, + Decals	1	34.5	SH1025M	Screw, Hex, M10x25, Pc 8.8, Znpl	4
14	A211002Z	Pin, Dia=12.0, L=240, Znpl	1	34.6	WFM10X18X1.6	Washer, Flat, M10x18x1.6	4
15	A211017Z	Mount, Suspension, Rear,10, Znpl	2	34.7	NHNM10	Nut, Hex, Nyloc, Type1, M10, Pc8, Znpl	4
16	V76	Belt, V, Raw Edge, B 59S, Super II	1	34.8	SKIT54N	Pair, Blade+Bolt+Washer+Nut,Standard, 198	1
17	NHM10	Nut, Hex, M10, Pc8, Znpl	2	34.8	SKIT55N	Pair, Blade+Bolt+Washer+Nut, Airflow,198	-
				35	SH0825M	Screw, Hex, M8x25, Pc8.8, Znpl	2
				36	NM8NT	Nut, Hex, Nyloc, Thin, M8, Pc6, Znpl	2

EXPLODED VIEW - CA223 MOWING ATTACHMENT 35" (STOCKMAN PRO)



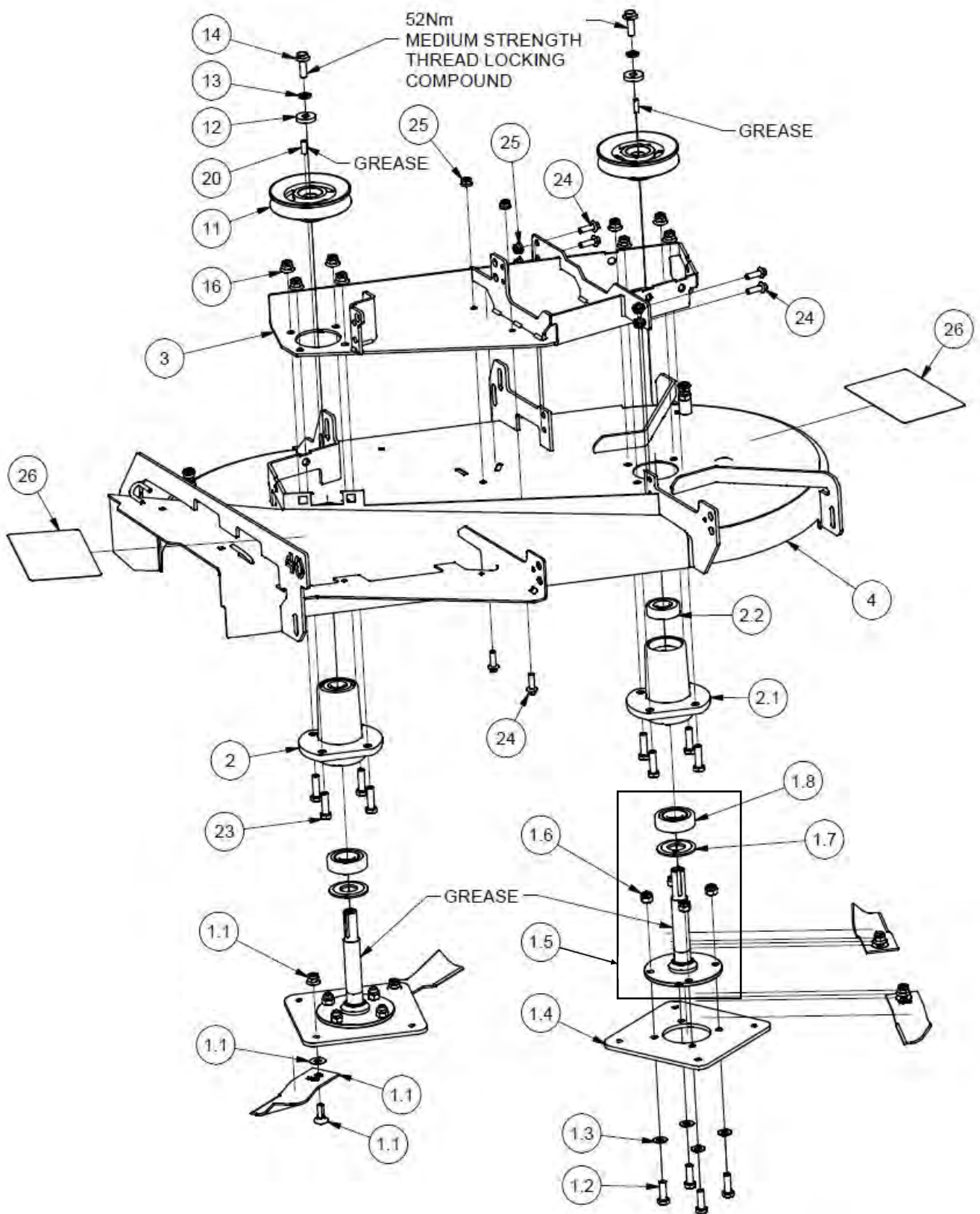
OPTIONAL MULCH KIT
P/N: CA17716D

PARTS LIST - CA223 MOWING ATTACHMENT 35" (STOCKMAN PRO)



Item	Part Number	Description	QTY	Item	Part Number	Description	QTY
1	A170007	Pulley, Cutter, 25k8x7, B208, Ci	1	17	A211211Z	Bracket, Mount, Pin, Dia=12, Znpl	1
2	A156017	Key, 8x7x 25	1	18	A211003Z	Pin, Dia=12.0, L=215, Znpl	1
3	W103506	Washer, Flat, Black, 10x35x6, Znpl	1	19	A212011Z	Frame, Cradle, Idler, Znpl	1
4	A121512	Grommet, Blanking, 1"	1	20	W102705	Washer, Flat, Black, 10.5x27x5, Znpl	1
5	A121513	Adaptor, Hose	1	21	WSM10X2.6X2.6	Washer, Lock, Spring, M10x2.6x2.6, Znpl	1
6	AM259	Deflector	1	22	B1060M	Bolt, Hex, M10x60 Pc8.8, Znpl	1
7	A180019Z	Clamp, Mount, Suspension, Rear, Znpl	2	23	SHFM8X25	Screw, Hex, Flange, M8x25, Pc8.8, Znpl	2
8.1	A211225	Sub-assy, Spindle, Flanged, 25x171, T=7	1	24	NHFM8	Nut, Hex, Flange, Nyloc, M8 Pc8, Znpl	2
8.2	A180013Z	Shield, Bearing, 32x60x3.6, Znpl	1	25	PIFBB0620C	Idler, Flat, Flg, Brg, Seal, 10x1.25"x5", Znpl	1
8.3	BB306216NN	Bearing, Ball, 6206 Seal, Contact, X2	1	26	A170028	Spring, Extension, Cutter Belt, Big, Short	1
8.4	A170003T	Disc, Cutter, 492 Pcd	1	27	KIT393	Deck, Mower, 890(35"), Blkrip + Decals	1
8.5	SH1025M	Screw, Hex, M10x25, Pc 8.8, Znpl	4	28	DEC11617E	Decal, Danger, Mowing Attachment, Hitac	2
8.6	WFM10X18X1.6	Washer, Flat, M10x18x1.6	4	29	AM274	Fastener, Push on, Round, 1/4", Znpl	1
8.7	NHNM10	Nut, Hex, Nyloc, Type1, M10, Pc8, Znpl	4	30	A100003	Spring, Torsion, Deflector	1
8.8	SKIT54N	Pair, Blade+Bolt+Washer+Nut, Standard 198	1	31	A211215	Sub-Assy, Housing, Bearing, Cutter, 25Id	1
8.8	SKIT55N	Pair, Blade+Bolt+Washer+Nut Airflow 198	-	31.1	A211203B	Housing, Bearing, Flange, 62x52x85, Black	1
9	WSM10X3.8X3	Washer, Lock, Spring, M10x3.8x3	1	31.2	BB255215NN	Bearing, Ball, 6205 Seal, Contact, X2	1
10	SHFM10X30PC10	Screw, Hex, Flange, M10x30, Pc10.9	1	32	SH1035M	Screw, Hex, M10x35, Pc8.8, Znpl	4
11	A211217Z	Mount, Suspension, Rear, 10, H=135	2	33	A121503	Wheel, Anti-Scalp	3
12	NHFM10X1.25	Nut, Hex, Flange, Nyloc, M10x1.25, Pc8	8	34	W10MN	Washer, Flat, Bright, M10x21x1.6, Znpl	9
13	SHFM10X1.25X35	Screw, Hex, Flange, M10x1.25x35, Pc8.8	4	35	NM10N	Nut, Hex, Nyloc, M10, Din982, Pc8, Znpl	3
14	A211002Z	Pin, Dia=12.0, L=240, Znpl	1	36	B1090M	Bolt, Hex, M10x90, Pc8.8, Znpl	3
15	SHFM6X20	Screw, Hex, Flange, M6x20, Pc8.8, Znpl	2	37	A121504Z	Sleeve, Roller, Deck	3
16	NHFM6	Nut, Hex, Flange, Nyloc, M6 Pc8, Znpl	2	38	A21101522J	Tensioner, Slider (Square)	1
				38	A22301525F	Tensioner, Slider (Round)	1
				39	V46	Belt, V, Raw Edge, B58s, Super II	1
				40	AM264	Spring, Extension, Cutter Belt, Short	1

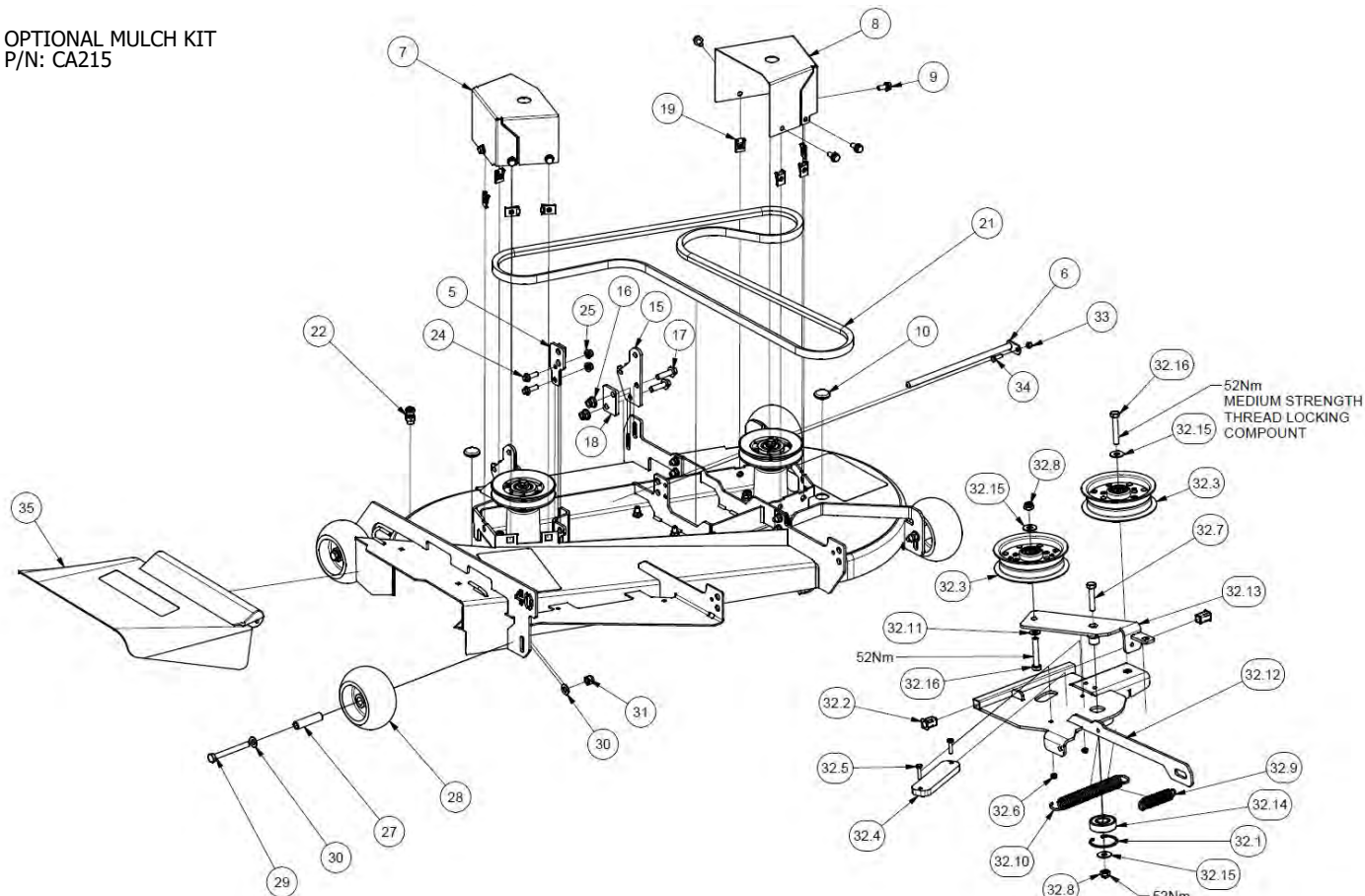
EXPLODED VIEW - CA230 MOWING ATTACHMENT 40" (STOCKMAN PLUS & PRO)



OPTIONAL MULCH KIT
P/N: CA215

PARTS LIST - CA230 MOWING ATTACHMENT 40" (STOCKMAN PLUS & PRO)

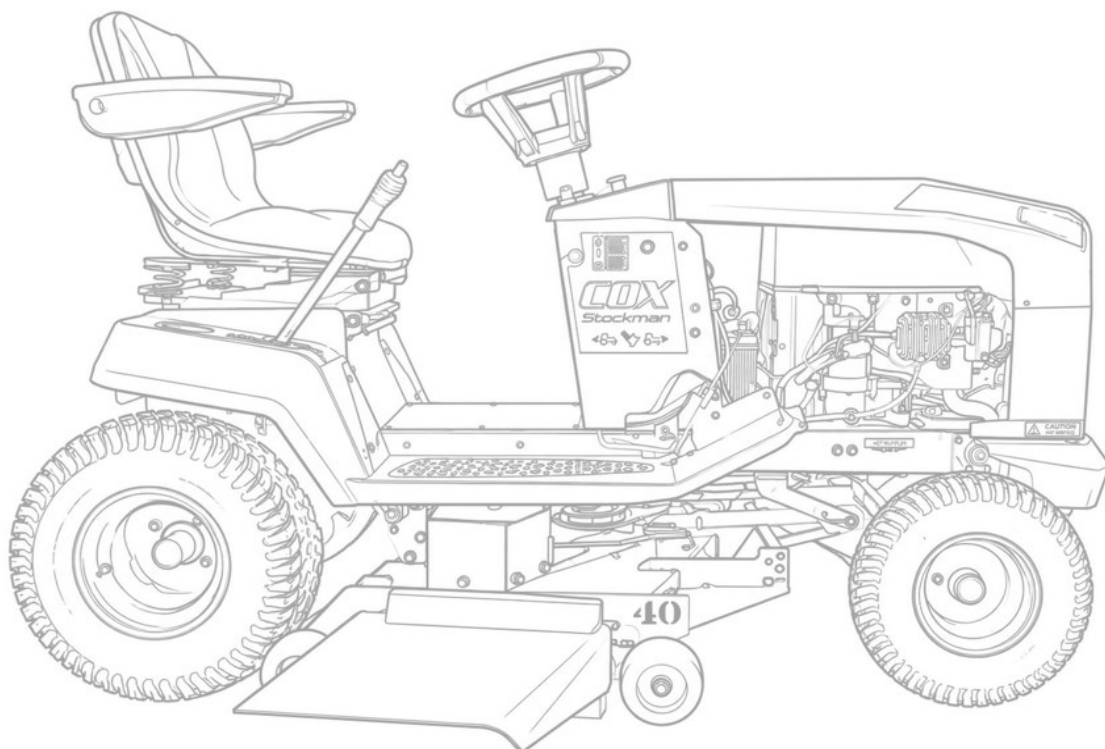
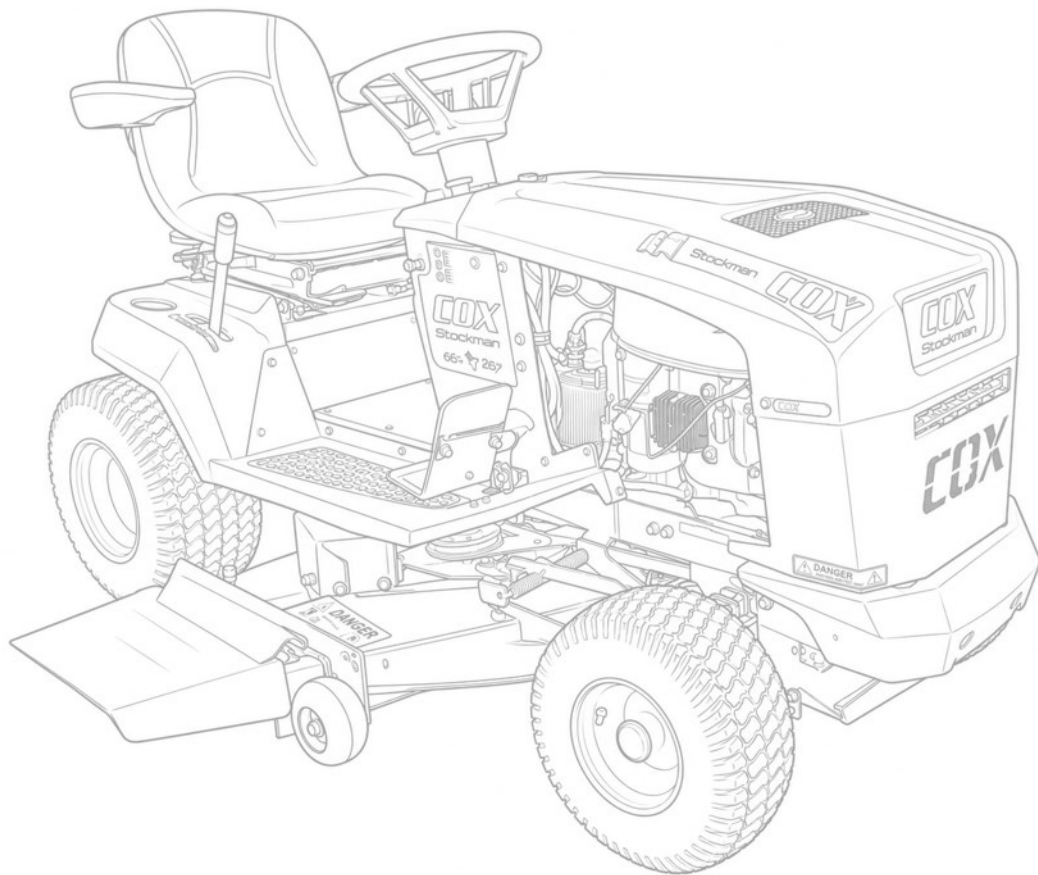
OPTIONAL MULCH KIT
P/N: CA215



Item	Part Number	Description	QTY	Item	Part Number	Description	QTY
1.1	SKIT33N	Pair, Blade+Bolt+Washer+Nut	2	21	V83	Belt,V,Raw Edge,B 97,Super Ii	1
1.2	SH1030M	Screw,Hex,M10x 30,Pc8.8	8	22	A121513	Adaptor,Hose	2
1.3	W10MN	Washer,Flat,Bright,M10x 21x1.6	8	23	SHM10X1.25X35	Screw,Hex,M10x1.25x 35,Pc8.8,Znpl	8
1.4	A152013T	Disc, Cutter	2	24	SHFM8X25	Screw,Hex,Flange,M8x 25,Pc8.8,Znpl	8
1.5	A213125	Sub-Assy, Spindle, Exc 1.6	2	25	NHFN8	Nut,Hex,Flange,Nyloc,M 8,Pc8,Znpl	8
1.6	NHNM10	Nut, Hex, Nyloc, Style1, M10, Pc8	8	26	DEC11617E	DECAL,Danger	2
1.7	A181013Z	Shield, Bearing	2	27	GTC20049	Bush,L62.5,16od,10id,Znpl	4
1.8	BB256217N	Bearing, Ball	2	28	A121503	Wheel,Anti-Scalp,100mm	4
2	A213115	Sub-Assy,Housing,Bearing,Cutter	2	29	B1090M	Bolt,Hex,M10x 90,Pc8.8,Znpl	4
2.1	Order Part No. 2	Housing,Bearing,Cutter		30	W10MN	Washer,Flat,Bright,M10x 21x1.6,Znpl	8
2.2	BB205215NS	Bearing, Ball ,6304,Seal		31	NM10N	Nut,Hex,Nyloc,M10,Din982,Pc8,Znpl	4
3	A213003T	Frame,Reinforce,Deck,Blkrip	1	32	A210500	40" Tensioner Full Assembly	1
4	A230102T	Housing, Cutter, 1005(40")	1	32.1	C12	M52 Internal Circlip	1
5	A213007Z	Bracket,Mount,Pin,Dia=12	1	32.2	A210122	Bush,Sq,20x20x2.0,Id=12.4,Pa,Gfr,Black	2
6	A213009Z	Pin,Dia=12.0,L=265,Znpl	1	32.3	PIFBB0520D	Idler,Flat,10x32x127	2
7	A213134T	Cover,Drive,Right,Blkrip	1	32.4	A210504	Skid Plate	1
8	A213132T	Cover,Drive,Left,Blkrip	1	32.5	B0625M	Bolt,Hex,M6x25, Gr 8.8, Znpl Bremick	2
9	SEMSM8X20	Screw, Hex, +Washers, M8x20,	8	32.6	NM6NT	Nut,Hex,Nyloc,Thin,M 6,Pc6,Znpl	2
10	A121512	Grommet,Blanking,1"	2	32.7	B1050M	Bolt,Hex,M10x 50,Pc8.8,Znpl	1
11	A193007	Pulley,Cutter,20k6,B118,Ci	2	32.8	NM10NT	Nut,Hex,Nyloc,Thin,M10,Pc6,Znpl	2
12	13247	Washer,Flat,Black,10.5x30x6	2	32.9	AM264	Spring,Extension,Cutter Belt,Short	1
13	WSM10X3.8X3	Washer,Lock,Spring,M10x3.8x3	2	32.10	GTC20006	Tension Spring	1
14	SHFM10X30PC10.9	Screw,Hex,Flange,M10x 30,Pc10.9	2	32.11	W10MN	Washer,Flat,Bright,M10x 21x1.6,Znpl	1
15	A211217Z	Mount,Suspension,Rear,10,H=135	2	32.12	A210503Z	40" Tensioner Platform	1
16	NHFN10X1.25	Nut,Hex,Flange,Nyloc,M10x1.25	12	32.13	A210502Z	40" Tensioner Arm	1
17	SHFM10X1.25X35	Screw,Hex,Flange,M10x1.25x 35	4	32.14	BB205215NS	Bearing,Ball,6304,Seal,Contact,Axial,X2	1
18	A180019Z	Clamp,Mount,Suspension,Rear	2	32.15	W102702	Washer,Flat,Black,11x27x2,Znpl	3
19	NU135M8	Nut,U,13 X 5 X M 8,Znpl	8	32.16	B1060M	Bolt,Hex,M10x 60,Pc8.8,Znpl	2
20	A100025	Key, 6x 6x 20	2	33	NM6N	Nut,Hex,Nyloc,M 6,Pc8,Znpl	1
				34	SH0620M	Screw,Hex,M 6x20,Pc4.6,Znpl	1
				35	AM259	Deflector	1

Notes:

Notes:



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COX Industries (Australia) PTY Ltd

COXmowers.com.au

Sales@COXmowers.com.au

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